

## ORE Catapult Overview

### *CLIPPER July Meeting*

4/7/18

| Andy Macdonald

**CATAPULT**  
Offshore Renewable Energy

# Agenda

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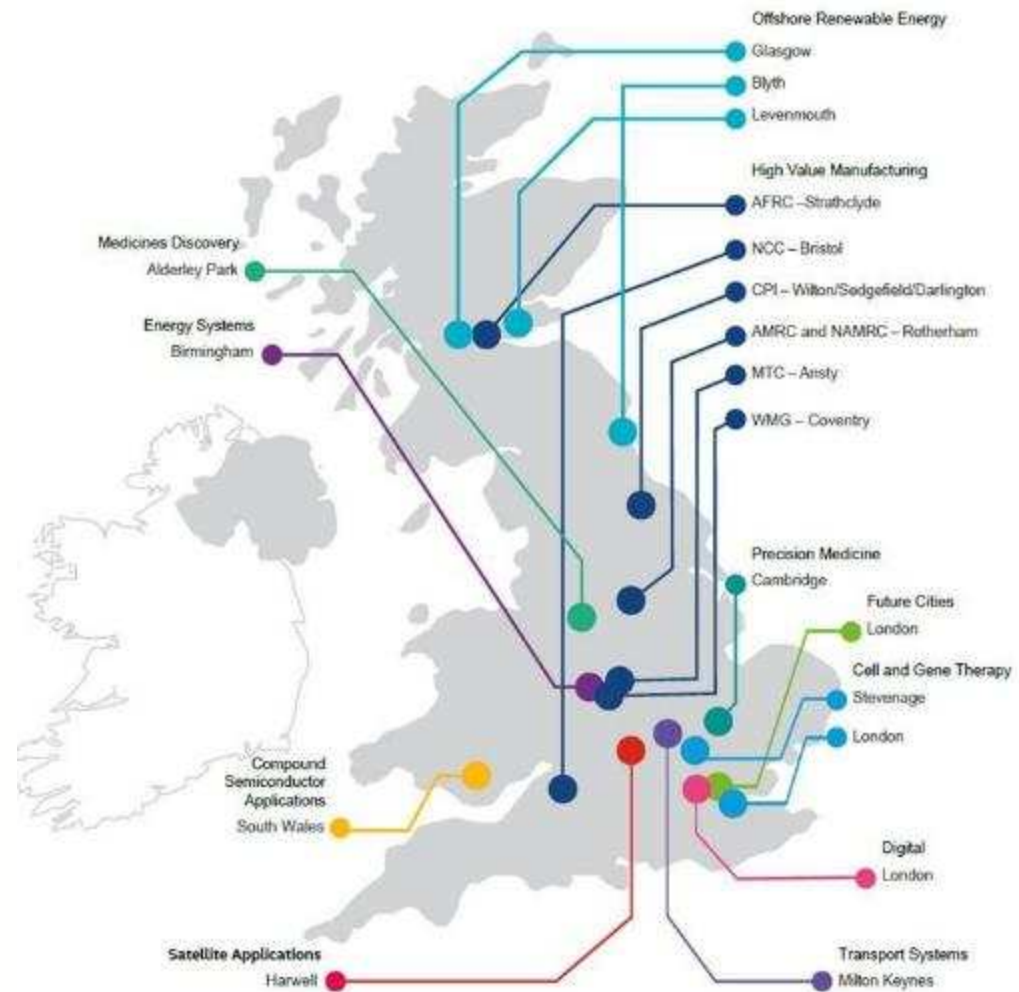
- The Catapult network
- Offshore Renewable Energy Catapult
- Offshore Wind in the UK
- Offshore Wind Supply Chain
- Case studies

# The catapult network: A long-term vision for innovation & growth

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## Catapults

- Established by InnovateUK
- Designed to transform the UK's capability for innovation
- Core grant leveraged with industry and other public funding



# ORE Catapult

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## Our Vision:

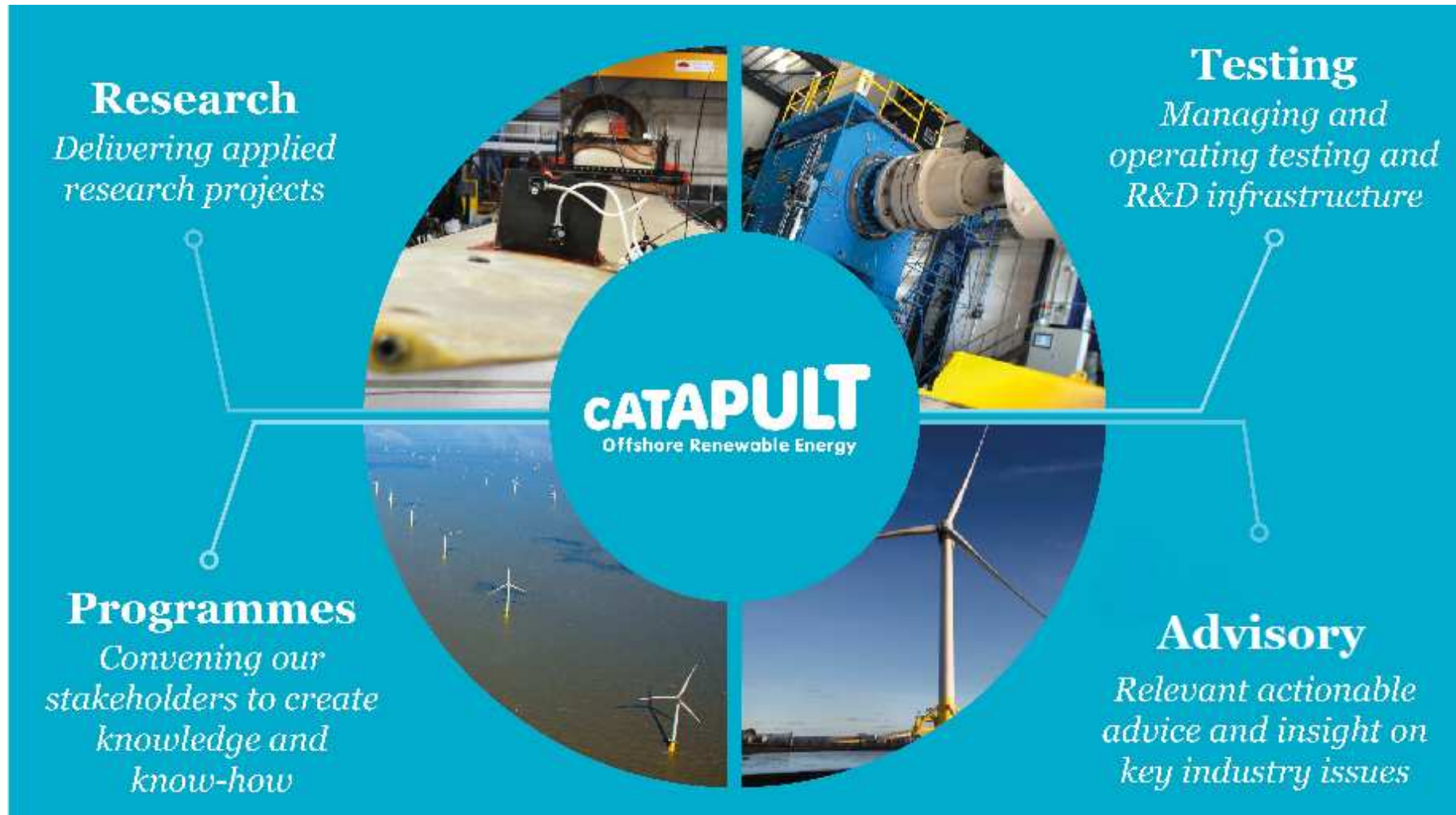
Abundant, affordable energy from  
offshore wind, wave and tide

