



Baden-Württemberg

MINISTERIUM FÜR WISSENSCHAFT, FORSCHUNG UND KUNST

INSA

INSTITUT NATIONAL
DES SCIENCES
APPLIQUÉES
STRASBOURG



Rheinland-Pfalz

MINISTERIUM FÜR
WISSENSCHAFT, WEITERBILDUNG
UND KULTUR



Fonds européen de développement régional
(FEDER)
Europäischer Fonds für regionale Entwicklung
(EFRE)



L'Offensive Sciences
Wissenschaftsoffensive



Technical contribution to the project



Stéphane Le Calvé

Senior research fellow at the CNRS, Head of the physico-chemistry team of the atmosphere

Indoor / outdoor air quality: Metrology, instrumental development, sensors' integration, reactivity
Coordination of projects

Christina Andrikopoulou and Pauline Meyer

Engineer in Analytical chemistry at CNRS

Air quality sensors calibration and evaluation, Conception and 3D designs, Rapid prototyping, Communication of the results

Christophe Sutter

Personnel of the Technical Pole at CNRS

Electronics (study, development, troubleshooting), development of software interfaces (Labview), IT, DSC

CNRS – ICPEES ELCOD Team



Two objectives

1- Multi-Sensors Project

Development of a *monitoring system* consisting of sensors and the necessary *fluidic and electronic elements* for *integration inside a drone*



2- Development of a Volatile Organic Compounds (VOCs) micro-analyser

presenting the *future perspective* of *integration inside a drone*

1- MultiSensors Project

Christina Andrikopoulou¹, Vincent Person³, Pauline Meyer¹, Christophe Sutter¹, Vedrines Marc², Kiefer Renaud², Stéphane Le Calvé^{1,3}

¹ ICPEES, University of Strasbourg, CNRS

² INSA Strasbourg

³ In'Air Solutions, Strasbourg, France



1. Introduction

Pollutants monitored

Nitrogen dioxide
(NO₂)

Ozone
(O₃)

Volatile Organic Compounds
(VOCs)

Importance of monitoring

VOCs + NO_x



Photo-oxidation products

O₃ , Aldehydes, PAN, **NO₂**

Smog

Paris, France

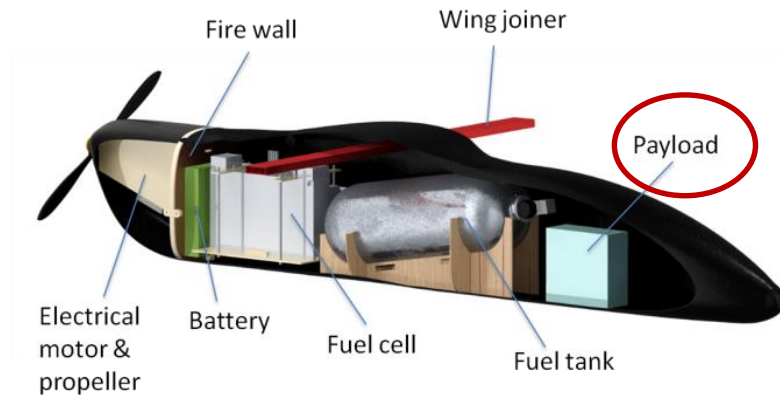


North Rhine, Germany



1. Introduction

Drone constraints



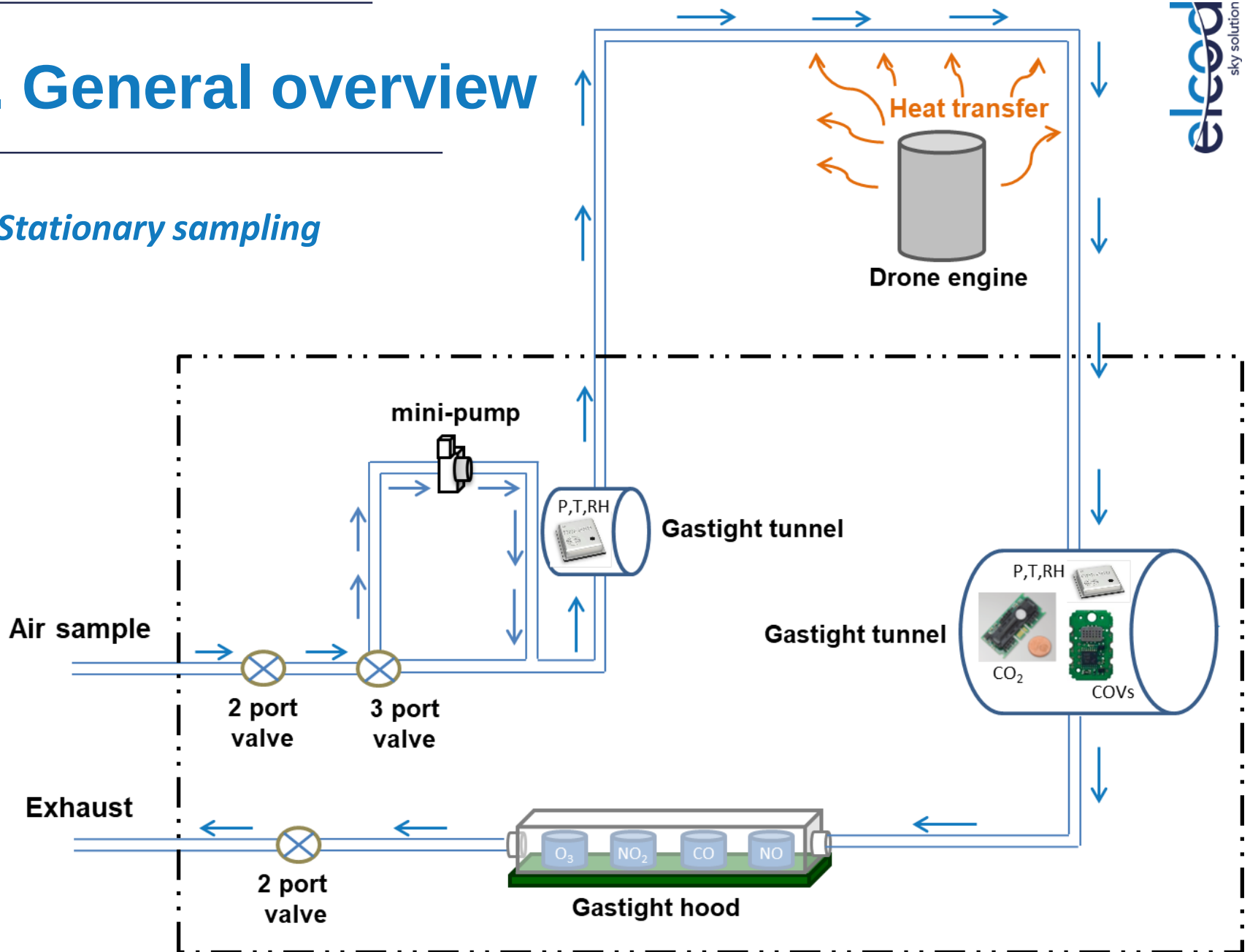
- ✓ Autonomy
- ✓ Low cost
- ✓ Low dimensions / weight
- ✓ Accurate monitoring

Targeted performance

Pollutant / Parameter	Range	Precision
Volatile Organic Compounds (VOCs)	31-1000 ppb	10 %
Ozone (O ₃)	20 - 1000 ppb	10 %
Nitrogen Dioxide (NO ₂)	? - 1000 ppb	10 %
Temperature (T)	-40 to +85 °C	± 0.5 °C
Relative Humidity (RH)	0 - 100 %	± 3 % RH
Pressure (P)	0.3 -1.1 bar	± 1 mbar

2. General overview

2.1 Stationary sampling



3. Development: Detection

Volatile Organic Compounds (VOCs)



0 – 1000 ppb

Nitrogen Dioxide (NO₂)



0 – 20 ppm

Ozone (O₃)



0 – 20 ppm

Nitric Oxide (NO)



0 – 20 ppm

Carbon monoxide (CO)



0 – 20 ppm

Carbon Dioxide (CO₂)



1 cm

Temperature (T)

- 40 to + 85 °C

Relative Humidity (RH)

0 – 100 %

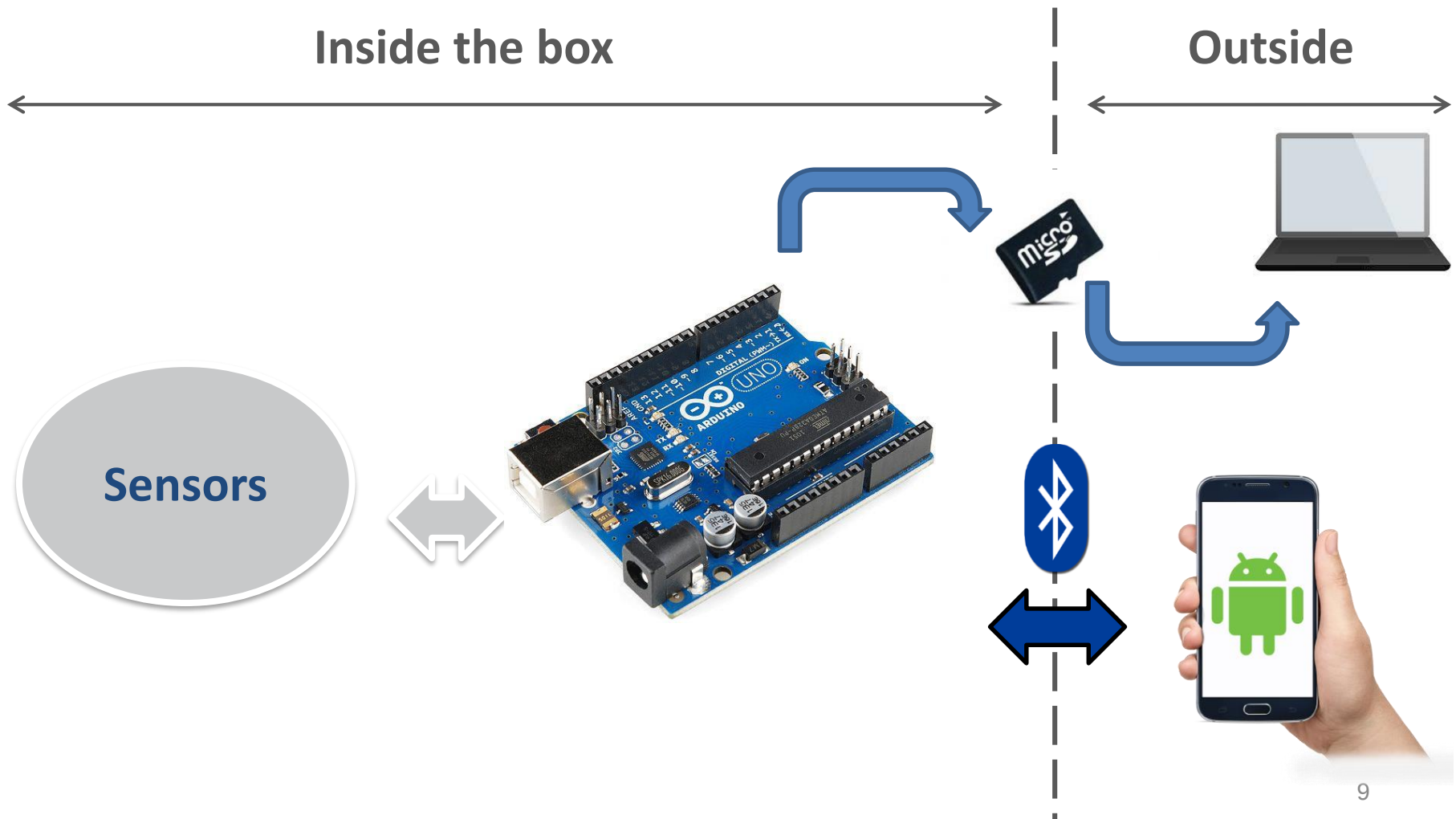
Pressure (P)

