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Lucy Crane Geologist Cornish Lithium Ltd





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A New Metal from an Old Mining Area



Contents

- Introduction to Cornish Lithium
- Current lithium exploration
 - Brines vs. hard rock
- Extraction technologies
 - Direct extraction of Li from brines
- Lithium potential in Cornwall
 - Historic occurrences of lithium brines
 - Historic data and mapping
 - 3D modelling
- Summary





Cornish Lithium



- Founded in 2016 by Jeremy Wrathall, a mining engineer turned investment banker
- Secured mineral rights to explore for lithium in brines for approx. 300km² Cornwall in January 2017
- Raised £1million to commence exploration in August 2017
- Company is private
- Technical office in Penryn





Lithium Supply Find – Mine – Process



Lithium in Context

- We have been mining copper for at least 4000 years
- Lithium mining is an industry in its infancy
- The lithium-ion battery was first commercialised in 1991
- Lithium now becoming a critical metal
- Virtually all current production comes from "legacy" assets
- Supposedly a large mineral endowment but not of economic deposits
- Mining industry has a huge task ahead
- New exploration, mining and processing methods needed

Lithium 3
Li
6.941



Cornish Lithium The electric car age has arrived





An unstoppable revolution

Electric Vehicle Revolution is Accelerating

"EVs will make up 54% of global sales by 2040." Bloomberg New Energy Finance

Recent company announcements

- Volvo all new models will be EVs from 2019
- VW 25% EV mix by 2025, 1M EVs p.a.
- Mercedes 10 EV models, 15-25% EV by 2025
- BMW 0.4M EVs by 2020
- Porsche 50% EVs by 2023
- Ford 13 EV/PHEV models by 2020
- Tesla 1M units by 2020

Recent country announcements

- France 100% EV by 2040
- UK 100% EV by 2040
- Norway 100% EV by 2025
- India 100% EVs by 2030
- China 2M EV by 2030
- Netherlands 100% EV by 2025
- Germany 100% EV by 2030

"...around 2021 battery costs will reach \$100/kWh, bringing EVs to cost parity." Tesla CFO Deepak Ahuja





Dramatic increase in lithium demand

Lithium is the Commodity most-Impacted by Growth in EVs

Lithium supply must increase 30x in a 100% EV world



% Lift in Battery Material Demand from 100% EV Penetration



"In terms of new lithium supply the industry needs all the supply it can get. SQM, traditionally conservative of its lithium estimates, is expecting an 800,000tpa LCE market by 2027. These numbers are staggering considering the market was at 180,000tpa LCE in 2017."

Source: Mining Journal – Interview with Simon Moores – MD Benchmark Mineral Intelligence - 5th September 2017



Mining projects take time



Source: IHS Markit





Where is lithium currently mined? And how?



Where is lithium mined?



Source: IHS Markit





What does a lithium mine look like?



Deposit types



Brine

The most common form of lithium extraction is from salt brines

Much cheaper Slower (18 months of evaporation time) High start-up costs

Mechanical Brine Extraction

Cheaper

Over 90% lithium recovery rate

Environmentally Responsible

Not yet commercially proven





Spodumene

Crushing, roasting, and leaching lithium ore



More expensive

Additional costs to upgrade to battery grades



Clay

Similar process to spodumene

Not proven yet to be viable on commercial basis

There are companies such as Tenova Bateman, who have created mechanical brine extraction processes with revolutionary technology to extract lithium from salar brines with over 90% recovery. (Traditional evaporation methods typically yield under 40%)

While this process is not yet widely available to producers, it has the potential to lower the cost of production.

Source: Visual Capitalist



Hard Rock - Greenbushes (Talison)



Source: The Australian Mining Review



Cornish Lithium Brine - Olaroz (Orocobre)



Source: Orocobre



Never easy

Orocobre reports 29% drop in lithium production at Olaroz due to low evaporation rates

06 April 2018

Orocobre Limited reported that lithium production at Olaroz in northern Argentina for the March quarter was 2,802 tonnes, down 29% from 3,937 tonnes in the December quarter. The company said that the lower production rate in the March quarter was due to evaporation rates that were 24% below those in 2017 with reduced solar radiation from cloudy conditions and above normal rainfall.

