

European Regional Development Fund - Instrument for Pre-Accession II Fund

FUTURE 4.0







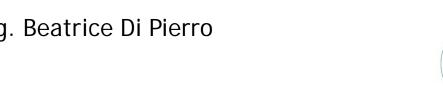
FUTURE 4.0 Final Public Event GoToWebinar - December 17, 2020

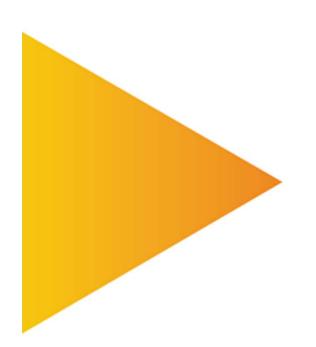


Experience of knowledge transfer and Best Practices from Apulia Region



Eng. Beatrice Di Pierro

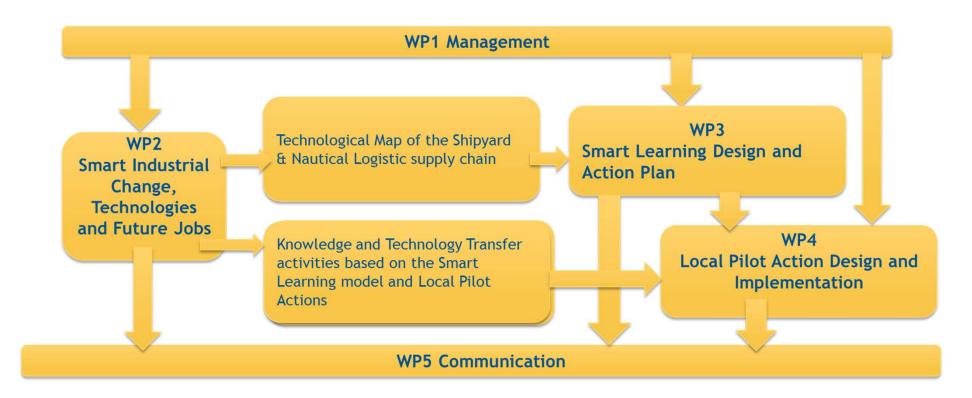






Project map



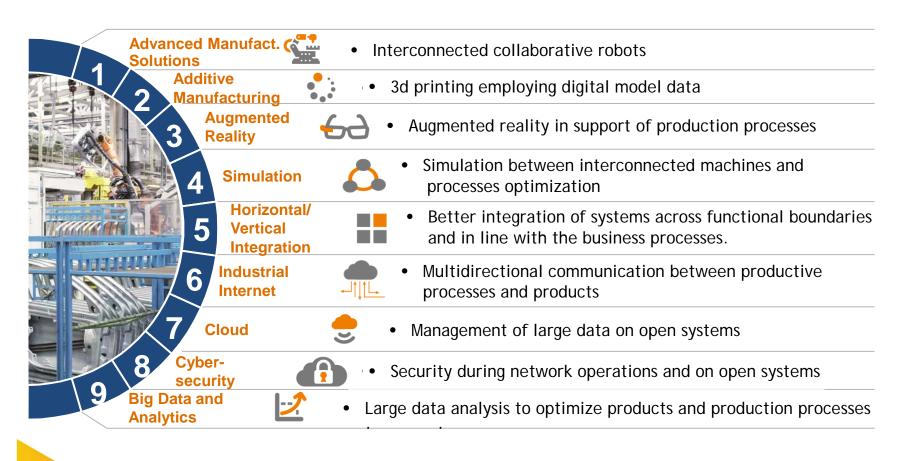






Industry 4.0









AugmentedReality

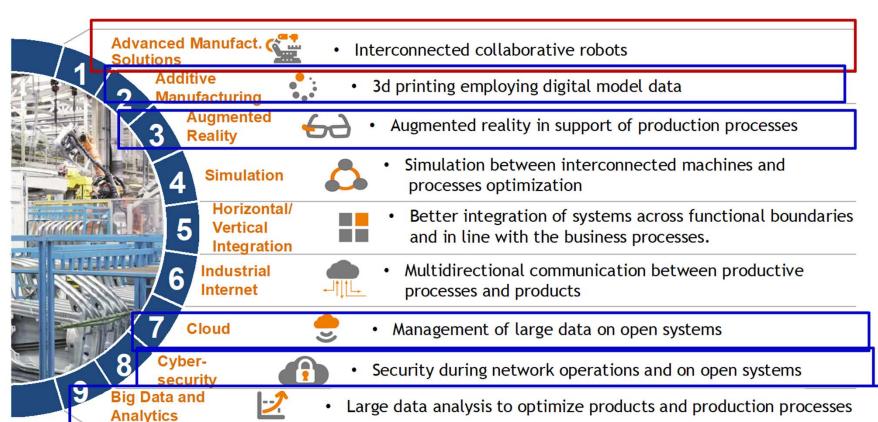
Cloud

Additive Manufacturing

Big Data and Analytics

Cyber-security

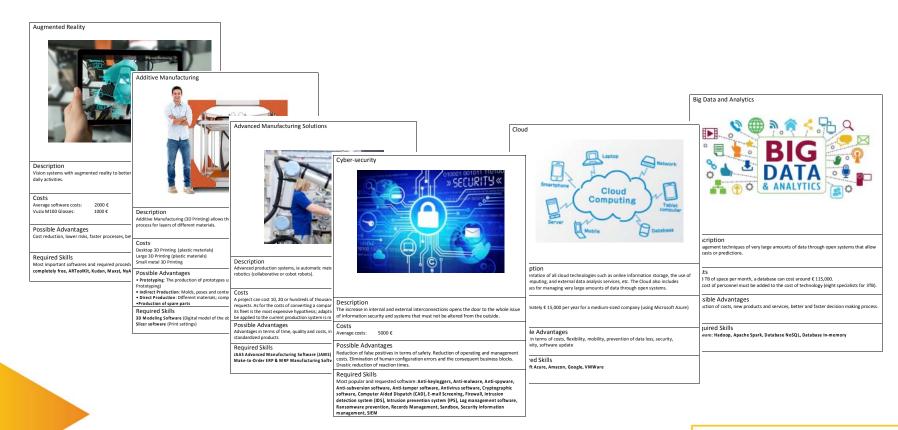


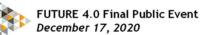




Card Game Analysis









Additive Manufacturing





Descrizione

Additive Manufacturing (stampa 3D) consente di realizzare oggetti attraverso un processo di deposizione per strati di diversi materiali.

Costi

Stampa 3D desktop (materiali plastici) 1.000 €
Stampa 3D grandi dimensioni (materiali plastici) 100.000 €
Stampa 3D metallo piccole dimensioni 100.000 €

Possibili Vantaggi

- Prototipazione: La produzione di prototipi tramite tecniche additive (Rapid Prototyping)
- Produzione indiretta: Stampi, posaggi e centraggi;
- Produzione diretta. Materiali differenti e forme / geometrie complesse
- Produzione di parti di ricambio

Competenze richieste

Software modellazione 3D (Modello digitale dell'oggetto)

Slicer software (Impostazioni di stampa)





Advanced Manufacturing Solutions



Advanced Manufacturing Solutions



Descrizione

sistemi avanzati di produzione, sistemi di movimentazione dei materiali automatici e robotica avanzata per movimentazione, montaggio etc.

Costi

Un progetto può costare 10, 20 o centinaia di migliaia di euro a seconda delle richieste specifiche. Per quanto riguarda i costi di conversione di una compagnia all'industria 4.0, rinnovare completamente la propria flotta è l'ipotesi più costosa; adattare le tecnologie digitali e i software da applicare al sistema produttivo corrente è più economicamente più abbordabile.

Possibili Vantaggi

Vantaggi in termini di tempi, qualità e costi, in particolare per la produzione di prodotti standardizzati

Competenze richieste

JAAS Advanced Manufacturing Software (JAMS)
Make-to-Order ERP & MRP Manufacturing Software





Augmented reality



Augmented Reality



Descrizione

sistemi di visione con realtà aumentata per supportare gli operatori nello svolgimento delle attività quotidiane: testi, immagini, video e PDF sempre in vista e a mani libere; supporto remoto in tempo reale.