0,3 – 1,1 bar



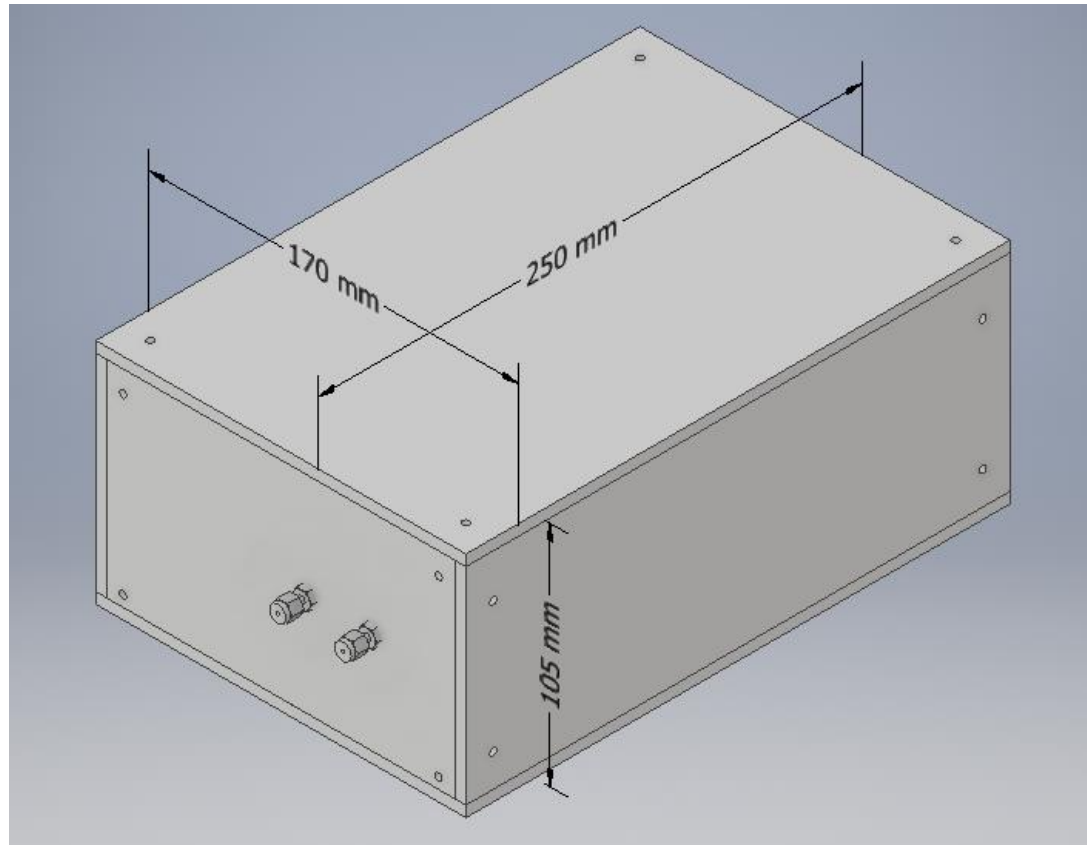
3. Development: Data

visualization



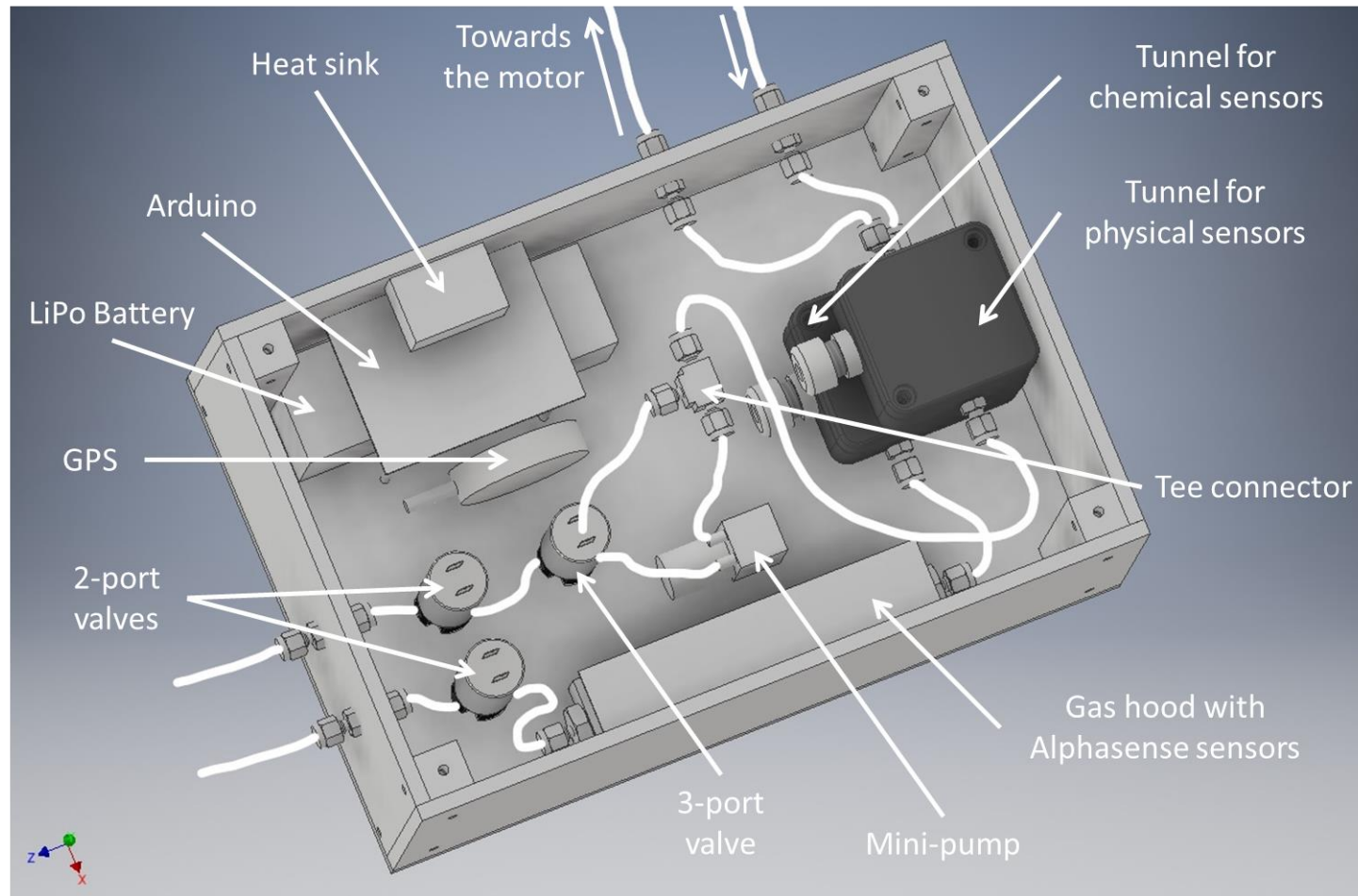
3. Development: Mechanics

✓ General 3D design



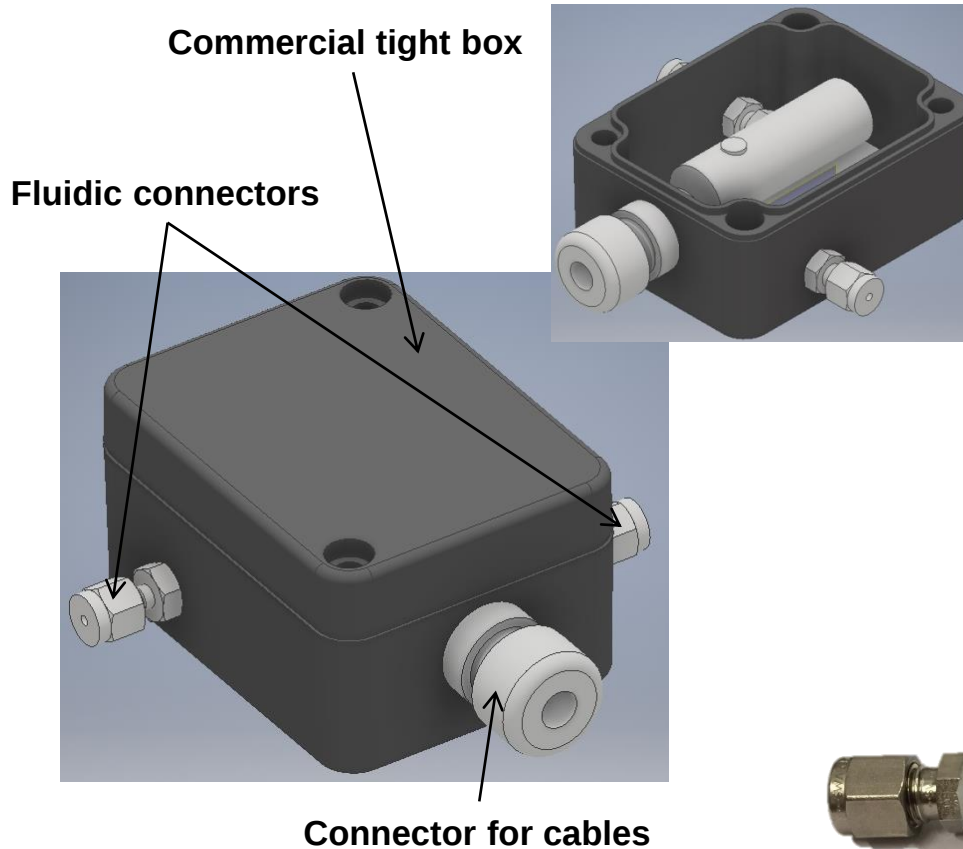
3. Development: Mechanics

✓ General 3D design



3. Development: Mechanics

✓ 3D design : Tunnel for chemical sensors