- Reduce the cost of offshore renewable energy
- Deliver UK economic benefit
- Engineering and research experts with deep sector knowledge
- Independent and trusted partner
- Work with industry and academia to commercialise new technologies



80+ technical experts

# Our delivery





# Wind turbine blade testing facility

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# 15MW Wind turbine nacelle testing facility





# Electrical and materials laboratories





# Offshore Anemometry Platform

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# Marine testing facility





# 7MW Levenmouth Demonstration Turbine

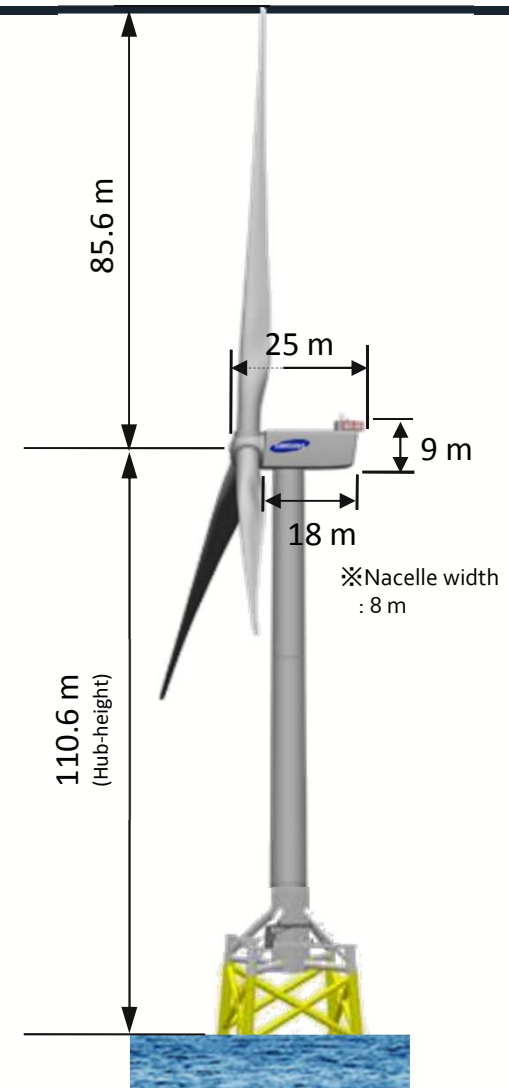
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# ORE Catapult's 7MW Offshore Wind Turbine Specification

