

TAKING  
**COOPERATION**  
FORWARD



**Final Conference**  
10 November 2020

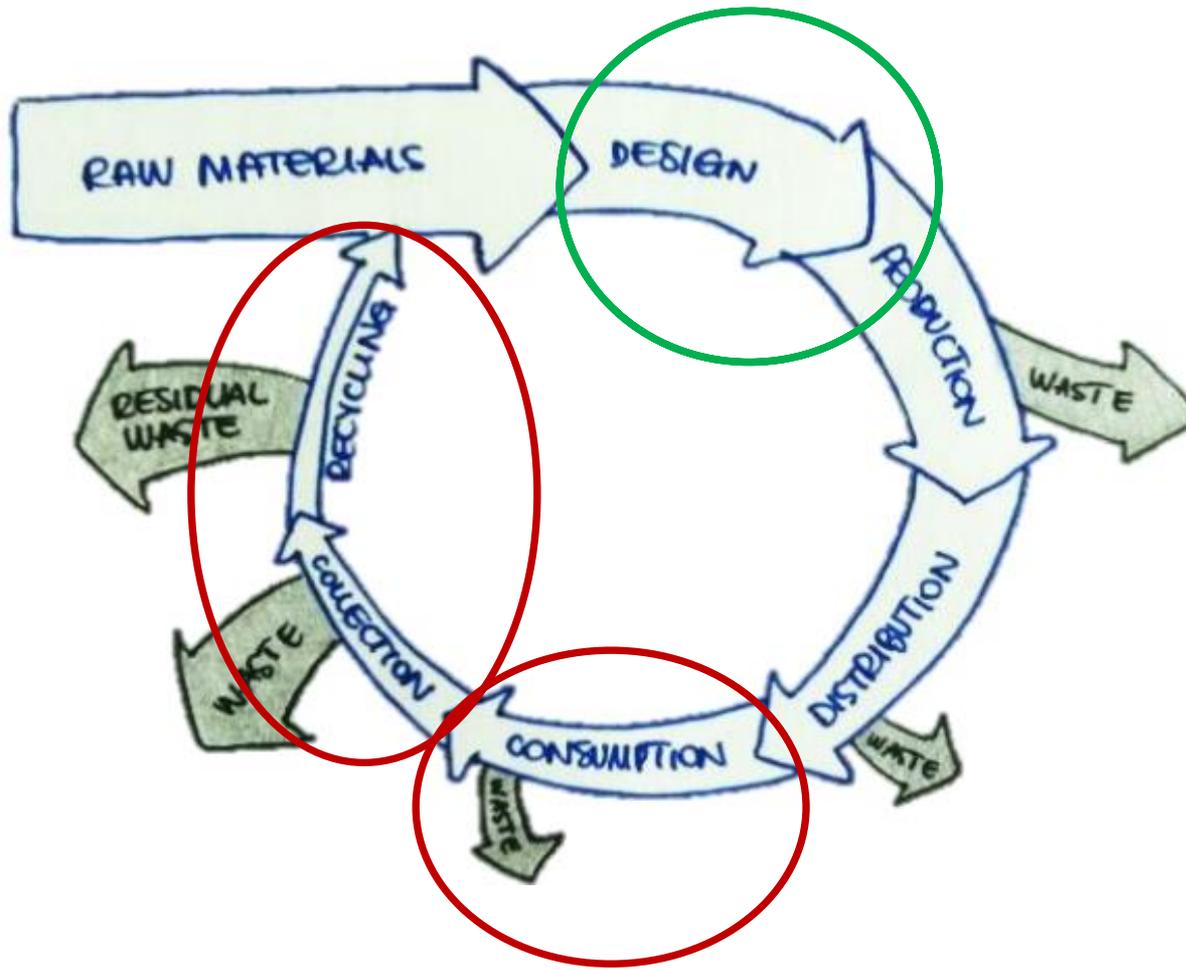


**ENTeR - COVID-19 Pilot Cases**

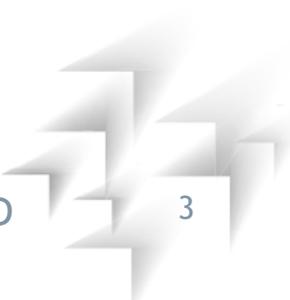


ENTER Project Partners Centrocot - Daniele Piga

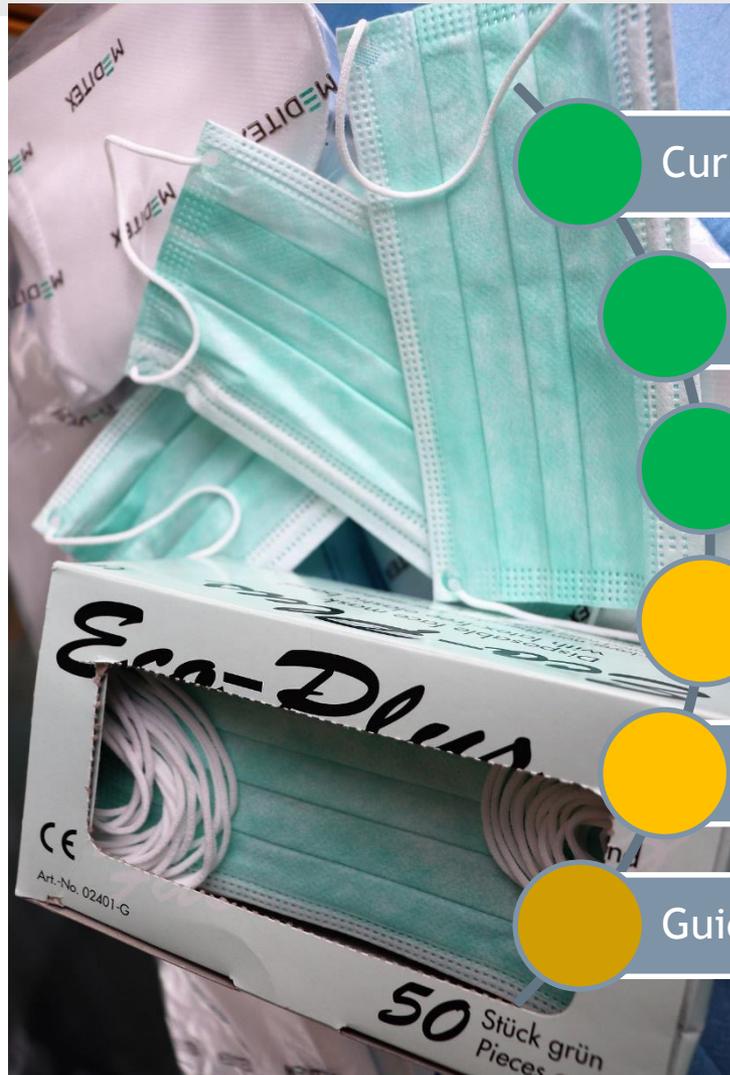
# PILOT CASE - COVID-19



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# PILOT CASE - COVID-19



- Current procedures for medical textile waste management -
- Materials and chemicals for medical textiles
- Chemicals removal and sanitation
- Environmental evaluation
- Economic evaluation
- Guidelines and best practices



## Procedures for medical textile waste management

### HEALTHCARE SECTOR



dangerous  
infectious

- Collection
- Storage
- Thermal destruction

Possibility to sanitation

### MUNICIPAL WASTE

Collection unsorted  
or residual waste



## Materials and chemicals for medical textiles

### Non-woven structure:

- Polypropylene
- Polyester
- Hydrophobic cotton

Meltblown or spunbond technology



### Laces:

- 2 elastics
- 4 cotton laces

### Nose clip:

- Metal
- Plastic

Possible hydrophobic finishing  
like fluorocarbon or silicone



## Chemicals removal and sanitation

Sanitation uses in medical sector:

- No sorting
- Shredding to make unrecognizable

Different procedures:

Vapour  
Hydrogen peroxide vapour  
UV radiation

### VAPOUR

65 °C  
RH 85%  
Log 5 = 99,999% reduction

### HYDROGEN PEROXIDE

35% hydrogen peroxide  
480 ppm in decontamination room  
30-40 minutes  
Log 6 = 99,9999% reduction

### UV RADIATION

UV-c lamp (80 W 254 nm)  
15 minutes on each side  
Log 5 = 99,999% reduction



## Environmental evaluation

### LIFE CYCLE ASSESSMENT

#### GENERAL METHODOLOGY

UNI EN ISO 14040:2006 “Environmental management - Life cycle assessment - Principles and framework.”  
UNI EN ISO 14044:2006 “Environmental management - Life cycle assessment - Requirements and guidelines.”  
Zampori and Pant, 2019. Product Environmental Footprint guidance for transition phase.



Climate change and  
Ozone depletion



Acidification



Resource use  
(mineral and  
metals, fossil)



Human toxicity



Eutrophication



Water use



Ecotoxicity



Particles emission  
to air

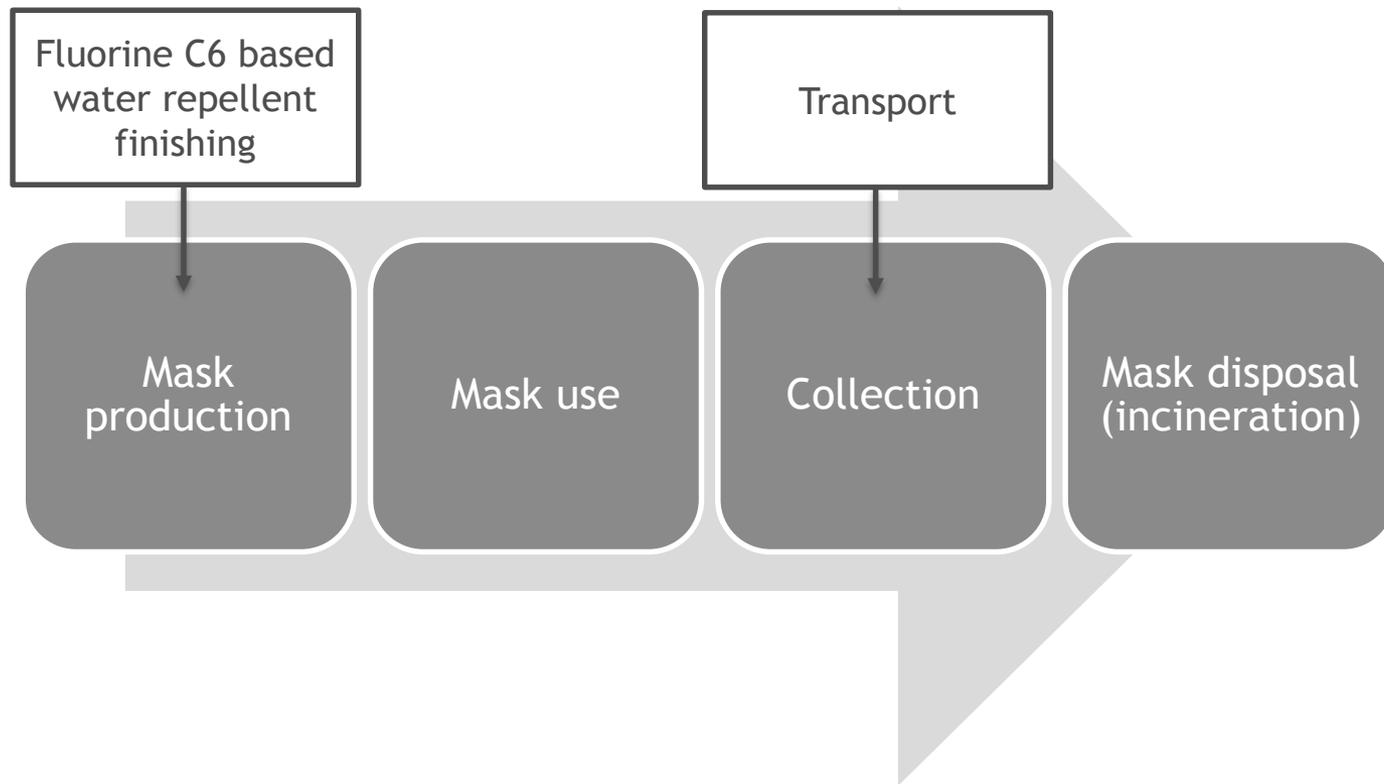


Land use



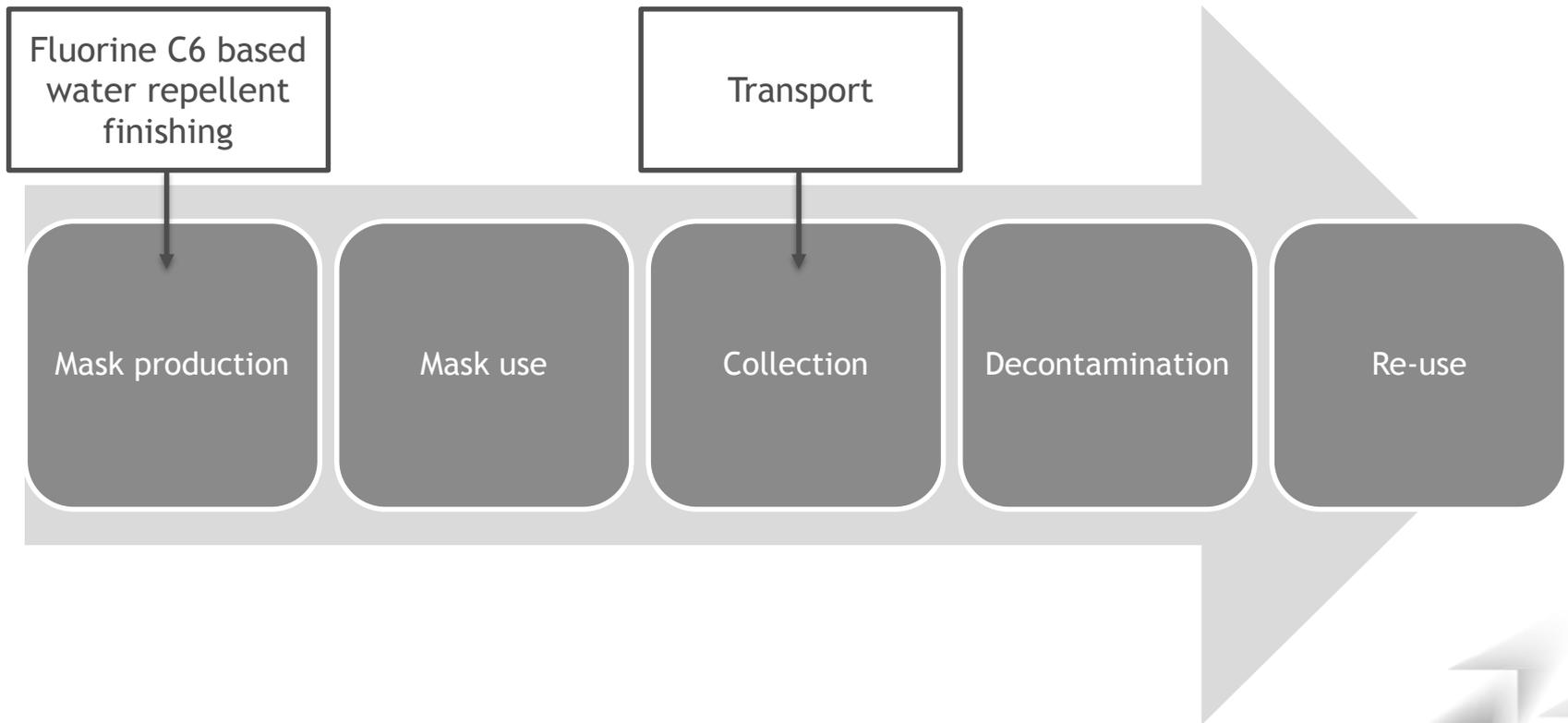
## Environmental evaluation

### System boundaries - baseline



## Environmental evaluation

### System boundaries - recycling



## Waste 18.00.00 EWC

### Objective:

To evaluate the relative costs:

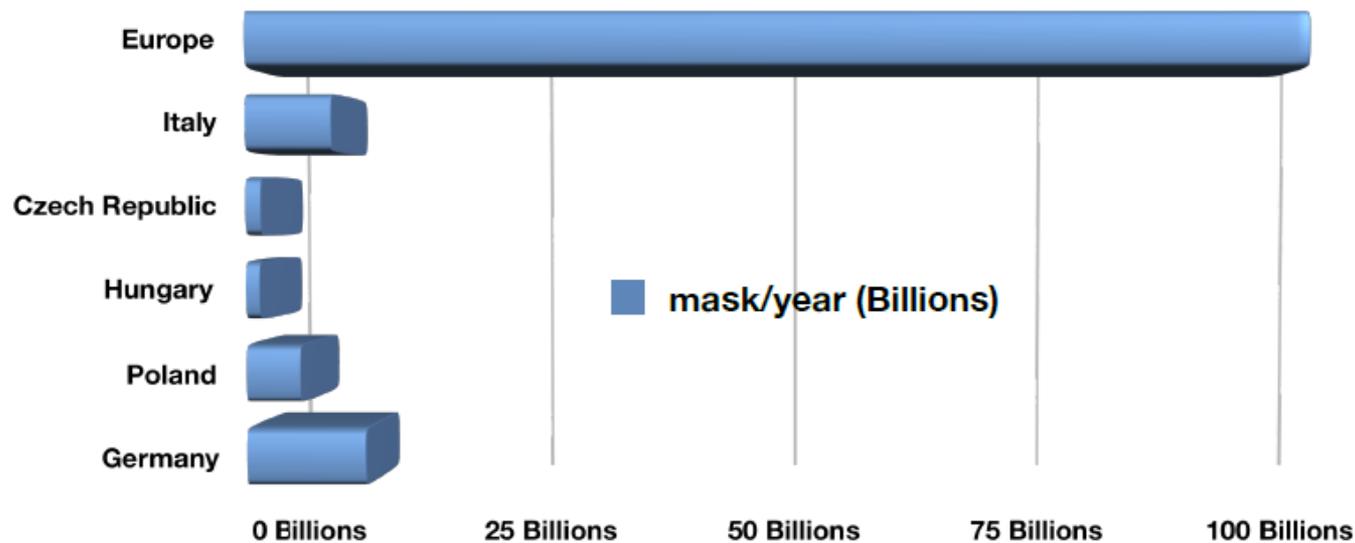
- of the collection,
- to logistics (transport / warehouse),
- sanitation/chemical removal
- recycling of medical textile waste.