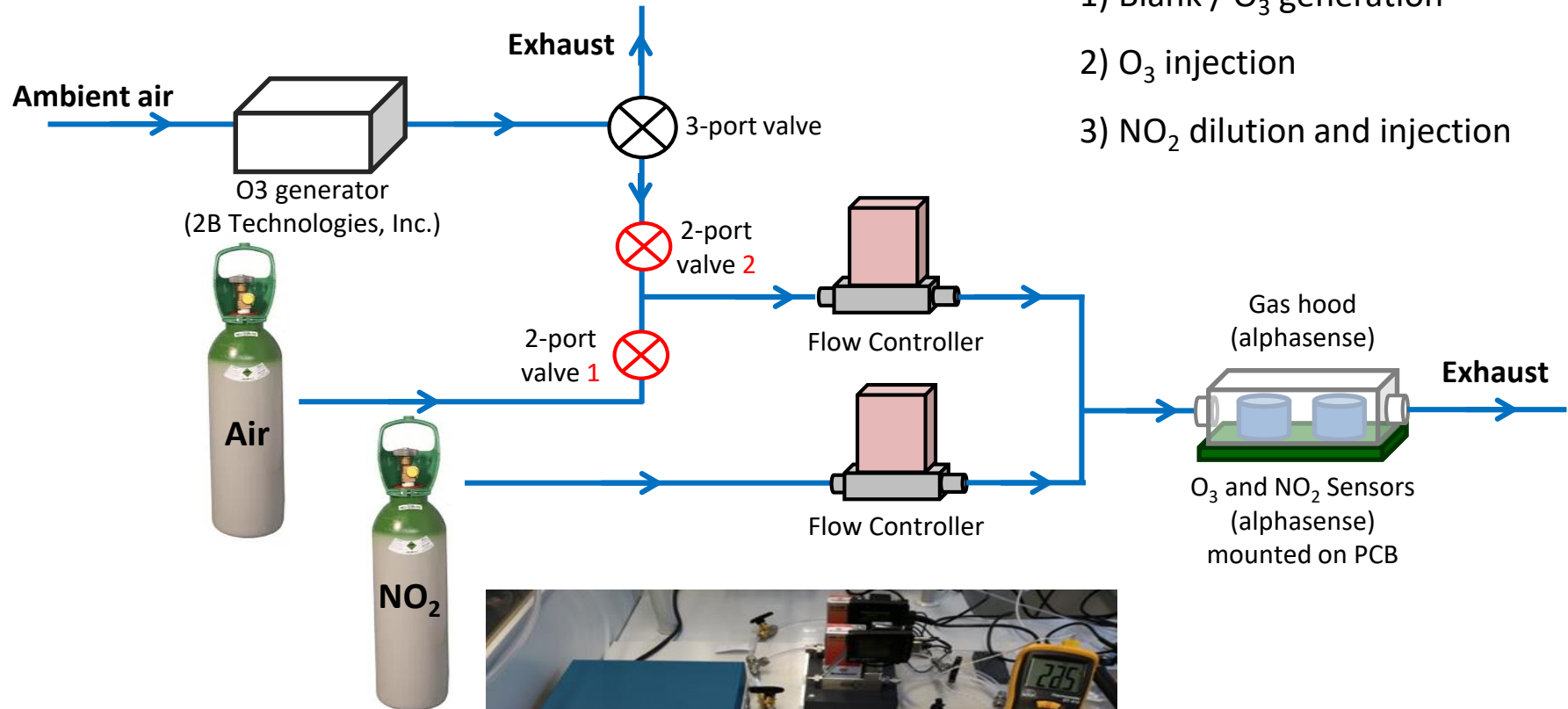


✓ Commercial tunnel for Alphasense chemical sensors

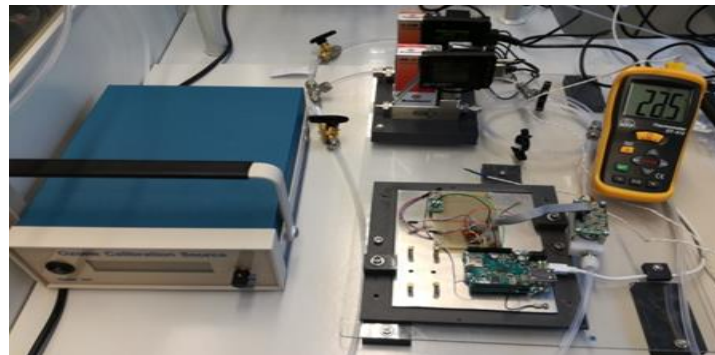


4. Results: Detection

✓ Beta laboratory prototype



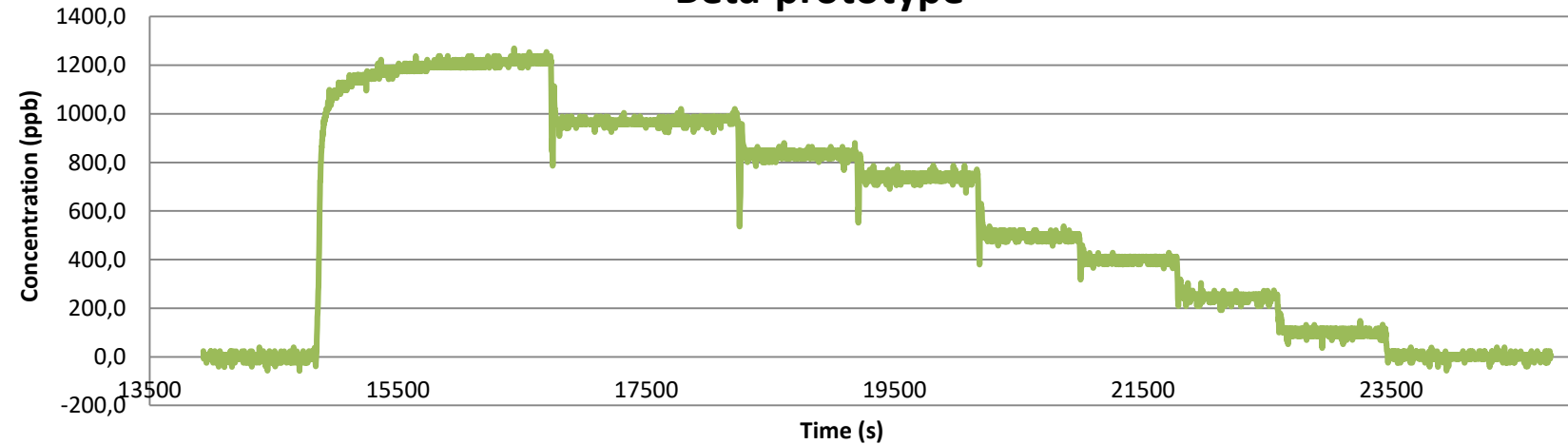
- 1) Blank / O₃ generation
- 2) O₃ injection
- 3) NO₂ dilution and injection