Source: IHS Markit





Lithium Extraction



Conventional brine processing









Pump lithium brine from the salar Use solar evaporation to concentrate lithium brine in shallow ponds Process concentrated lithium brine in a plant

Ship lithium carbonate

Source: Lithium Americas



Cornish Lithium Lithium Brine Processing

Old Technology

SQM's Evaporation ponds in Chile. Source: Reuters / Ivan Alvarado



New processes to extract lithium directly from brine have been developed by the following companies:





New tech – Pure Energy





Low environmental impact



Source: Pure Energy Minerals



New tech – MGX

MGX's Cleantech Design Process





New tech – Eramet



Source: Company information

Source: Eramet



New tech – Synexus

Proof of Concept Study - Synexus

Lithium Recovery using Membrane Separation

Selective Recovery of Lithium (and other cations) using Membrane Technology

- a possible alternative to the natural evaporation process
- could provide a process route to produce lithium hydroxide directly from the raw brine
- no need to remove contaminants like magnesium by liming, as would be required in the natural evaporation process.
- with further refining the technology could also permit the recovery of potassium and other cations if desired.



Block Flow Diagram of selective lithium recovery process (Synexus).

Source: International Lithium





Extraction technologies

Hard rock



Old tech - Spodumene



Source: Science Direct



New tech - Nemaska







Lithium in Cornwall



- Cornish Lithium aims to establish a lithium production industry in the UK
- Numerous historic records indicate the presence of lithium in underground hot spring brines over a large area in Cornwall
- We believe that advances in extraction and process technology make the extraction of lithium from such sources possible
- Cornish Lithium has secured rights to explore and commercially develop lithium contained in brine over approximately 300km²
- The company is currently private





Cornish Lithium Lithium in Hot Springs – 1864



Wheal Clifford abandoned mine plan - R103 transverse section

SCIENTIFIC AND ANALYTICAL CHEMISTRY. Chemical Examination of a Hot Spring containing Casium and Lithium in Wheal Clifford, Cornwall, by W. A. MILLER, M.D., Treas. R.S., Prof. Chemistry King's Coll., London.* In the course of conversation with Sir C. Lyell a few months ago, he mentioned to me the existence of a remarkable hot spring in one of the Cornish mines, occurring at a great depth below the surface, and of which no detailed chemical examination had been published. The interest attending such an examination was obvious, and it was arranged that a supply of the water should be forwarded to me for analysis. Mr. Horton Davey, of Redruth, at the request of Sir C. Lyell, kindly superintended the collection of the water. Part of this water, which was to be examined for its gaseous constituents, was received into glass Winchester quart bottles, filled by immersion in the spring to within a very short distance of the neck, the stoppers inserted and securely fastened.

The occurrence of so large an amount of lithium, being eight or ten times as much per gallon as has been found in any spring hitherto analysed, invests this water with unusual interest and importance;

Miller, W.A., 1864, Chemical examination of a hot spring containing caesium and lithium in Wheal Clifford, Cornwall: Chem. News, v. 10, p. 181-182; Mining and Smelting Mag., v. 6, p. 197-198



Cornwall – A giant pressure cooker





Faults appear to be the geological key





Cornish Lithium Applying modern GIS to historic data





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Cornish Lithium Applying modern GIS to historic data











Cornish Lithium Why was the potential not recognised before?

- Cornwall has had no real exploration for at least 30 years
- There was no large scale market for lithium
- Processing options were not available
- All metal mining in Cornwall ceased with closure of South Crofty mine in 1998
- The mineral rights system in Cornwall makes exploration difficult



Cornish Lithium Exploration Sequence

- Desktop research
- Geophysics
- Test boreholes
- Feasibility work
- Drilling of initial production wells
- Pilot Li extraction plant
- Production



Andrew Besley, "Hot rocks drilling rig at Rosemanowes quarry near Penryn" *cornishmemory.com*, accessed January 3, 2018, http://cornishmemory.com/item /BES_20_010



Summary

- Newly developed techniques make a new lithium industry in Cornwall possible
- Underground mining in Cornwall was plagued by upwelling hot water which made working conditions very challenging. It is this same water that contains lithium
- The mineral rights secured by Cornish Lithium (~300 km²) make this the largest unified exploration effort in the history of Cornwall
- Agreements have been secured over the most prospective areas for lithium and other minerals contained in brine
- Demand for lithium is set to increase rapidly in the near future
- The UK Government have highlighted lithium as a metal of strategic importance to UK industry