Costi

Costi medi software: 2000 € Occhiali Vuzix M100 1000 €

Possibili Vantaggi

Riduzione costi, minori rischi, processi più rapidi, migliore qualità e maggiore efficienza

Competenze richieste

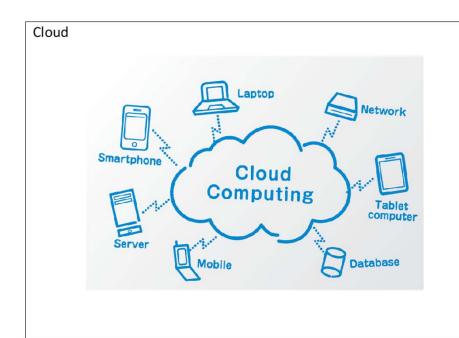
Piu important software e procedure richieste:: Vuforia, Wikitude, DeepAR, EasyAR, completely free, ARToolKit, Kudan, Maxst, NyARToolkit





Cloud computing





Descrizione

Implementazione di tutte le tecnologie cloud come lo storage online delle informazioni, l'uso del cloud computing, e di servizi esterni di analisi dati, ecc. Nel Cloud sono comprese anche le tecniche di gestione di grandissime quantità di dati attraverso sistemi aperti.

Costi

Circa 15000 € annuali per una media impresa (utilizzando Microsoft Azure)

Possibili Vantaggi

Benefici in termini di costi, flessibilità, mobilità, prevenzione della perdita di dati, sicurezza, produttività, software update

Competenze richieste

Microsoft Azure, Amazon, Google, VMWare





Cyber security



Cyber-security



Descrizione

L'aumento delle interconnessioni interne ed esterne aprono la porta a tutta la tematica della sicurezza delle informazioni e dei sistemi che non devono essere alterati dall'esterno.

Costi

Costi medi: 5000 €

Possibili Vantaggi

Riduzione dei falsi positivi in termini di sicurezza. Riduzione dei costi operativi e di gestione. Eliminazione degli errori umani di configurazione e i conseguenti blocchi del business. Drastica riduzione dei tempi di reazione.

Competenze richieste

Softare più duffusi e richiesti: Anti-keyloggers, Anti-malware, Anti-spyware, Anti-subversion software, Anti-tamper software, Antivirus software, Cryptographic software, Computer Aided Dispatch (CAD), E-mail Screening, Firewall, Intrusion detection system (IDS), Intrusion prevention system (IPS), Log management software, Ransomware prevention, Records Management, Sandbox, Security information management, SIEM



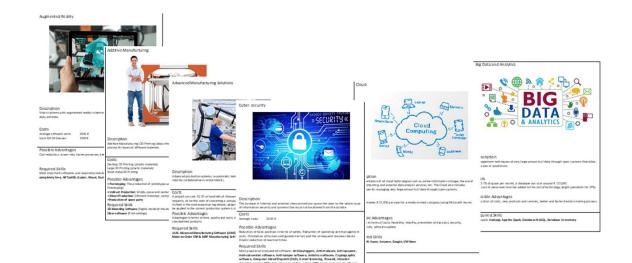


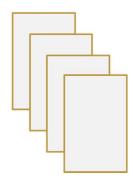


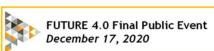
Enabling technologies of industry 4.0

















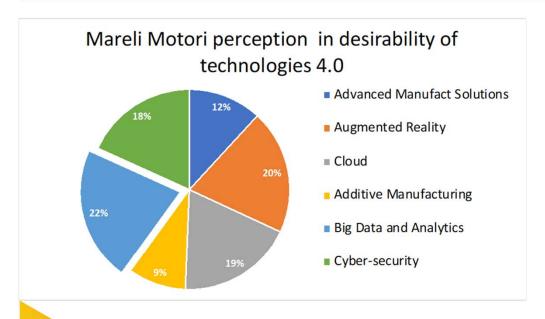


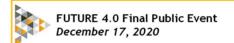


Example of Card Game Results



Marelli Motori						
Criteria/Subcriteria	Advanced Manufact Solutions	Augmented Reality	Cloud	Additive Manufacturing	Big Data and Analytics	Cyber-security
Professional skills	0.05	0.27	0.14	0.14	0.18	0.23
Short-term economic benefit	0.07	0.33	0.13	0.07	0.27	0.13
Long-term economic benefit	0.07	0.33	0.13	0.07	0.27	0.13
Initial costs	0.24	0.29	0.06	0.24	0.12	0.06
Operating costs	0.25	0.19	0.06	0.31	0.13	0.06
Improvement of sustainability	0.07	0.29	0.14	0.07	0.21	0.21
Criteria	Professional skills	Short-term economic benefit	Long-term economic benefit	Initial costs	Operating costs	Improvement of sustainability
Weight	0.17	0.17	0.17	0.17	0.17	0.17