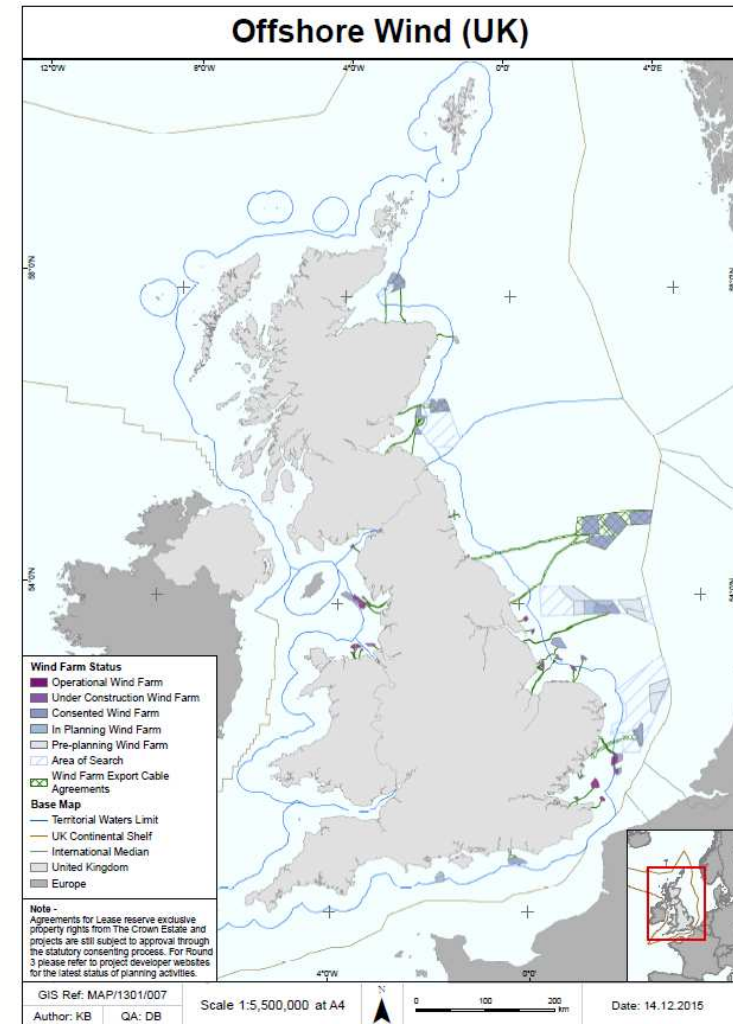
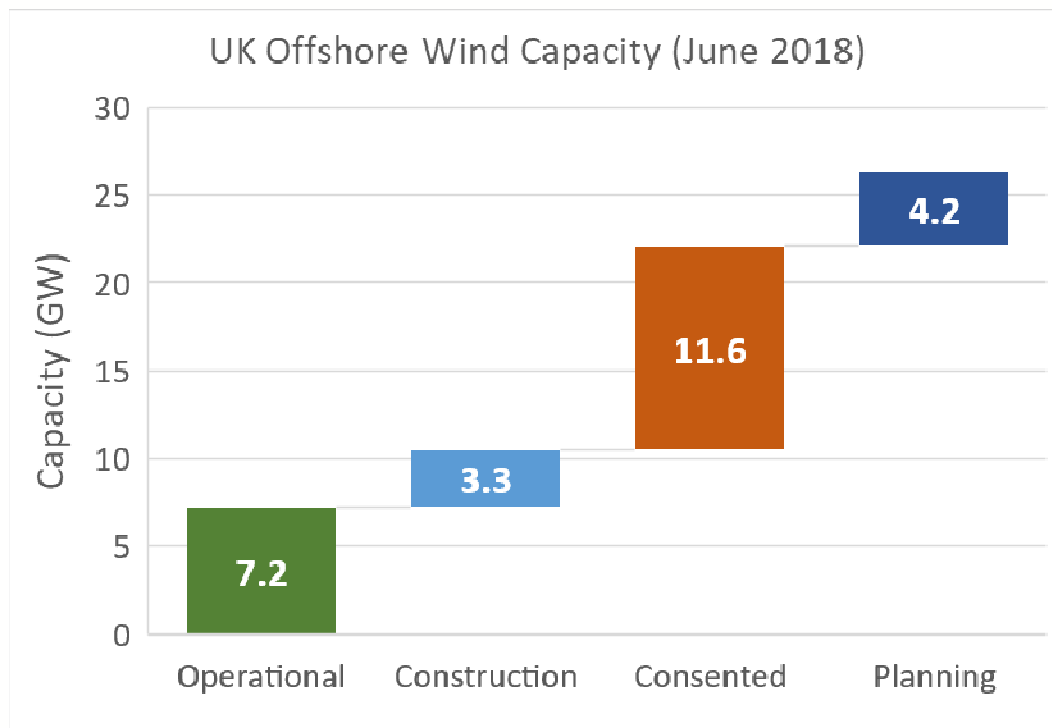
<b>Wind Class</b>		IEC Class 1a	<b>Rotor dia.</b>		171.2m
<b>Capacity</b>		7MW at grid side	<b>Hub height</b>		110.6m
<b>Generator</b>		Medium (3.3kV), PMG	<b>Converter</b>		Full power conversion
<b>Drive train</b>		Medium speed (400rpm)	<b>Rated frequency</b>		50/60 Hz
<b>Rotor speed</b>		5.9 ~10.6 rpm	<b>Wind speed</b>		3.5 ~ 25 m/s
<b>Temp. range</b>	<b>Survival</b>	-20°C to +50°C	<b>Humidity</b>	<b>Blade</b>	100%
	<b>Operating</b>	-10°C to +25°C -10°C to +35°C		<b>Nacelle</b>	Inside : < 50 % Outside : 95 %
<b>Lightning protection level</b>		Level 1 (IEC 62305-1)	<b>Corrosion Category</b> (ISO 12944-5)		Inside : C4 Outside : C5-M
<b>Design life</b>		25 years	<b>Certification</b>		DNV