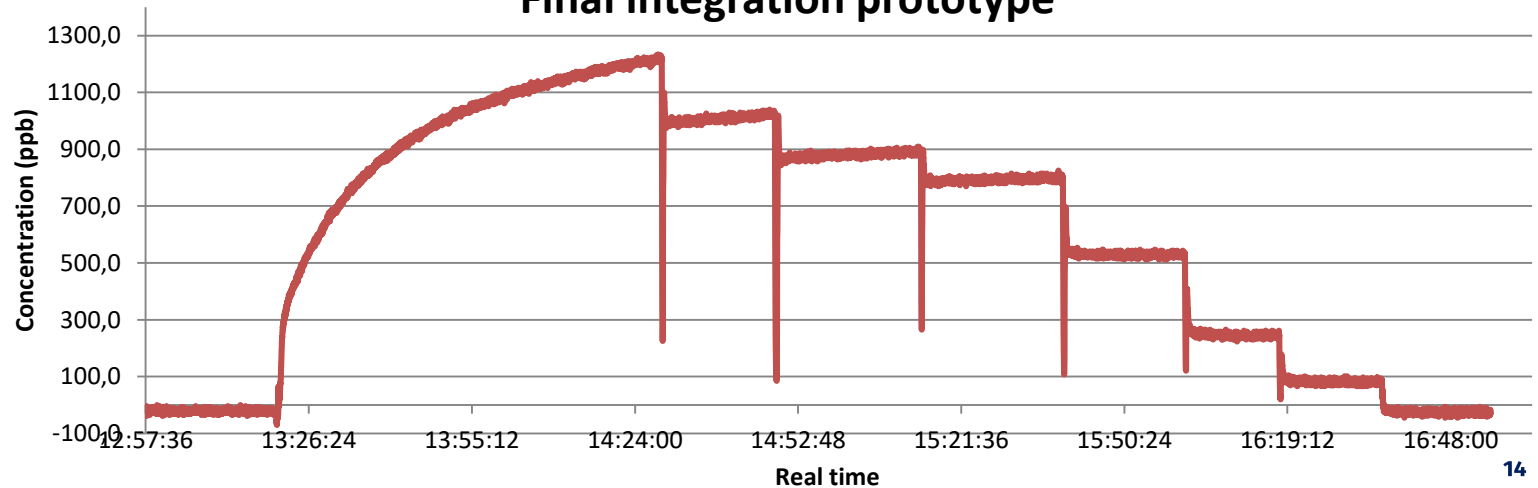
4. Results: Detection

✓ Final integration : O₃ concentration

Beta-prototype



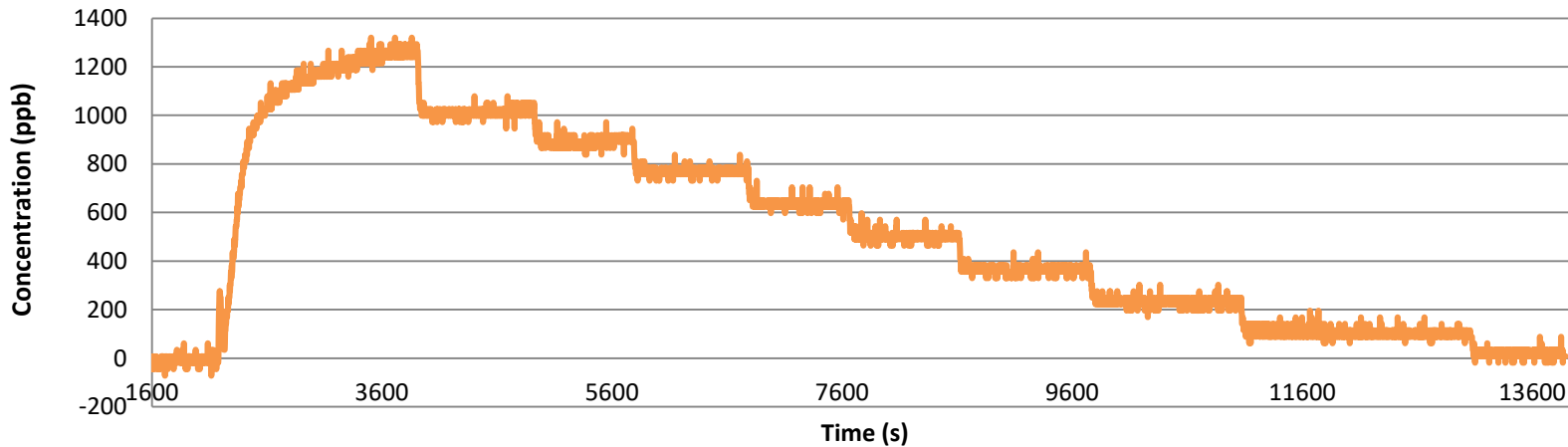
Final integration prototype



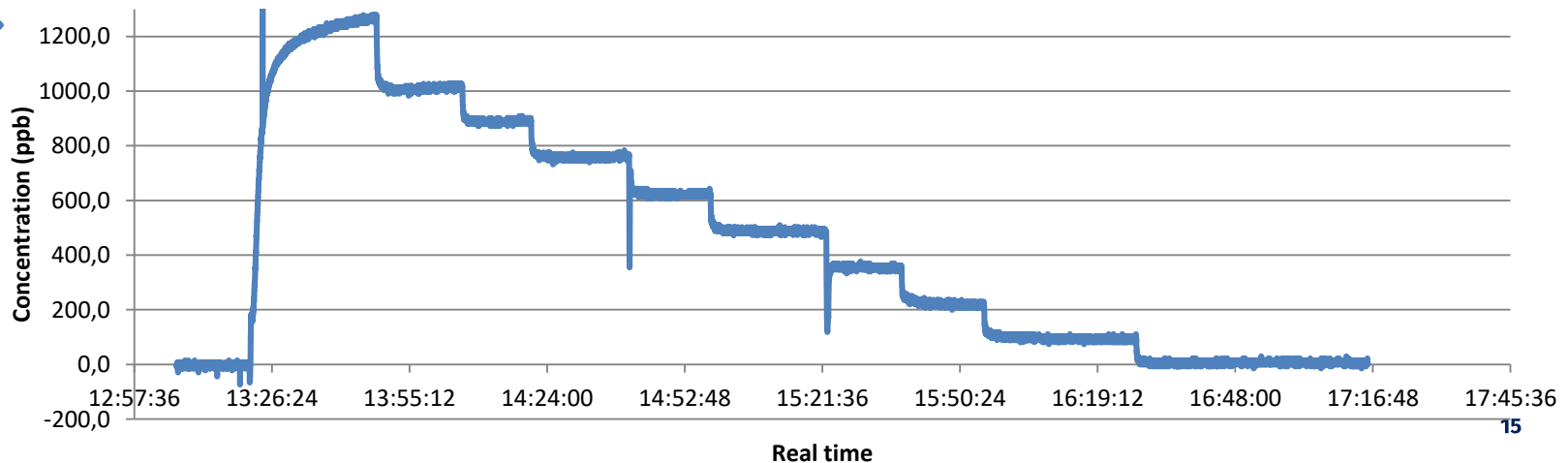
4. Results: Detection

✓ Final integration : NO₂ concentration

Beta-prototype



Final integration prototype



4. Results: Detection

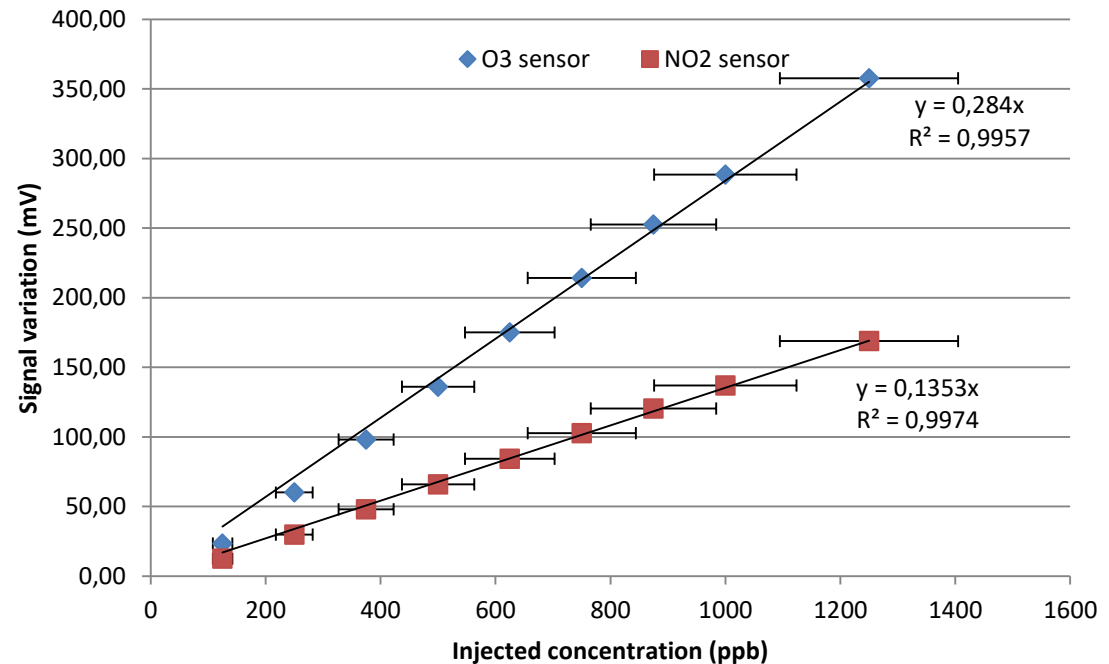
✓ Final integration : calibrations with O₃ and NO₂

- flow rate : 400 mL/min
- blank performed with cleaned air from the ozone generator

✓ Linear response In accordance with the injected concentrations

LOD = 108 ppb

LOD = 193 ppb

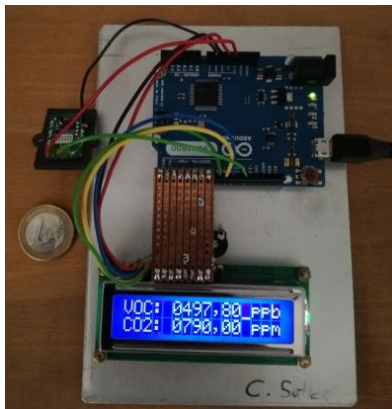


Electronic/software enhancements :

- Arduino Leonardo replaced by Arduino Mega
- Analog-to-digital converter 16 bits focused on the $\pm 1V$ range : theoretical resolution of 0.125 ppb.
- Software filters to reduce the noise : LOD = 10-20 ppb

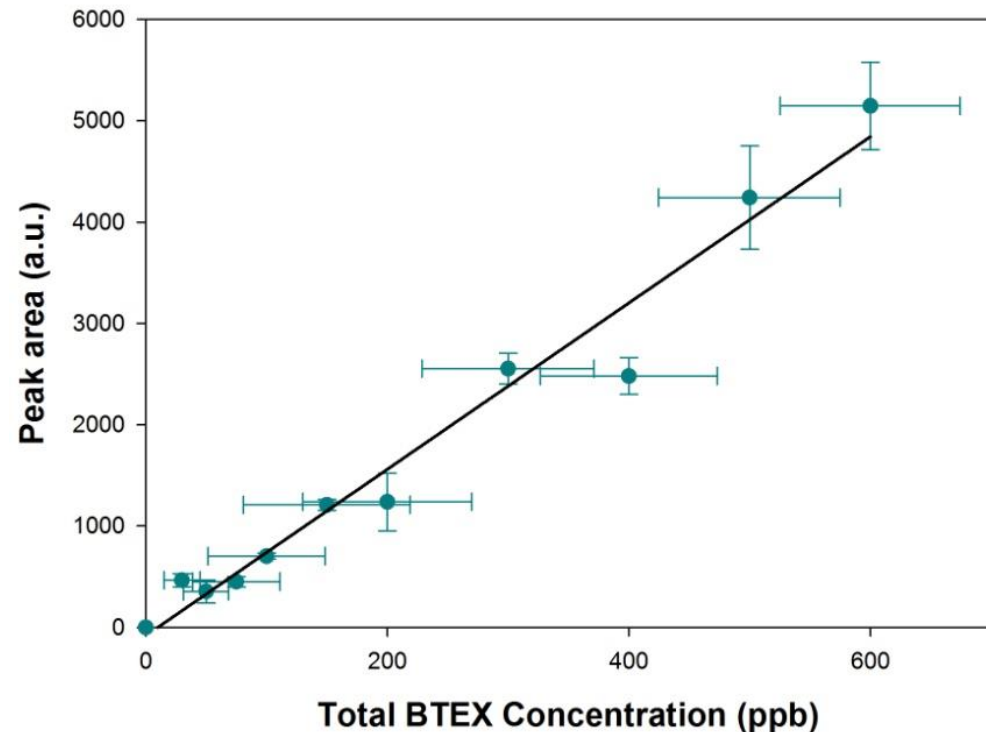
4. Results: Detection

✓ Tests and calibration of VOCs sensors



MiCS-VZ89 (SnO₂ sensor)
SGX Sensortech

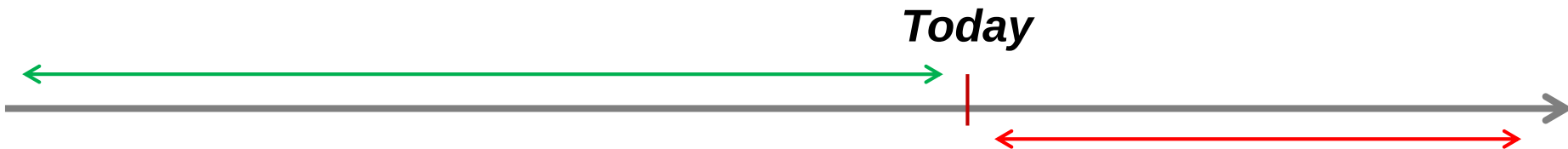
Calibration with injection of BTEX :
Benzene, Toluene , Ethyl Benzene, Xylenes



Detection limit : 31 ppb

Conclusions & Perspectives

- ✓ Conception and designs
- ✓ Materials chosen
- ✓ Sensors mounting on arduino
- ✓ Sensors testing and calibration
- ✓ Final prototype development



- ✓ Sensors' calibration finalisation
 - ✓ Prototype indoor testing
 - ✓ Demonstration during flight

2- Development of a VOCs microanalyser



Christina Andrikopoulou ¹ Irene Lara-Ibeas¹, Vincent
Person ^{1,2}, Stéphane Colin³, Stéphane Le Calvé^{1,2}