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FUTURE 4.0





Local Pilot Actions (LPA) and Best Practices in Apulia Region



Local Pilot Actions (LPA)



The Apulian context

- Puglia is a region with high potential in terms of industrial development, but with no good performances in comparison with other Italian geographical areas. This is due not only to the geopolitical situation, but also to the low level of innovation present in most of the companies.
- The research carried out in the Future 4.0 project tends to confirm the tendency of companies to remain tied to traditional "good rules", looking at innovation as something attractive but distant from them.
- Training by the transmission of I4.0 skills is therefore the best way to fully get the opportunities offered by the industrial revolution.
- Especially the shipbuilding sector, which even more than the Apulian manufacture, is struggling to take off.









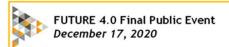
Testing Process Framework

Seminar <u>1st Level -</u> <u>AWARENESS (8h)</u>

2nd Level -ACQUISITION (16h) 3rd Level -TRANSFORMATION (32h)

IN-COMPANY/INTER-COMPANY INTERVENTIONS





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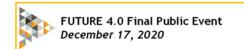


Local Pilot Actions (LPA)



Implementation

- ▶ LPA were addressed to companies in the manufacturing field and the logistics supply chain, and in a more restricted way to the shipbuilding sector, which is not very developed in the region.
- During the Seminar phase, some companies, local bodies and more than 100 stakeholders were involved; the project and methodologies adopted were presented.
- Regarding the Awareness phase, two events were organized with 23 local companies, and many others of the national territory. In addition to the project itself, the Future 4.0 Platform was illustrated.
- The last two phases (Acquisition and Transformation) involved other 7 companies to reach the target of 30 companies to be involved in the Puglia region. The Acquisition and Transformation actions took place in various headquarters and by online meetings.





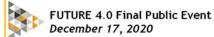
LPA Implementation



SEMINAR

- Event name: Tecnologie abilitanti e loro utilizzo in Industria 4.0
- Date and place: 8 October 2019, Nicolaus Hotel, Via Cardinale Agostino Ciasca 27, 70124 Bari
- Enterprises: N. 5; Manufacuring Sector (FABLAB BITONTO, PUTIGNANO COSTRUZIONI SPA, SITES SRL, NEETRA SRL, AC BARI)
- Stakeholder: Academia, Public Administration, Civil Society 100
- Feedbacks on the experimented action: the audit seemed very interested and collaborative during the Card Game and during the explanation of enabling technologies.

13:45-14:00	Arrivo e registrazione	
14:00-14:10	Saluti di benvenuto	Ing. Roberto Masciopinto
14:10-14:25	Introduzione a Industria 4.0	Dott. Cesare Pierpaolo De Palma
14:25-14:30	Presentazione del programma	Prof.ssa Maria Pia Fanti
14.30-14.45	Progetto FUTURE 4.0	Dott.ssa Beatrice Di Pierro
	Obiettivi	
	• Sfide	
	• Attività	
14:45-15:45	Industria 4.0: le tecnologie abilitanti	Dott. Ing. Giorgio Iacobellis
	Stampa 3D	
	Realtà aumentata	
	Big Data	
	• Cloud	
	Cyber Security	
	Advanced Manufacturing Solutions	
15:45-16:15	Coffee Break	
16:15-17:30	Card Game	Dott.ssa Beatrice Di Pierro, Dott. Ing. Valentino Sangiorgio
17:30-17:45	Lean Production e Industria 4.0: la combinazione vincente per un'azienda competitiva	Dott. Ing. Giuliana Rotunno
17:45-18:15	Lean Production: analizziamo uno strumento - Value Stream Mapping (VSM)	Dott. Ing. Giuliana Rotunno
18.15 – 18.45	Lean Production e Industria 4.0: un caso applicativo	Dott. Ing. Giuliana Rotunno
18.45 – 19.00	Possibili sviluppi e Saluti finali	Prof.ssa Maria Pia Fanti