# Offshore wind in the UK

# The opportunity

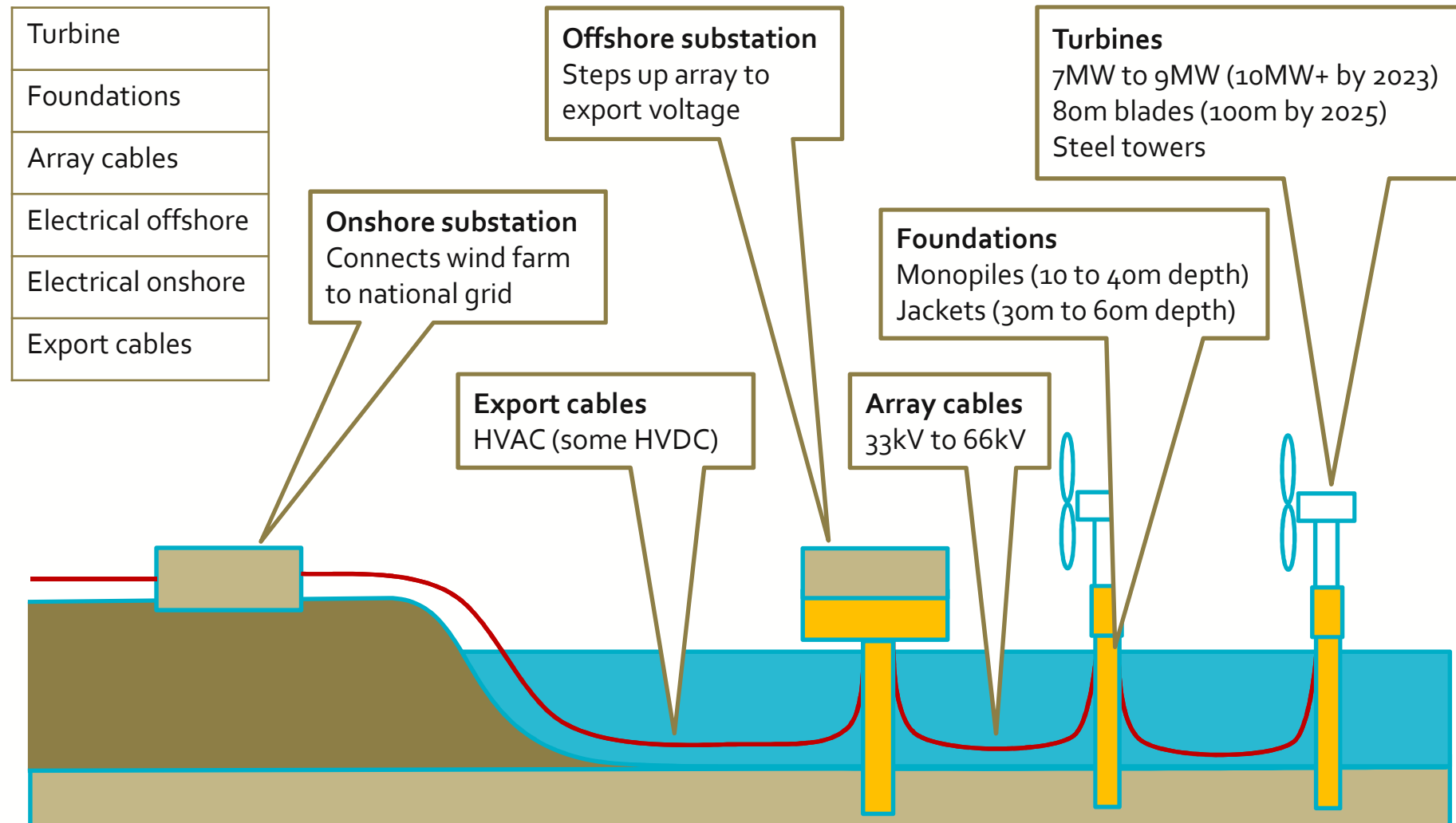
- 1,837 offshore turbines
- 7.2GW operational
- 10GW installed by 2020





# Offshore wind supply chain

# Offshore wind capex



# Turbines

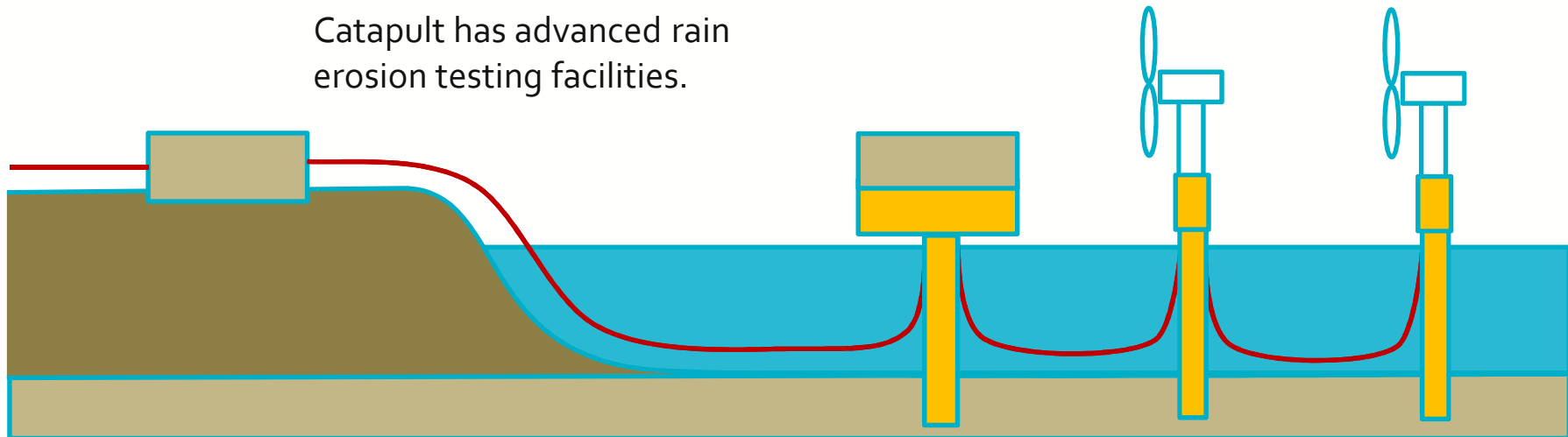
Turbine	Nacelles	Design expertise but no manufacture in UK
Foundations	Blades	Siemens, Hull Vestas, Isle of Wight
Array cables	Towers	CS Wind, Machrihanish
Electrical offshore		
Electrical onshore		
Export cables		

## *Longer blades and new materials*

Catapult has developed dual axis blade testing to improve testing and reduce time to market. Catapult has advanced rain erosion testing facilities.