¹ ICPEES, University of Strasbourg,
CNRS

² *In'Air Solutions, Strasbourg, France*

³ *INSA Toulouse, France*

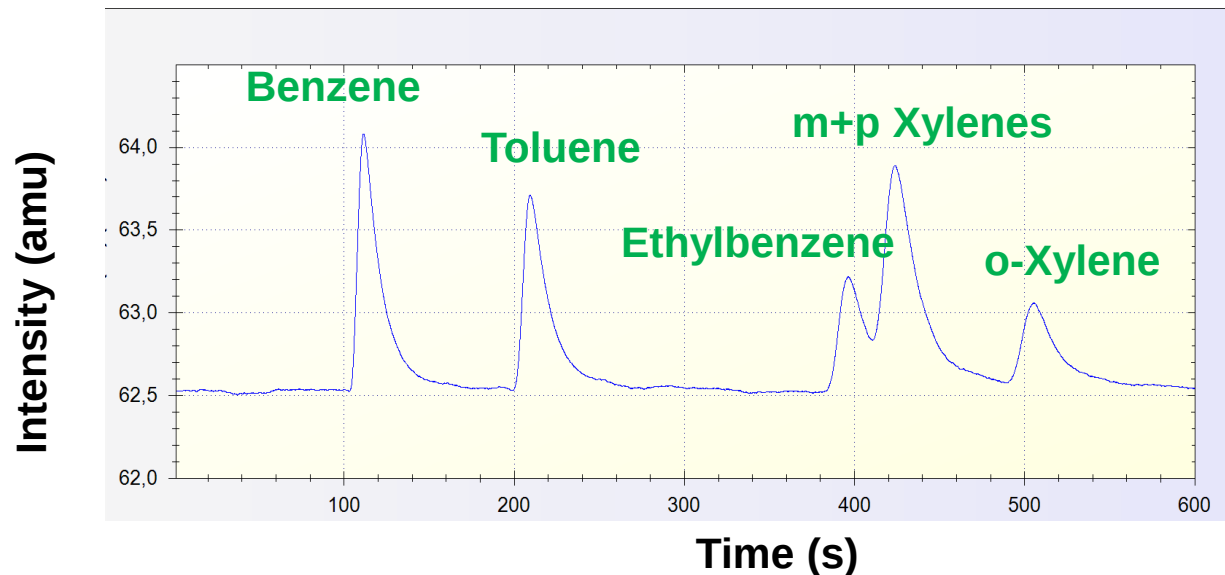
1. Introduction

Detection of Volatile Organic Compounds (VOCs)

1.1 Total detection of VOCs (VOCs sensor: see before)

1.2 Detection of each VOC separately

BTEX analyser (In'Air Solutions)



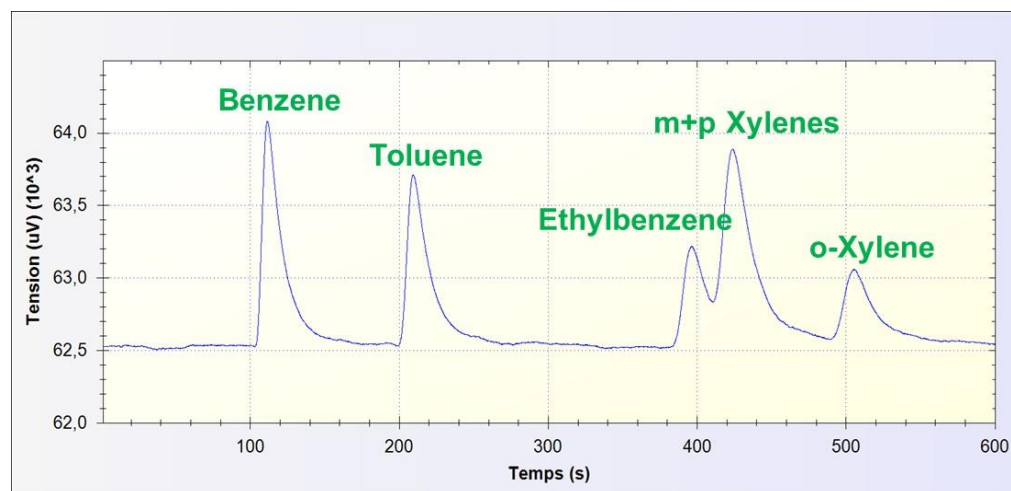
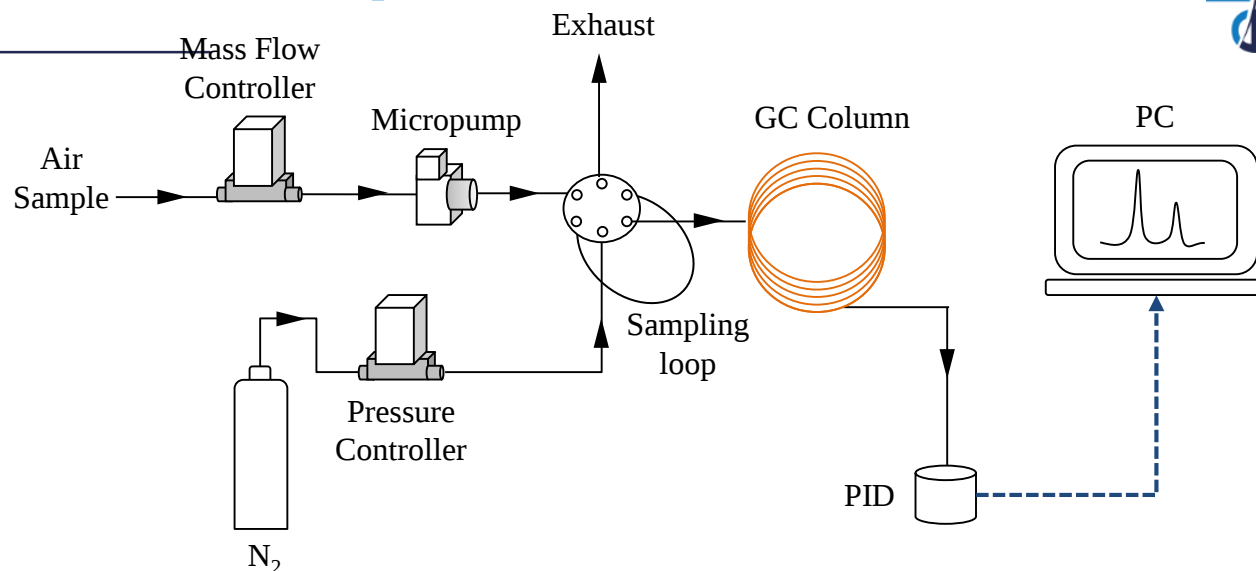
1. Introduction: no preconcentration

Three steps analysis:

1. Air Sampling

1. Separation

1. Detection



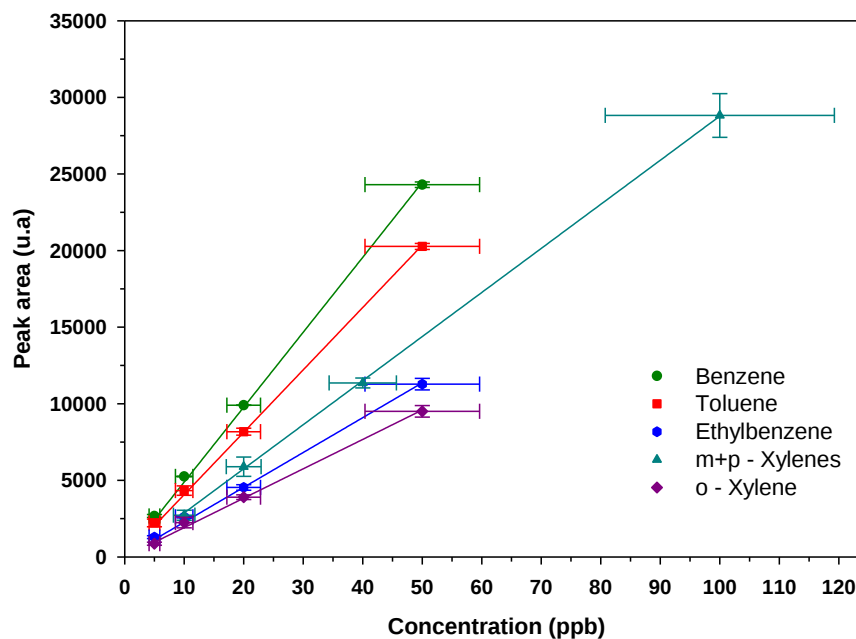
Temperature: 65°C
 Carrier gas flow: N₂ at 2.5 mL/min
 Time of analysis: 10 min

1. Introduction: no preconcentration

Current analyser without preconcentrator

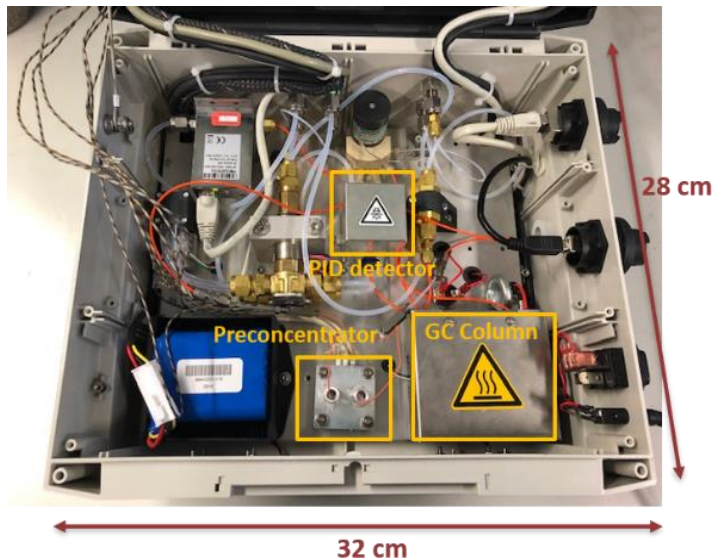


PPB MiniPID 2
IonScience



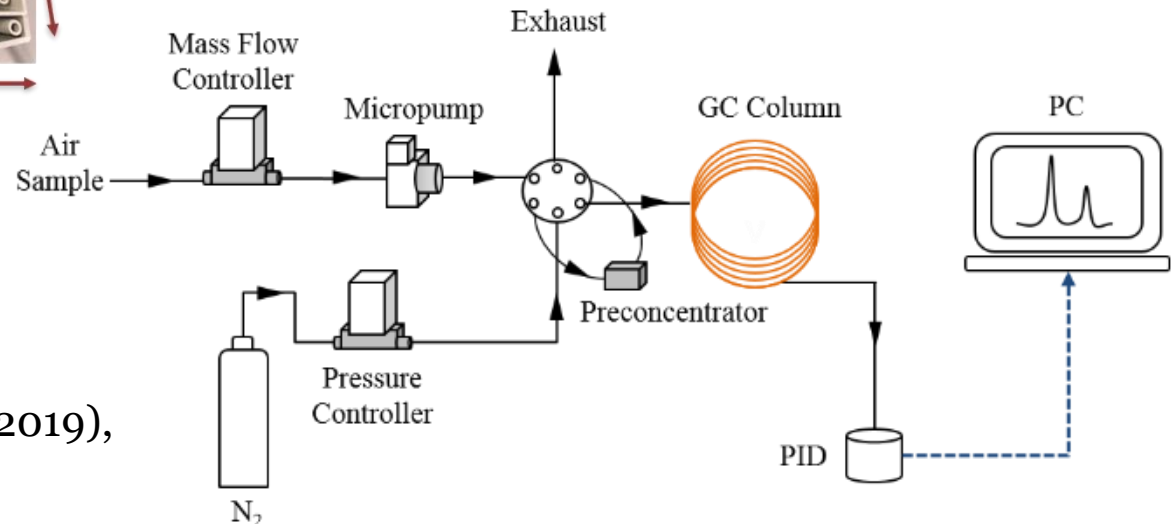
Detection limit : 1- 6.6 ppb

1. Introduction: with preconcentration



Four steps analysis:

1. Air Sampling (adsorption in a preconcentrator)
2. Injection / desorption at high temperature
3. Separation
4. Detection

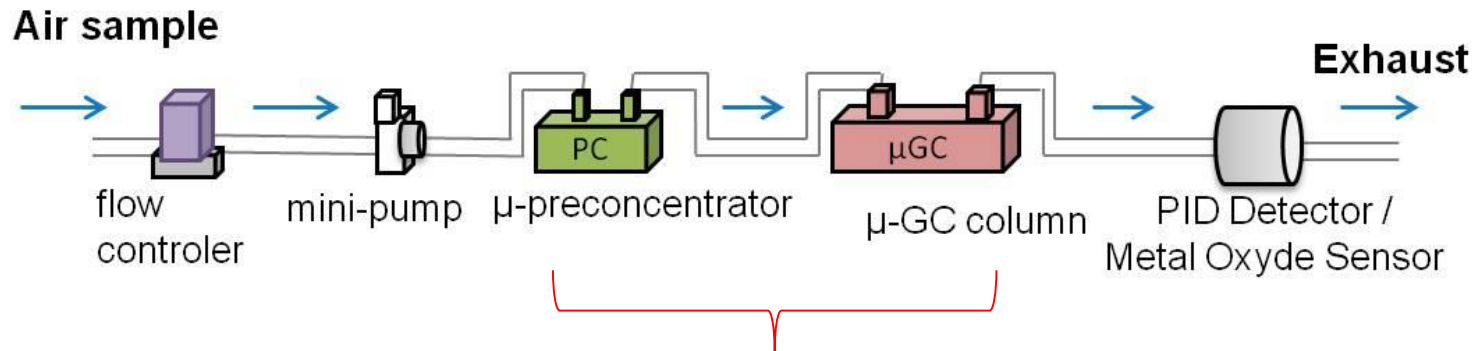


Lara-Ibeas et al. (2019),
Micromachines, **10**, 187.

1. Introduction: with preconcentration

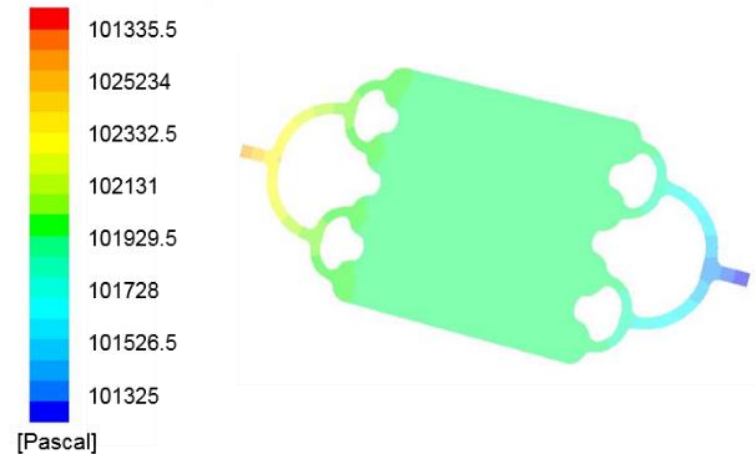
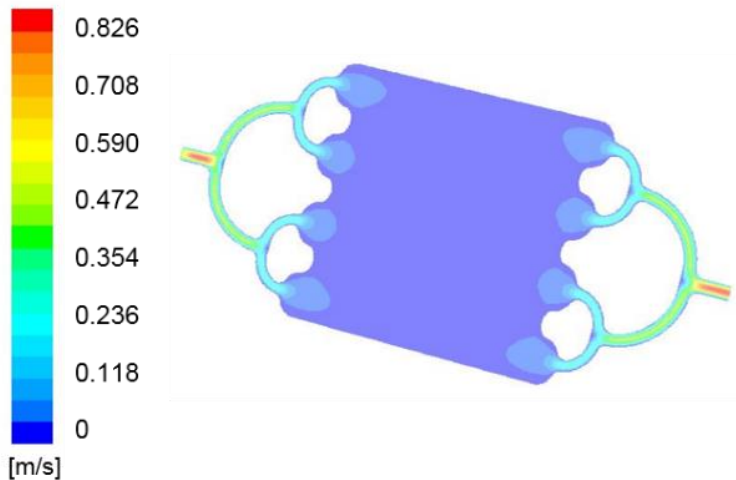
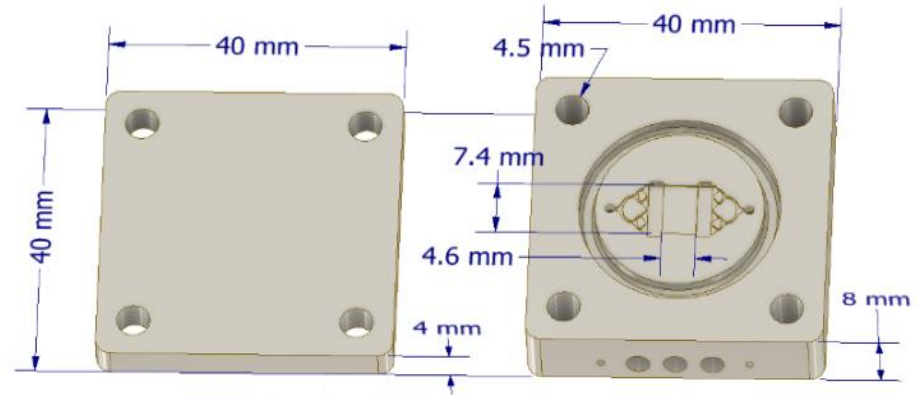
Operating principle