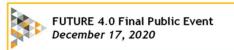












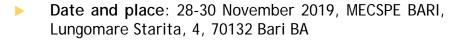


LPA Implementation

AWARENESS

- 1st Event: Tecnologie abilitanti e loro utilizzo in Industria 4.0
- Date and place: 12 November 2019, MBL Solution, Via Gravina 156 z. Ind.le, 70033, Corato BA
- Enterprises: 6 companies of the Manufacturing and supply chain sector (DE.OL. SRL, DE PALMA THERMOFLUID SNC, MBL SOLUTION SRL, RESOLTEAM SRL, RAM ELETTRONICA SRL, ISOTTA FRASCHINI MOTORI); Public Authorities such as CCIAA Bari, Comune di Terlizzi)
- Stakeholder: almost 30 people from Public Administration and companies
- Feedbacks on the experimented action: the audit seemed to be very interested to intercept the business opportunities that the project could offer them; however, there was a common feeling of doubt regarding the time that their involvement would have required.

2nd Event: MECSPE Bari



PRACTICE

- Enterprises: N. 15; Manufacuring and Supply chain. Companies: DIFAST SRL, IDEA75 SRL, CNC ROBOT SAS, ECSA SRL, ESCELSIOR CAMIERATI SRL, RL ENGINEERING, FABCRAFT SRLS, TEKNA AUTOMAZIONE E CONTROLLO SRL, TECNOACCIAI SRL, DIAGNOSTIC ENGINEERING SOLUTIONS SRL, ENERGY@WORK SCARL, CREA 3D SRL, DARTXPLORE SNC, EXPERIS SRL, AXIST
- **Stakeholder**: Academia, Companies
- Feedbacks on the experimented action: the companies coming from all over the national territory seemed to be very interested and collaborative. The involved companies got knowledge of the project; while showing the Industry 4.0 technologies though the FUTURE 4.0 platform, the attention of some participants was caught by specific technologies, such as 3Dprinting, Augmented Reality, Advanced Manufacturing solutions.

other events: online meeting with FABLAB BITONTO and BreD srl

December 17, 2020



FUTURE 4.0

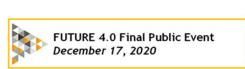












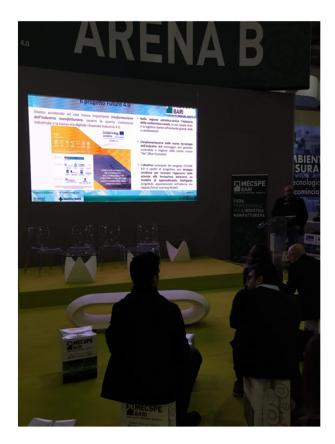


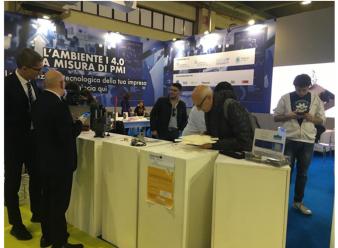






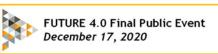








Awareness - Event 2: MECSPE Bari





LPA Implementation

ACQUISITION

Methodology: Blended learning and Face-to-face knowledge transfer

Future 4.0 Platform

Feedbacks on the experimented action: Discussions, evaluation questionnaire.

▶ Enterprises: 4 enterprises reached from Manufacturing Industry and Shipbuilding Sector

Time: 16h

Methodogy/ies	Stakeholders	Enterprises Names	Date(s)	N. of hours	Location(s)
Blended learning	2	MICAD srI	1) 12.09.2020 2) 19.09.2020	16	Online meeting
Blended learning	2	Navalmeccanico Rettifiche RanieRi S.r.I	1) 10.09.2020 2) 23.09.2020	16	Port Authority
Blended learning	2	IMPIANTISTICA MANGINI	1) 08.09.2020 2) 03.10.2020	16	Company headquarter in Putignano
Blended learning	2	MOTONAUTICA RUGGIERO	1) 22.09.2020 2) 29.09.2020	16	Company headquarter in Bari







ACQUISITION

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	Company involved	MICAD srl
	FOCUS of the company intervention	The company is well structured and operates in several areas dealing
100	Main AIMS	Assist the company in improving the web security and to transmit knowledge about the Augmented Reality and new technologies for 3D printing.
	APPLICATIONS and RESULTS	 Knowledge about the Cyber Security for improving the existing web security and about the Augmented Reality is transmitted. Moreover possible ways of application are discussed in the framework of company process, also by analyzing different and new