Siemens Gamesa blade factory in Hull





# Foundations

Turbine
Foundations
Array cables
Electrical offshore
Electrical onshore
Export cables

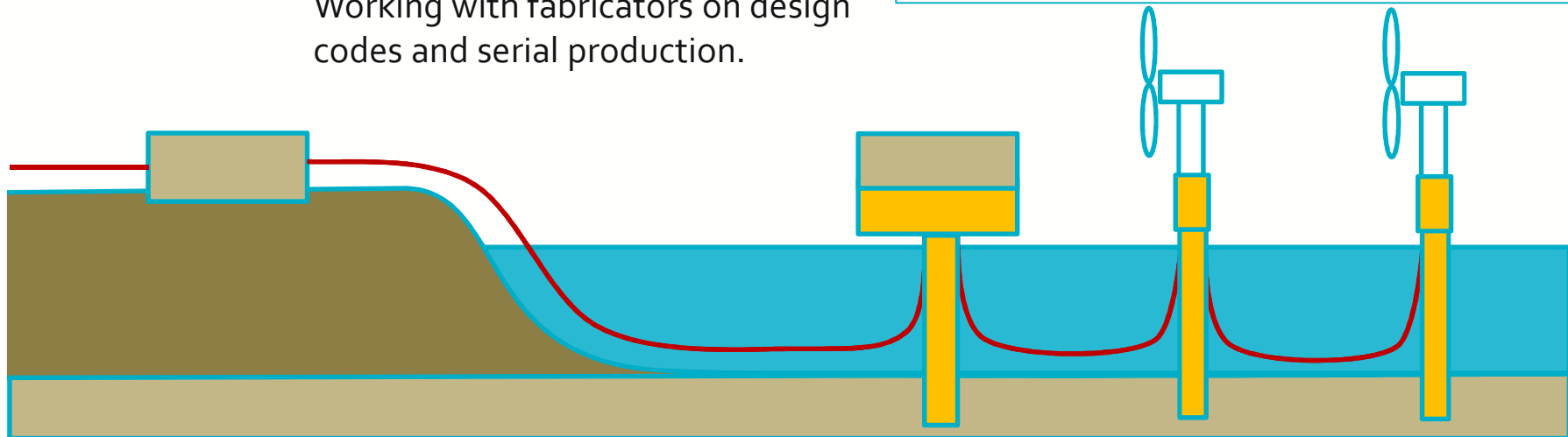
Monopiles	Strong continental suppliers
Jackets	Bifab, Global Energy Harland & Wolff
Gravity base	BAM Nuttall

## *Deeper water and varied seabed*

Catapult is gathering data from gravity base foundations. Working with fabricators on design codes and serial production.



Jacket fabrication at BiFab in Fife



# Array cables

Turbine
Foundations
Array cables
Electrical offshore
Electrical onshore
Export cables

33kV/66kV

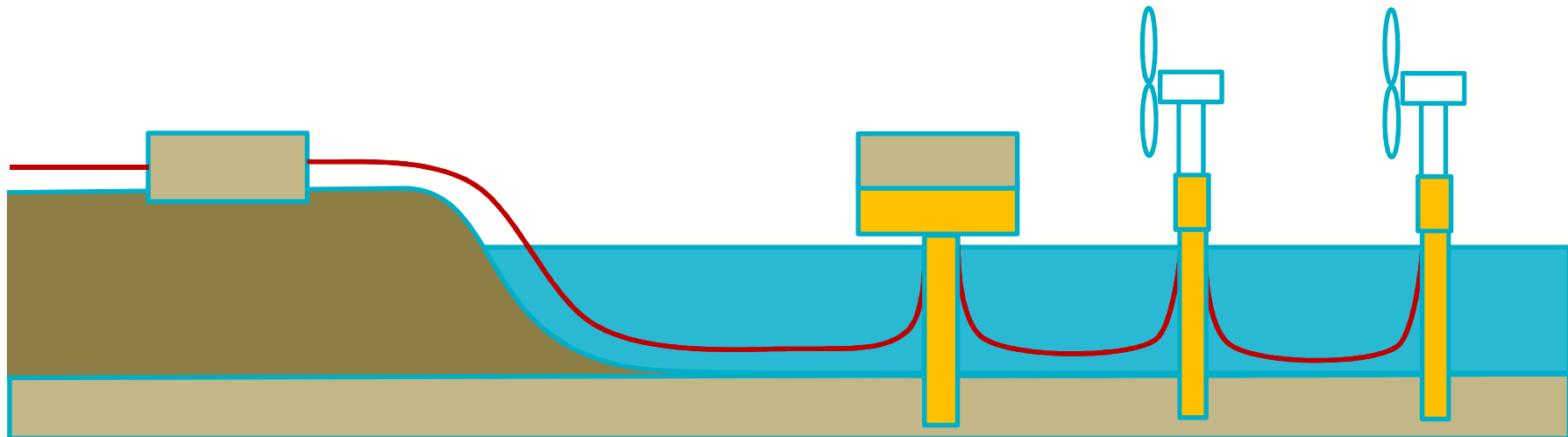
JDR Cables

***Increase voltage from 33kV to 66kV***

Catapult has developed methodology and carried out accelerated testing of new 66kV cables



JDR Cables, Hartlepool



# Electrical offshore

Turbine
Foundations
Array cables
Electrical offshore
Electrical onshore
Export cables