### Output:

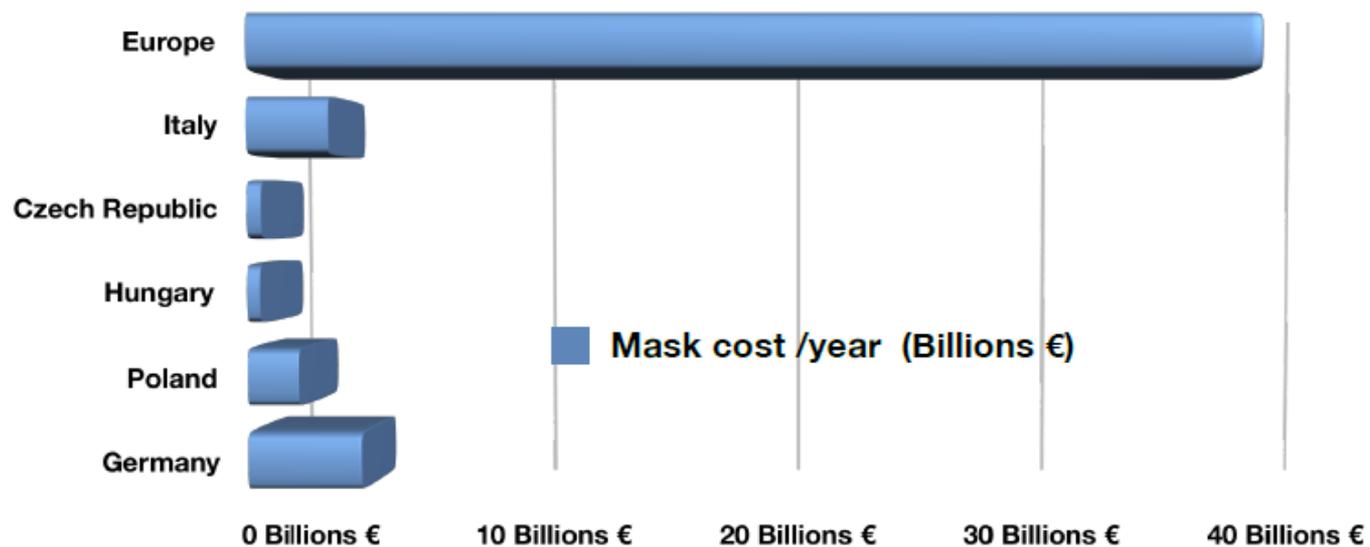
Comparative study: current waste management practices and proposals to verify if there are significant economic benefits.