Modeling-FDM and Stereolithography-SLA).

materials for the 3Dprinting technologies, such as metallic, to be added to the already used 3Dprinting technologies (Fused Deposition

FUTURE 4.0 Final Public Event

December 17, 2020





LPA Implementation



ACQUISITION



Company	NAUTICA	RANIER
involved		

FOCUS of the company intervention

- Nautica Ranieri is one of the main companies, for dimension and comprehensiveness of its structure and organization, able to compete with shipyards located in the rest of Europe.
- It would be helpful the development of a ICT platform, in order to create a network of local companies and stakeholders.

Create a ICT platform where data and services such as **Main AIMS** maintenance, private mooring and refueling, organization of excursions etc. from multiple users (customers/suppliers) can converge, in order to create a local network that allows the growth of boating in Puglia.

APPLICATIONS The creation of the above mentioned nautical network will **and** be functional of the growth of Apulian nautical sector. **RESULTS** Technologies as **Cloud and Big data a**re required.







ACQUISITION

Company involved	IMPIANTISTICA MANGINI
FOCUS of the company intervention	
Main AIMS	The main effort deals with the digitalization of an artisanal small business . In particular, the company needed to monitor the activities of the employees through video surveillance systems, to geolocate the company's van by GPS devices and to help and assist the employees during their work.
APPLICATIONS and RESULTS	 The knowledge of POLIBA will allow the digitalization of the business; the Augmented Reality technology can be taken into consideration to help the employees work and to improve the whole process and reduce the inconveniences.







ACQUISITION



Company involved MOTONAUTICA RUGGIERO

FOCUS of the company intervention

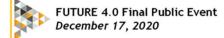
- The Local Action Plan intervention focused on the application of the Augmented Reality technology and the Cloud to create a network among the several involved stakeholders in the nautical Apulian sector.
- In this context, it would be helpful the development of a ICT platform in order to create a network of local companies and stakeholders.

Main AIMS

- Assist both the company's employees in the mounting ship phase, and both the customers by supporting the remote diagnostic and maintenance operation of the ships in open sea.
- Creation of an ICT platform in order to have a local network, where data and services such as maintenance, private mooring and refueling, organization of excursions etc. from multiple users (customers/suppliers) can converge.

APPLICATIONS and • RESULTS

- **Augmented Reality** technology will be used for the remote diagnostic and maintenance operation of the ships in open sea for the customers and in the boat installation phase by the employees.
- Cloud technology can be taken into consideration for the creation of a global ICT platform shared by all the stakeholders of the nautical Apulian sector







TRANSFORMATION

- Methodology: Blended learning and Face-to-face knowledge transfer
- Future 4.0 Platform
- **Feedbacks on the experimented action:** Discussions, evaluation questionnaire.
- ▶ Enterprises 3 enterprises reached from Shipbuilding Sector

Time: 32h

Methodogy/ies	Stakeholders	Enterprises Names	Date(s)	N. of hours	Location(s)
Blended learning	1	Ferrari Yacht Design	1) 01.09.2020 2) 02.09.2020 3) 03.09.2020 4) 04.09.2020	32	Ferrari Yacht Design Office
Blended learning	1	TECH-MARINE	1) 07.09.2020 2) 25.09.2020 3) 01,10,2020 4) 02.10.2020	32	TECH-MARINE Office
Blended learning	2	MARINA SPORT S.R.L.	1) 09.09.2020 2) 14.09.2020 3) 21.09.2020 4) 24.09.2020	32	Port Authority/online meeting





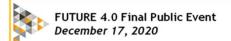


TRANSFORMATION



Company involved	FERRARI YACHT DESIGN	
FOCUS of the company intervention	 Ferrari Yacht Design is a design company specialized in furniture engineering for shipyards and carpenters. By analysing the global process, the main significant problems are: nonconformity; inaccuracy (Project/Reality); out of square, misalignments, asymmetries; etc. There is often a lack of information in passing between the various involved actors 	
Main AIMS	Create a ICT platform where all actors of the process (shipyard, designer/architect, carpentry) can add operations carried out, notes, problems, etc. in order to control the various phases and to avoid misunderstandings, problems, errors.	
PPLICATIONS and RESULTS	The creation of a an APP to be shared with the architect's	

consideration.