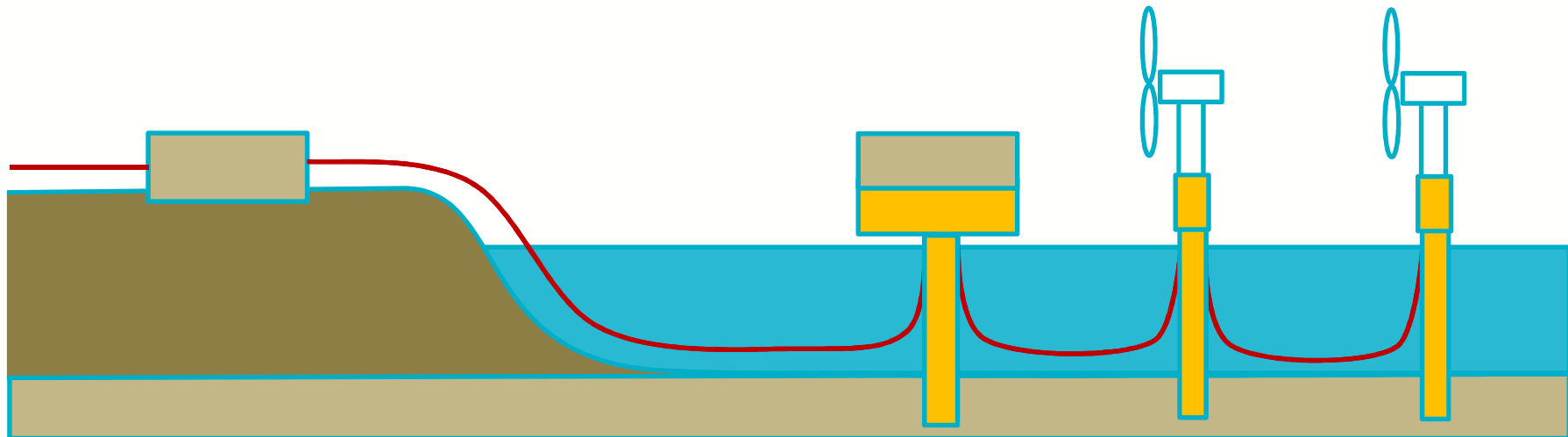
Offshore substation Babcock

## *Lightweight distributed substations*

Catapult carried out assessment of novel substation cost model



Babcock, Rosyth

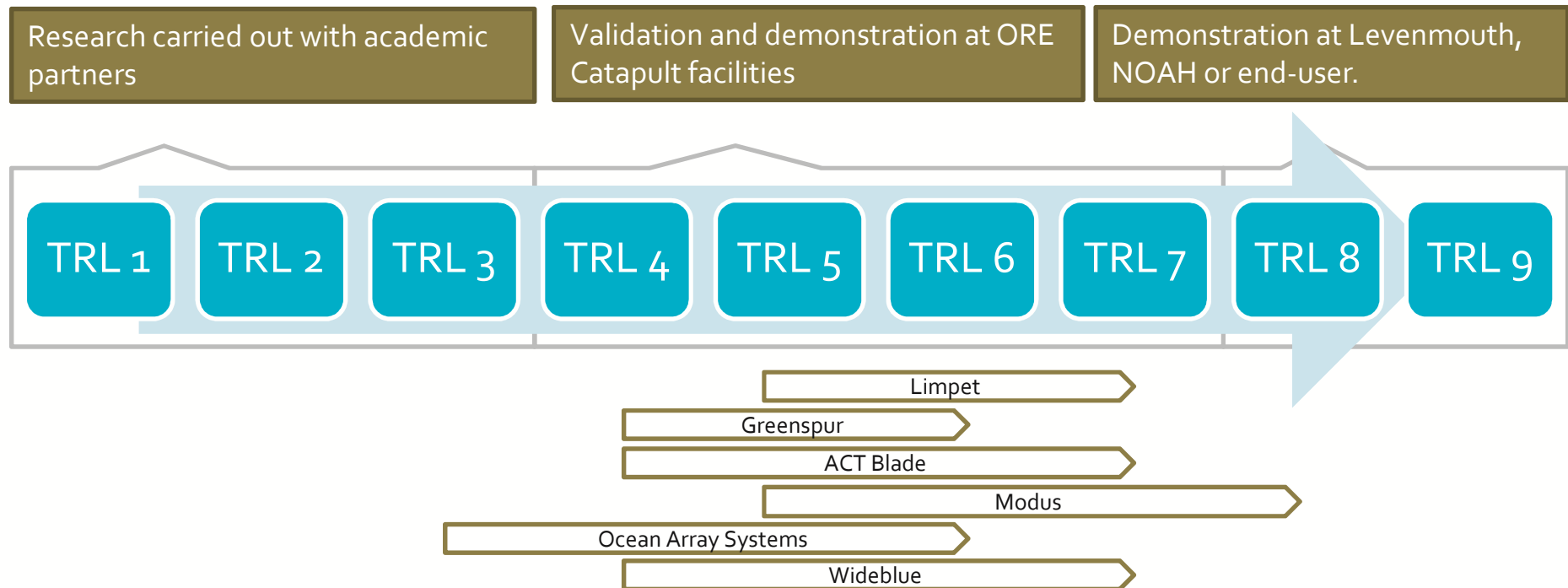




# How can Catapult help?

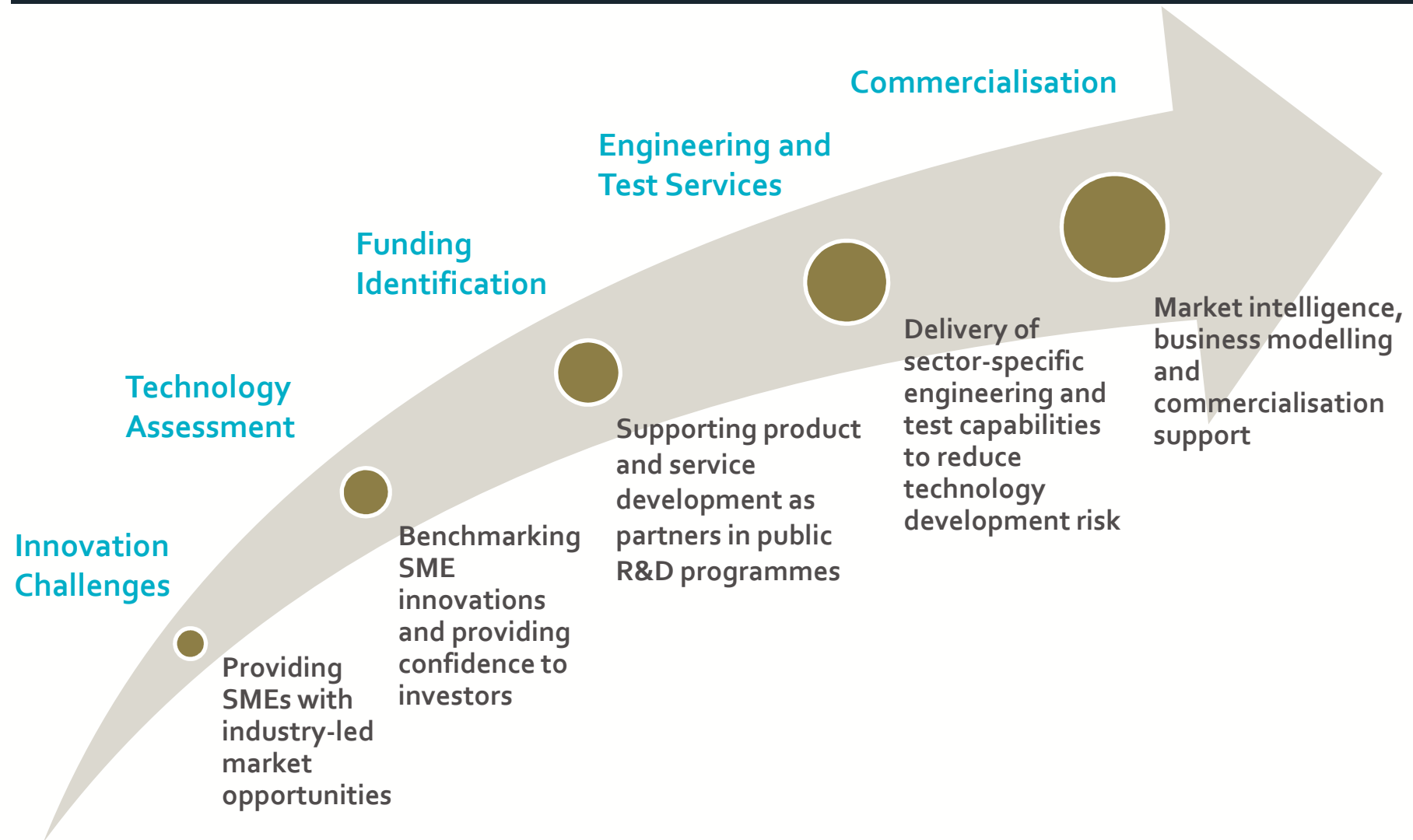
# Commercialisation of UK innovation

- SMEs frequently struggle in the range from TRL 4 through to TRL 9
- The ORE Catapult test facilities are designed to address this need.



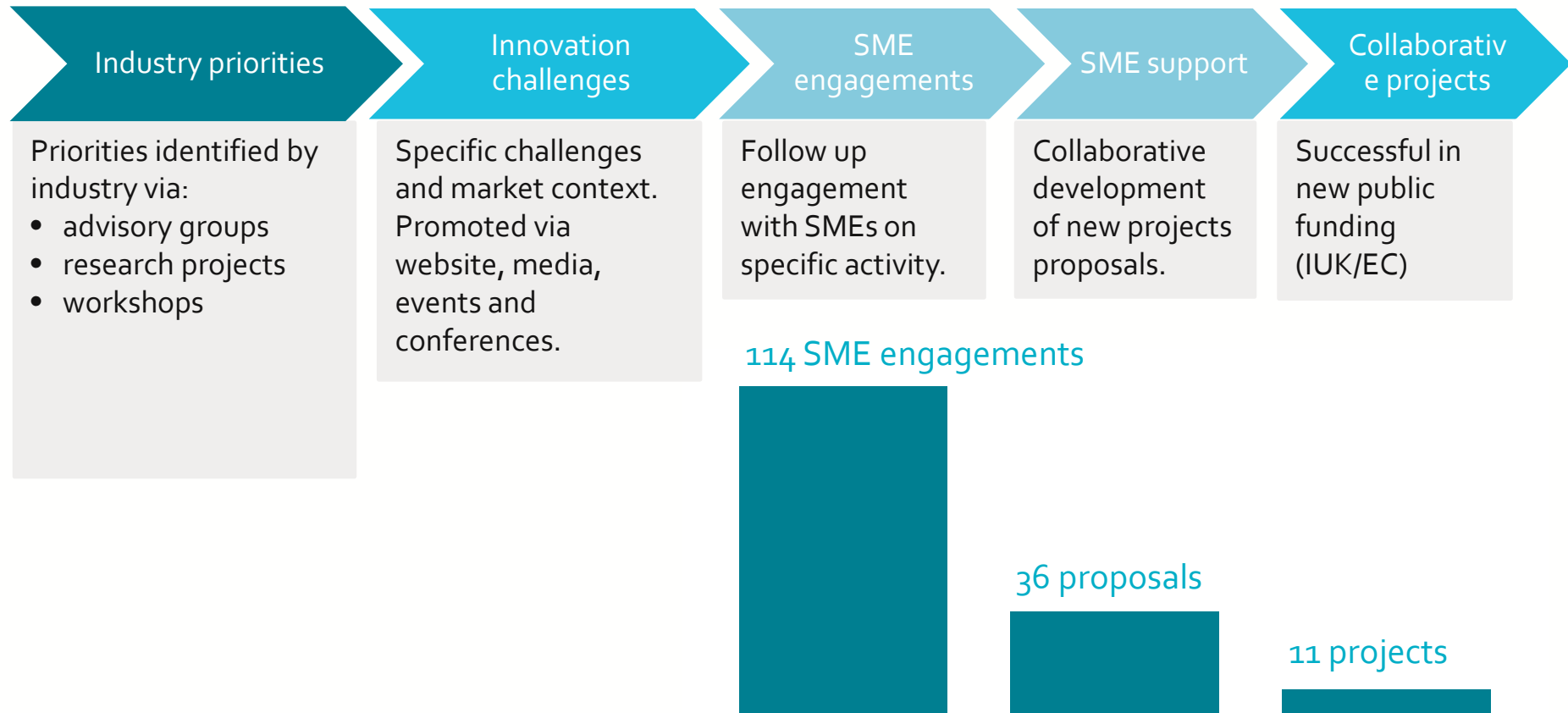
# Commercialising technology with SMEs

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## SME Support Process (16/17)



In 16/17 SME innovation challenges delivered 11 new projects worth £10m to SMEs and £2m to ORE Catapult

# Case studies

# Collaborative Public Funding: FS FOUND

## Scope

To demonstrate the feasibility of the float-and-submerged gravity base foundation solution at all critical stages: design, manufacture and quayside construction, preparation and loadout, seabed preparation, towing, installation, commissioning and operations.