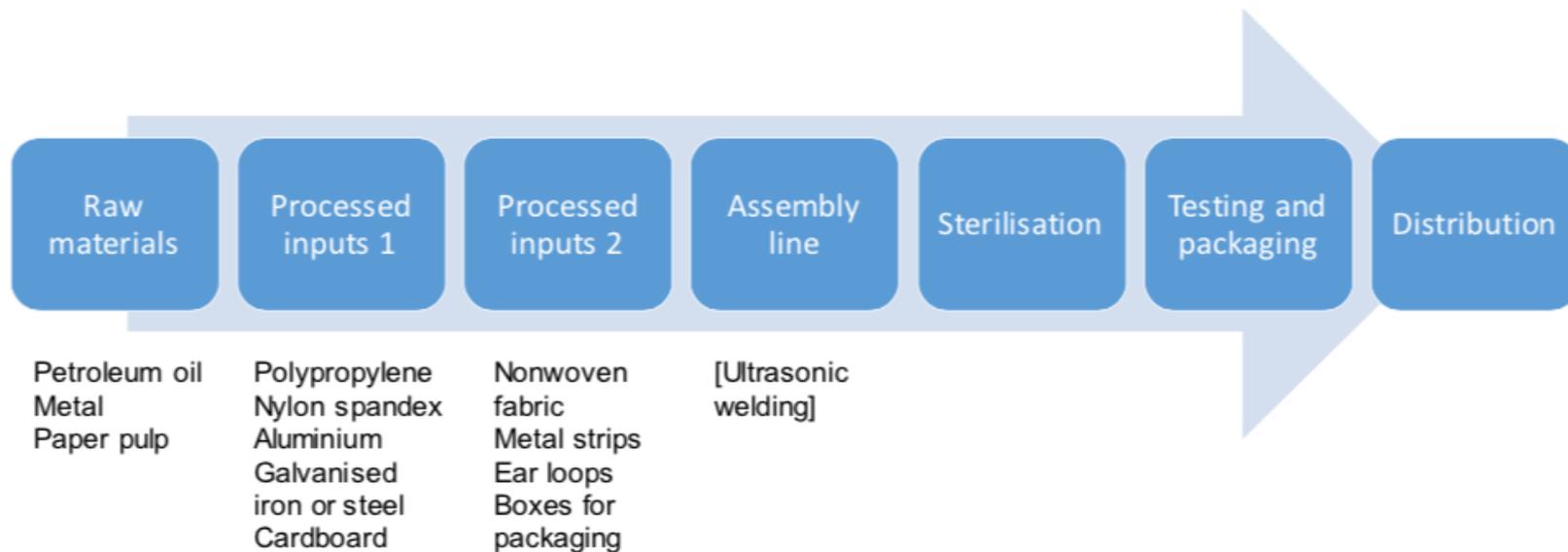
# ECONOMIC EVALUATION



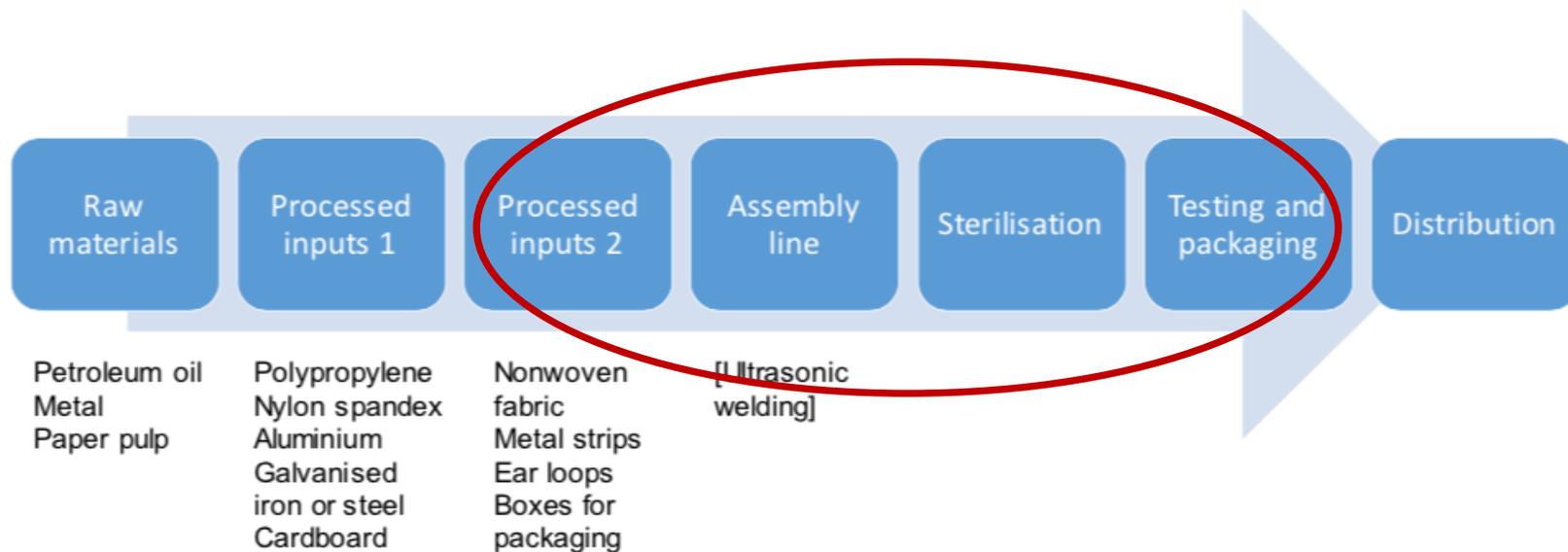
# ECONOMIC EVALUATION



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# ECONOMIC EVALUATION



## Guidelines - Framework

### The Aims:

- To reduce the waste destined to destruction
- To help the relevant authorities to manage the large medical textile waste streams

### Recovery guidelines

Define standard protocols for the management and treatment of medical textile waste

### Treatment guidelines

specific collection and storage  
procedures

chemical removal and sanitation  
procedures

### Reuse guidelines

recommendation for the production of medical textiles, in order to facilitate the practice of recycling and reuse also following eco-design criteria.



Grazie per l'attenzione

Daniele Piga  
[daniele.piga@centrocot.it](mailto:daniele.piga@centrocot.it)