Sampling → Preconcentration → Separation → Detection



Most energy consuming

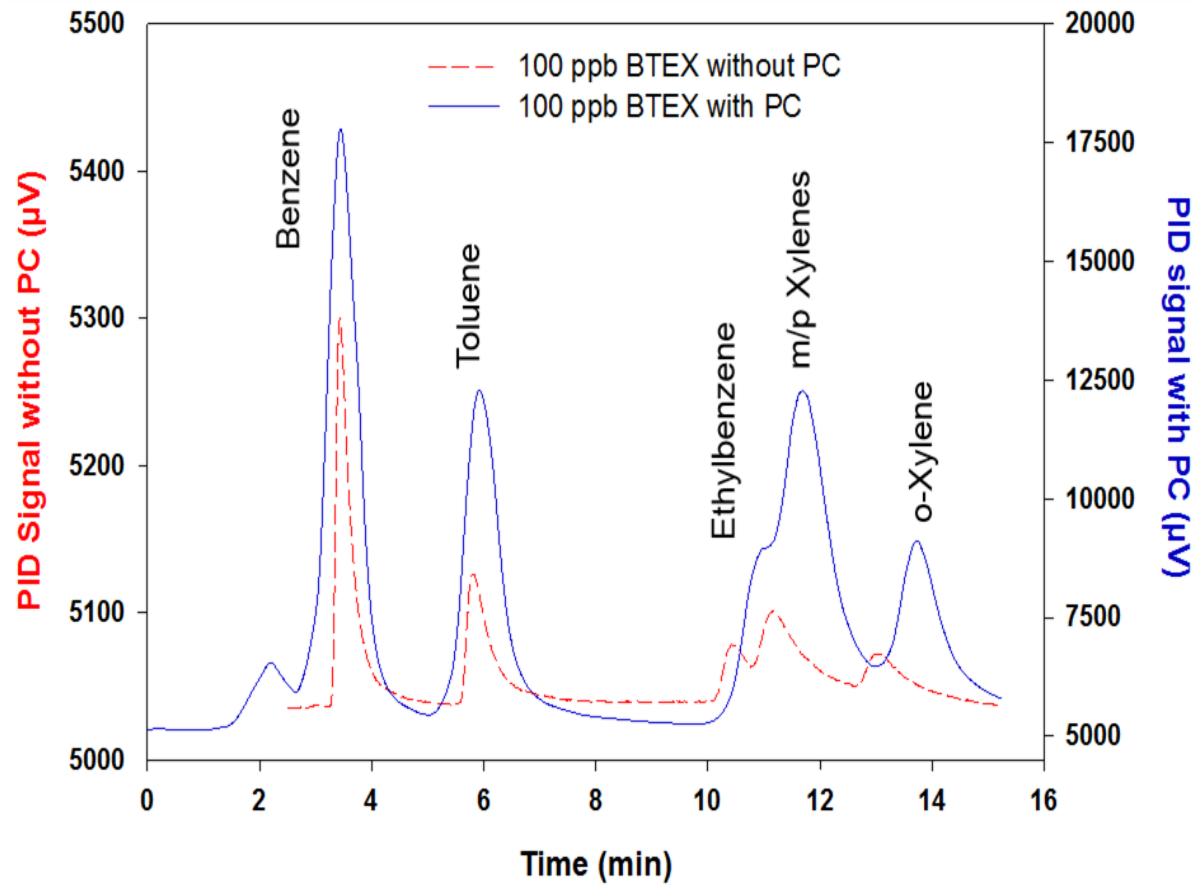
2. 1st Preconcentrator



Uniform flow distribution inside the microfluidic cavity

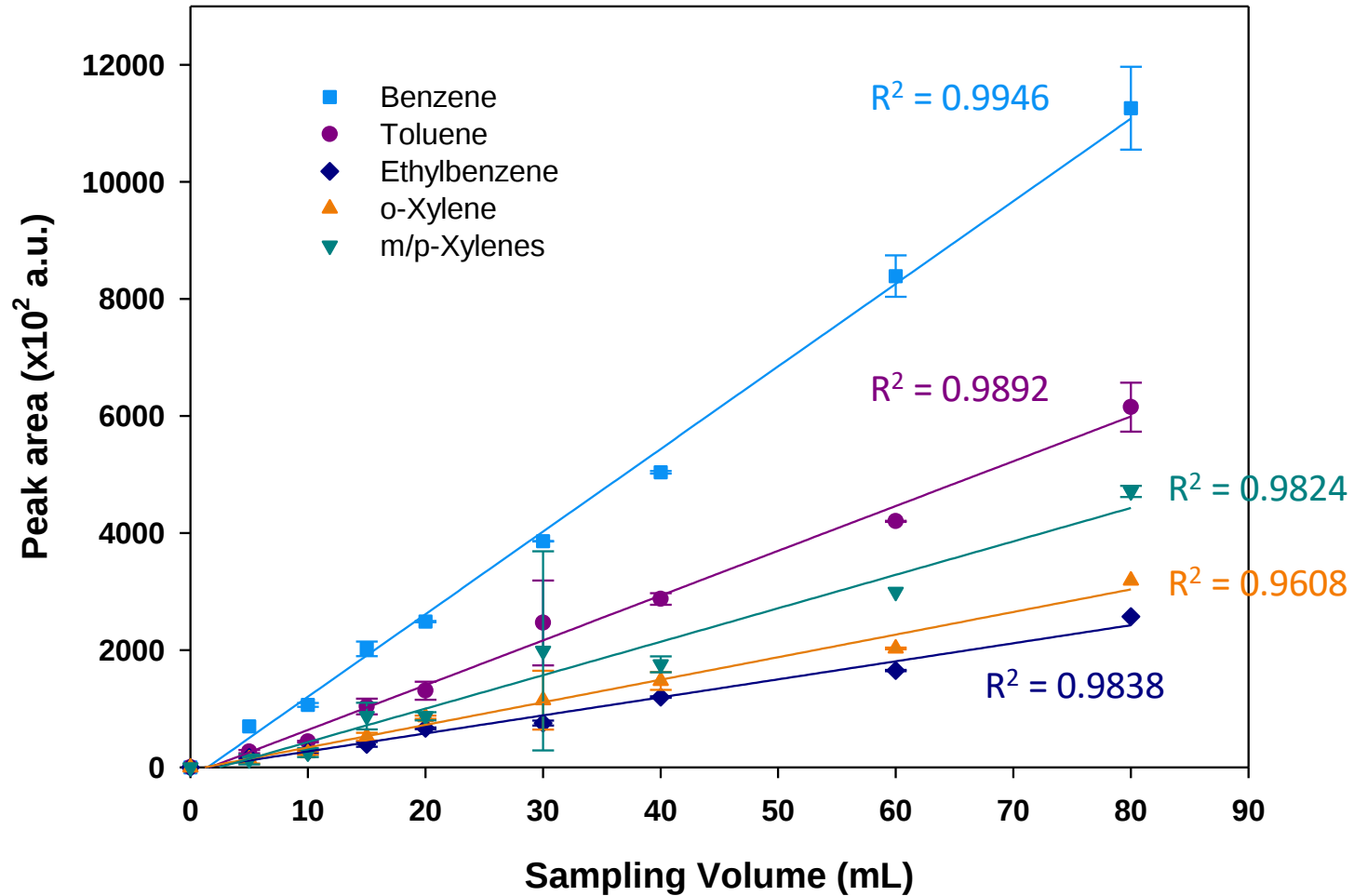
Lara-Ibeas et al. (2019), *Micromachines*, **10**, 187.

2. 1st Preconcentrator



Lara-Ibeas et al. (2019), *Micromachines*, **10**, 187.

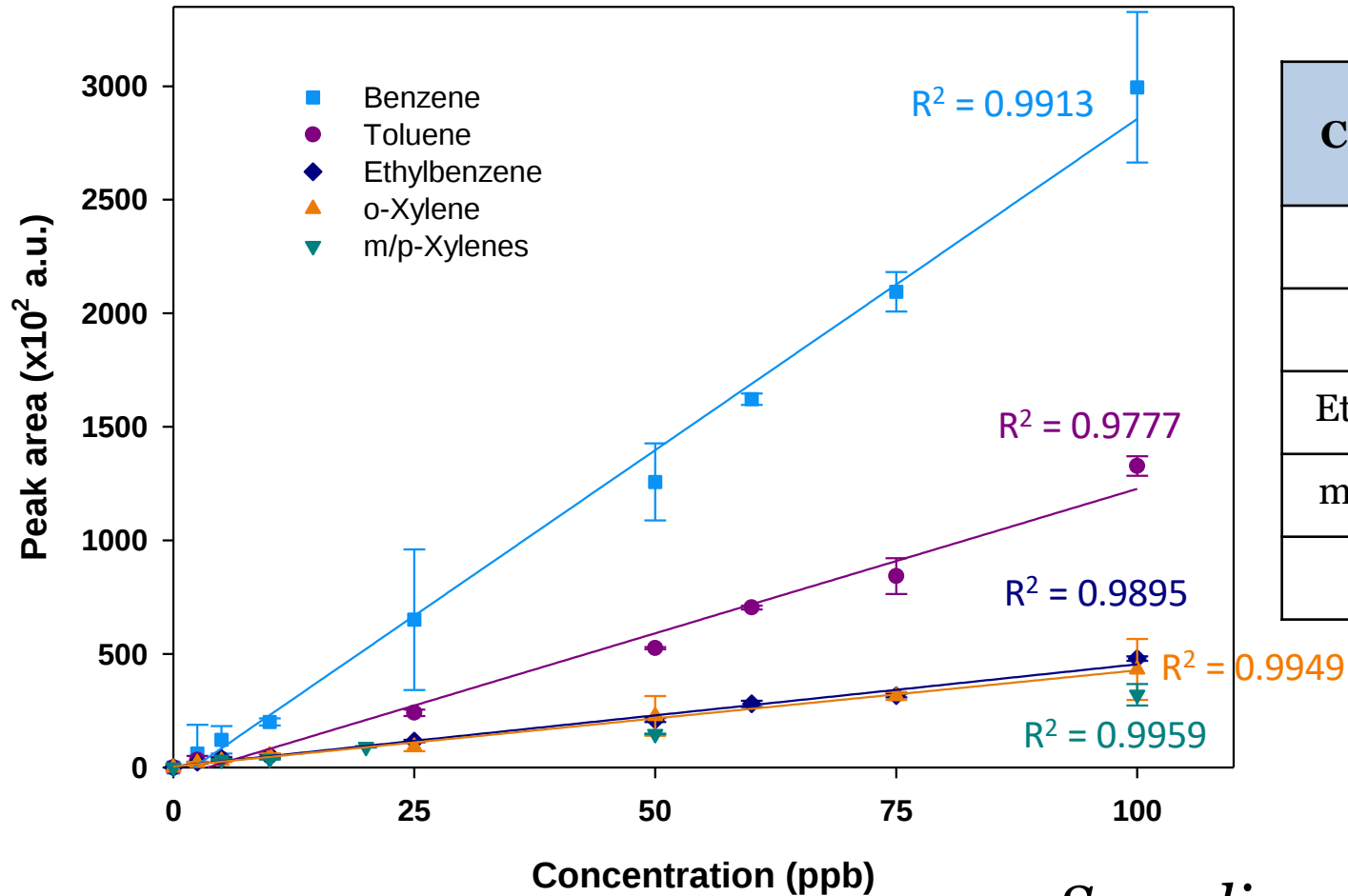
2. 1st Preconcentrator



Concentration = 100 ppb

Lara-Ibeas et al. (2019), *Micromachines*, **10**, 187.

2. 1st Preconcentrator



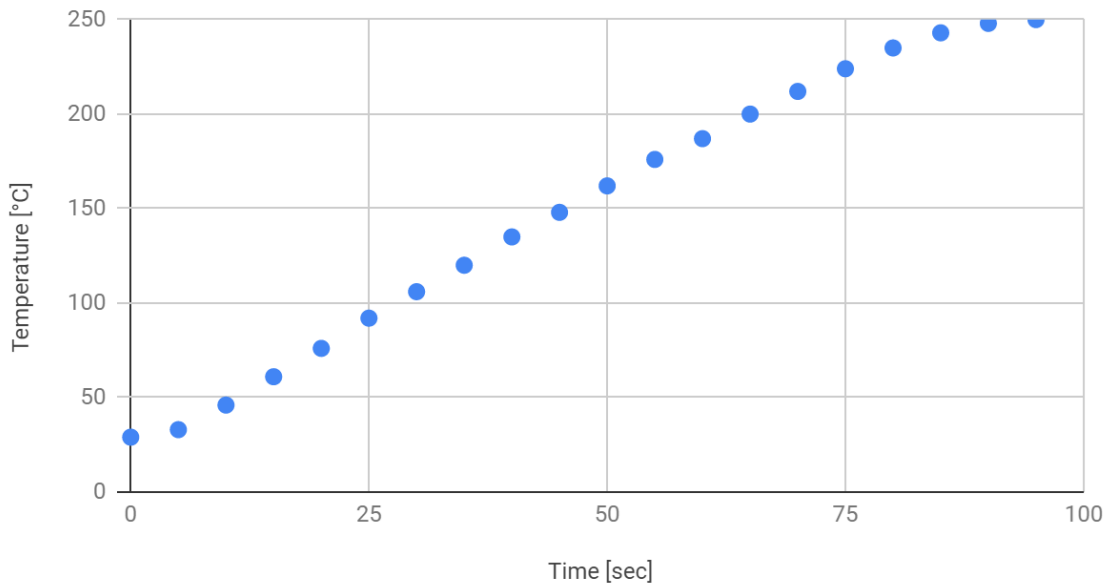
Sampling volume = 20 mL

Lara-Ibeas et al. (2019), *Micromachines*, **10**, 187.

2. 1st Preconcentrator

The first prototype of preconcentrator takes 65 seconds to rise the temperature up to 200 °C from room temperature (25°C). While the energy consumption remains constant at 210 Watts.

