





# Tribocorrosion behavior of Si/Zr sol-gel coated 316L stainless steel: the effect of the substrate surface state

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#### **Materials**



Fig. 1 SEM-EDS analysis of the cross-sections of (a) SSO-SG and (b) SSEP-SG systems.



Fig. 2 Morphology multiscale analysis results, showing roughness parameters *R*a, *R*t and *Rv* comparing coated and uncoated surfaces. The scale of pertinency [17] was approximately 2 µm for these parameters.



### **Tribocorrosion results**



Fig. 3 Current and friction coefficient as function of time (number of cycles). The regions delimited by the dotted lines for the bare substrates under the same testing conditions [14].

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### **Tribocorrosion results**



Fig. 4 SEM micrographs (secondary electron mode) of wear tracks after tribocorrosion tests under potentiostatic control (+200 mV vs. Ag/AgCl/KCl<sub>sat</sub>): a-b) Si/Zr-SSO, c-d) Si/Zr-SSEP.







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a) Si/Zr-SSO

250 um

b)

Si/Zr-SSEP

250 µm

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## **Conclusions**

- The Si/Zr sol–gel coating showed a good surface coverage indistinctly of the 316L surface state.
- The surface state of the 316L substrate affected the thickness of Si/Zr sol–gel coatings, with the smoother surface (SSEP) presenting half of the thickness (about 320 nm) of the estimation for the rougher surface (SSO).
- The final Si/Zr sol-gel topography depends on the underneath surface. The coating produces a smoothing effect on rougher surfaces such as SSO, notably filling the valleys of the topography. Reducing approximately by 30% the roughness parameters. For smoother surfaces (SSEP), the sol-gel coating replicated the surface topography.
- The tribocorrosion behavior of the sol-gel/316L coated systems were affected by their topography, revealing a detrimental effect for rougher surfaces (SSO).