## Outputs

To verify the manufacturing and installation methodology and benefit from the lessons learnt in order to optimise plans for the future transnational exploitation of GBFs

To design, install, commission a condition monitoring system on two GBFs to monitor their behaviour.

To assess the structural response to extreme and fatigue loads on the GBF and compare theoretical loads with real ones



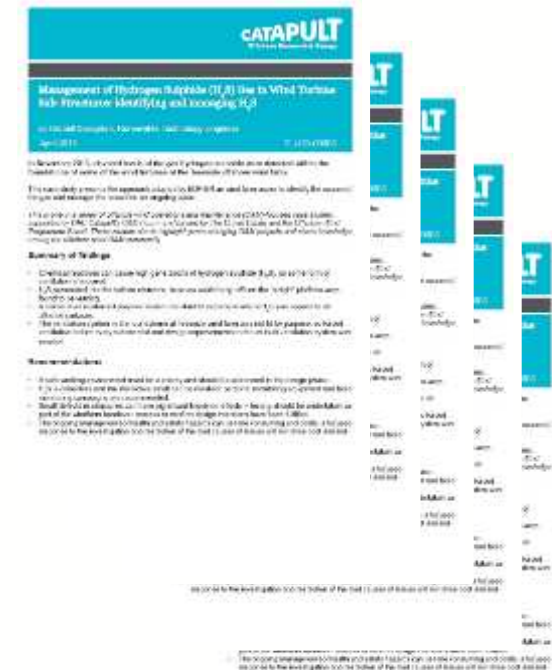
- **World first** of a float-and-submerged gravity base foundation for offshore wind turbines.
- Joint funded Demowind project with **UK and Dutch partners** include BODL, EDF Energy R&D UK Centre, Bam Nuttall and Catapult

[ore.catapult.org.uk](http://ore.catapult.org.uk)

[@orecatapult](https://twitter.com/orecatapult)

# Knowledge Sharing Case Study

Case Study Name	Lead
Self Perform O&M at Robin Rigg	E.ON
An Evidence Based Appraisal of Crew Transfer Vessel Thresholds	RWE
Early Fault Detection Using SCADA Data	E.ON
End of Warranty O&M Contracting Strategy	Centrica
Assuring O&M Data Quality	Centrica
Management of H <sub>2</sub> S Gas in Wind Turbine Sub-Structures	EDF
Early O&M Experience of Jacket Foundations	Vattenfall
Responding to an HSE Emergency	Centrica
The Integration of Operational Data Using CORE	SPR
A Novel Offshore Wind Transfer Technique	Repsol
Helicopter Strategy Appraisal at Westernmost Rough	DONG



Currently working on review of substructure inspection and monitoring best practice

All available here: <https://ore.catapult.org.uk/analysis-insight>



# SPOWTT: improving Safety and Productivity of Offshore Wind Technician Transit

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- 2 Year DEMOWIND project - €3.6m
- Optimising the selection, utilisation and use of Crew Transfer Vessels (CTVs)
- Improving productivity & safety of technicians
- Combines vessel motion with psychological and physiological technician impacts to produce an open access decision making model for informing CTV launch
- Opportunity for Owner / Operators through provision of access to CTVs and technicians to increase data set



**SIEMENS**  
*Ingenuity for life*

 **ECN**

  
UNIVERSITY OF **Hull**

**MARIN**



**BMO**\*  
OFFSHORE

Project Partners

# ACT Blade



ACT Blade Ltd

Novel blade technology from sailing sector to renewables

- Two genuinely groundbreaking ideas:
  - a **textile** blade and a **modular** blade

## Benefits

- Cost reduction
- Increased efficiency of energy production,
- More eco-friendly materials

## ORE Catapult Support

- SMAR AZURE responded to Blade Innovation Challenge
- Identified funding avenues & co-developed bid
- Secured 3 rounds of Energy Catalyst funding (IUK)
- ACT Blade Ltd set up to exploit technology

[ore.catapult.org.uk](http://ore.catapult.org.uk)  
@orecatapult

## Innovate UK



SMAR AZURE design and  
manufacture sails

**CATAPULT**  
Offshore Renewable Energy

## ORE Catapult's Support

Replicated a full scale cable pull in trial in our shallow water test facility, to simulate the offshore operation of the Tekmar's cable protection system to key customers

## Result

Tekmar secured an order for 92 TekTube systems for the Westermeerwind offshore wind project



Pull in trial at ORE Catapult

# Blade Leading Edge Erosion Programme (BLEEP)

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Aim: reduce the cost impact of blade erosion

## Ongoing activity:

- **BLEEP JIP**
  - 8 operators and 1 OEM
  - Assessing erosion degradation rates and the impact on power performance (in field)
- **Rain erosion test rig**
  - Recently installed at Blyth
  - Research & testing of new blade coatings & representative test methods
- **Erosion research**
  - ERODE – H2020 bid
  - Understanding the physics of blade erosion
  - Improving the resistance of coatings



Erosion on blade



# MaRINET2



Providing subsidised rates for wind, tidal and subsea testing at ORE Catapult

- 39 organisations
- 57 test facilities
- 13 European countries

## How to participate

- Competitive process for funding for companies outside of the UK (to use ORE Catapult's facilities)

[www.marinet2.eu](http://www.marinet2.eu)

### Facility 1

50m blade test



### Facility 2

High voltage electrical laboratory



### Facility 3

Marine and subsea



1MW powertrain test rig



Materials laboratory



# Contact us

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