LPA Implementation









Company involved MARINA SPORT

FOCUS of the company intervention

- Operates in the nautical sector, dealing with all its segments, such as the sale of medium-large boats, inflatable boats, outboard engines, accessories etc.
- The Local Action Plan intervention mainly focused on the digitalization of the company and on the application of the Cloud, Big Data and Augmented Reality technology

Main AIMS the main effort deals with the digitalization of the construction process due to the lack of ICT systems that can manage data and activities.

RESULTS

- **APPLICATIONS and** An App for the management of customers and employees is proposed. By a proper QR code and also by means of Augmented Reality technology, this tool allows to obtain information of the boats, upload pictures and monitor the progress of the works of employees.
 - Cloud and Big Data technology are functional for the improvement of the level of the services to be offered to the customers.







TRANSFORMATION



Company involved	TECH MARINE YACHT DESIGN & SERVICES
FOCUS of the company intervention	product boasts for ship design and construction.
Main AIMS	To improve the quality of product and reduce the processing time it is helpful the use of same tools (as Augmented reality, Cloud, Big data).
APPLICATIONS and	The Value Stream Mapping Methodology (VSM) is applied in the AS-IS

RESULTS and TO-BE situation, in particular to the refitting activity. It resulted that the company's process can significantly be improved.



Policy Recommendations

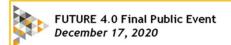


- FUTURE 4.0 aims to drive innovative maritime and marine growth by enhancing innovation and business opportunities in blue economy sectors, with a focus on developing human capital, fostering cooperation among researchers to develop innovative products and technology transfer.
- Several policy recommendations are developed and proposed to transfer the project results into the industrial policy for the shipyard and maritime sector, clustered into three groups:

Competence development

Digitalisation and Industry 4.0

Relations between companies and their environments





LPA Implementation

APULIA REGION, LOCAL PUBLIC EVENT



- Date and place: December 4th 2020 via GoToMeeting Platform
- Partecipants: The online Local Public Event was attended by 60 participants (both Public and private). The audience was composed by an heterogeneous group of stakeholders, from local Companies and Educational contexts.
- Feedbacks on the presented PR: The participants to the event followed the presentation on the PRs with enthusiasm and interest. In particular, the companies agreed on the following PR:
 - The interaction «man machine» needs a set of technical competences, soft and relational skills.
 - The Industry 4.0 technologies must be integrated within the organisational and production context.
 - Local synergies and sharing knowledge is fundamental to adopt a collaboration perspective with other companies, universities, suppliers and customers by promoting partnerships among companies with different competences.

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Reg	gione Puglia

9.30-9.45	Introduction	Prof. Maria Pia Fanti (POLIBA)
9.45-10.00	Welcoming Address	Vice Rector Prof. Luigi Maria Galantucci (POLIBA)Regione Puglia
10.00-10.20	Industry 4.0 in Apulia Region	 Doc. Cesare Pierpaolo De Palma (Confindustria) Maria Francesca Ladisa (ECSA srl)
10.20-10.40	The Blue economy in Apulian Region	Arch. Paolo Ferrari (POLIBA)
10.40-11.10	 Project FUTURE 4.0 results: Policy Recommendations (PRs) Local Pilot Actions (LPAs) 	 Eng. Beatrice Di Pierro (POLIBA) Eng. Alessandro Rinaldi (POLIBA)
11.10-11.30	Coffee Break	
11.30-11.50	Local Pilot Action (WPT3) – Yachting 4.0: difficulties and delays in adopting new technologies	Doc. Maurizio Ruggiero (Motonautica Ruggiero)
11.50-12.10	Local Pilot Action (WPT3) – The digitization of product development processes in Yachting	Eng. Amedeo Migali (MICAD)
12.10-12.30	The importance of training for Industry 4.0	Doc. Roberto Vingiani (ITS Cuccovillo)
12.30-12.50	The employment benefits generated by Industry 4.0	Doc. Michele Turchiano (MASMEC)
12.50-13.00	Conclusion and final greetings	Prof. Maria Pia Fanti (POLIBA)











Thanks for your attention!



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Laboratory LCA: http://lca-projects.poliba.it/lca/