Pc-Macro (Temperature vs. Time) - Heating

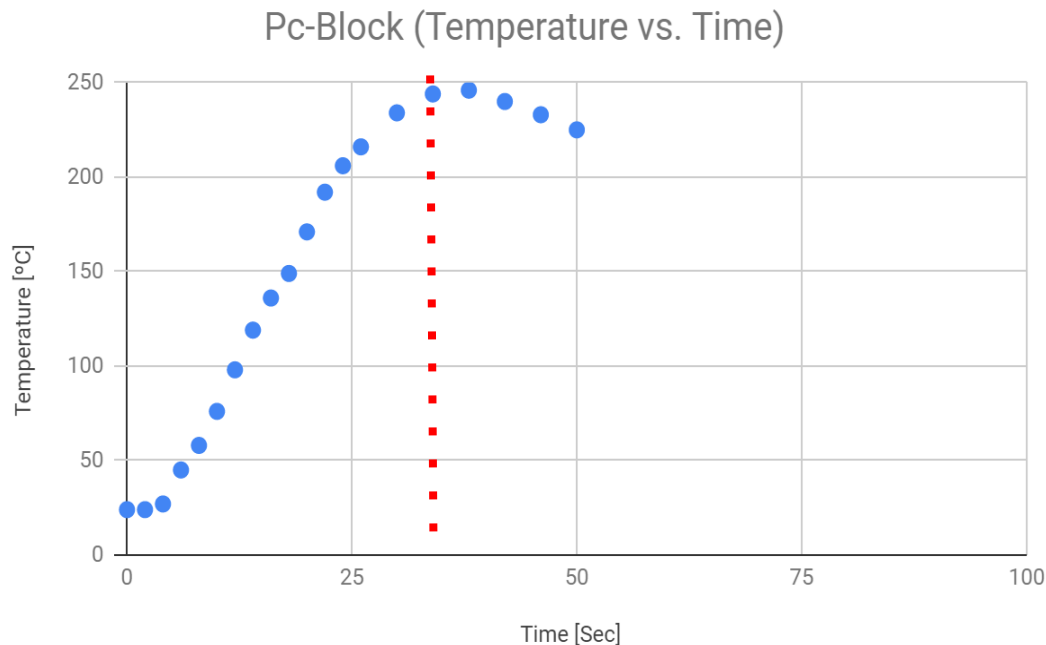


Heating	Time [Sec]	Temperature [°C]	Power[w]
	0	29	210
	5	33	210
	10	46	210
	15	61	210
	20	76	210
	25	92	210
	30	108	210
	35	120	210
	40	135	210
	45	148	210
	50	162	210
	55	176	210
	60	187	210
	65	200	210
	70	212	210
	75	224	210
	80	235	210
	85	243	210
	90	248	210
	95	250	210

Lara-Ibeas et al. (2019), *Micromachines*, **10**, 187.

3. 2nd Preconcentrator

The second prototype of preconcentrator takes 23 seconds to rise the temperature up to 200 °C from room temperature (25°C). While, in this case the energy consumption varies from 42.9 Watts to 22.15 Watts .



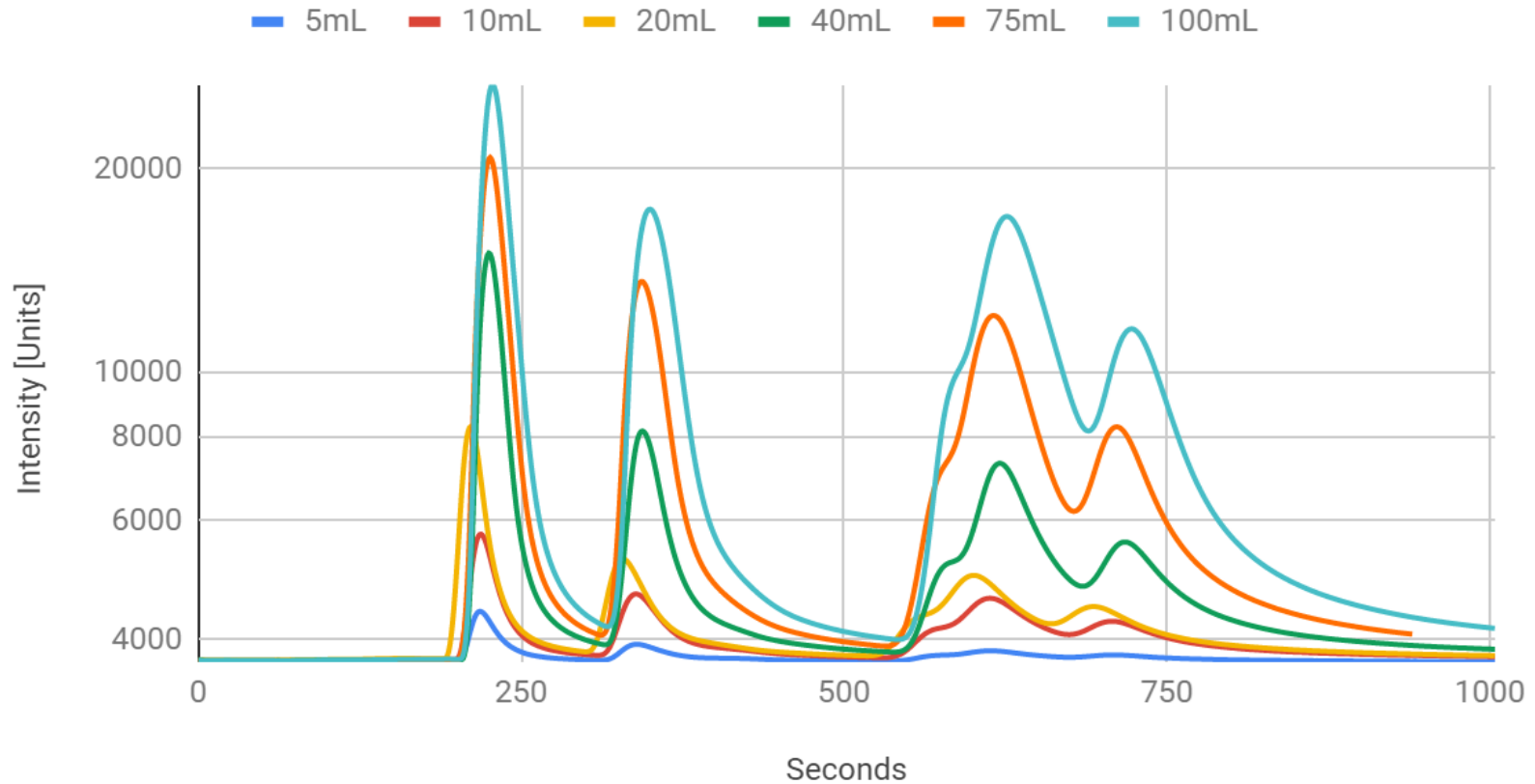
Heating	Time [Sec]	Temperature [°C]	Voltage [Volt]	Current [Amp]	Power [Watt]
	0	24	14	3.06	42.9
	2	24	14	2.39	33.47
	4	27	14	2.28	31.89
	6	45	14	2.02	28.28
	8	58	14	1.92	26.89
	10	76	14	1.85	25.93
	12	98	14	1.79	25.09
	14	119	14	1.73	24.18
	16	136	14	1.69	23.60
	18	149	14	1.65	23.06
	20	171	14	1.61	22.54
	22	192	14	1.58	22.15
	24	206			
	26	216			
	30	234			
	34	244			
	38	246			
	42	240			
	46	233			
	50	225			

Rodriguez et al. (2019), publication, *to be submitted*.

Le Calvé et al. (2019), patent, *to be submitted*.

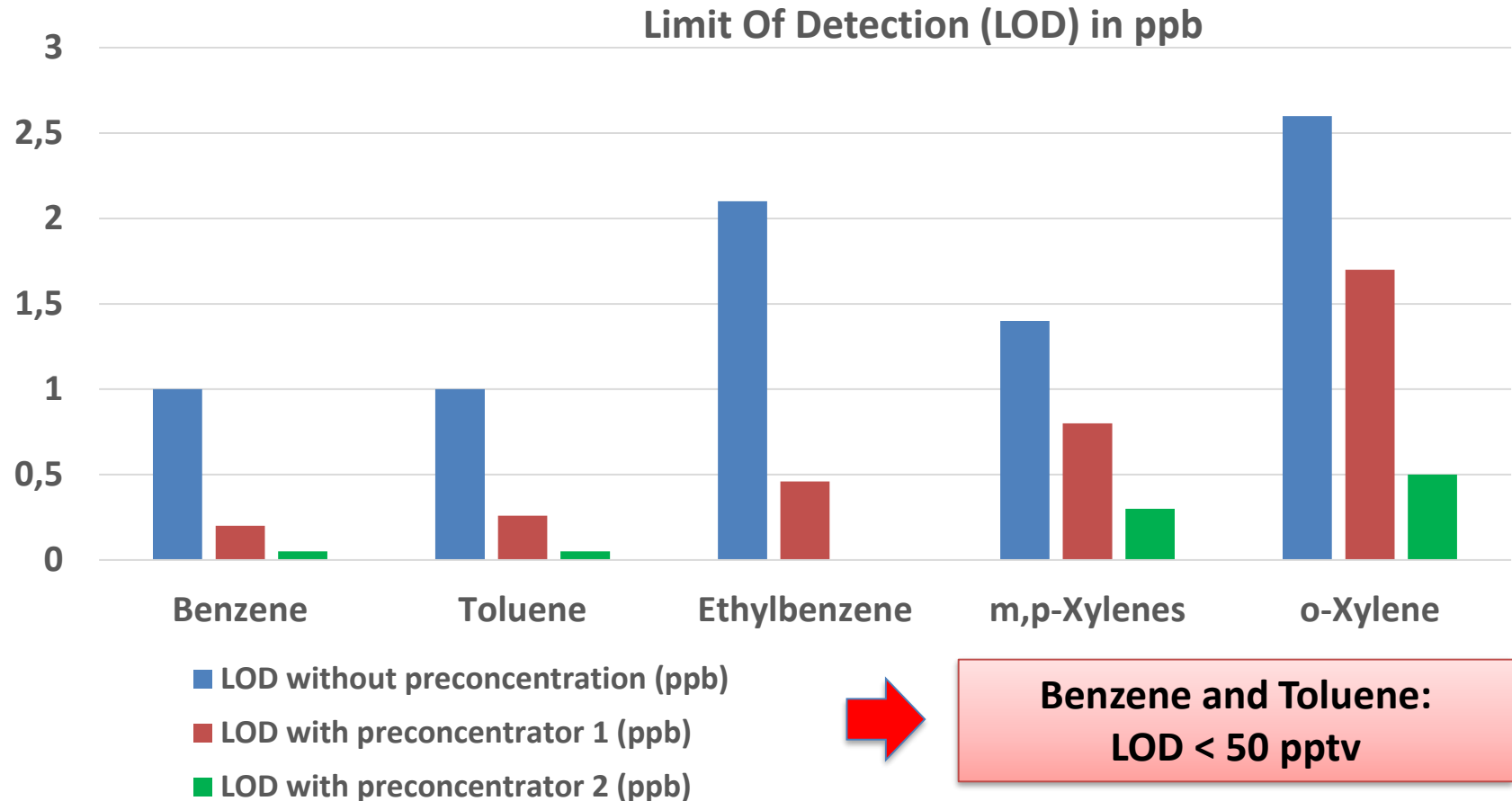
3. 2nd Preconcentrator

Test of Preconcentration of diferent volumes



Rodriguez et al. (2019), to be submitted.

4. Conclusions



Nasreddine et al. (2016), *Sensors and Actuators B*, **224**, 159-169.

Lara-Ibeas et al. (2019), *Micromachines*, **10**, 187.

Rodriguez et al. (2019), *to be submitted*.

Thank you for your attention

BACK UP SLIDES

Instrumental characteristics by analysis step

3. Instrumental characteristics

Sampling

Note: Approximate values

Element	Voltage (V)	Current (A)	Consumption (W)	Dimensions (mm) *	Weight (g)	Price (€)
Mini-pump	12	0.16 (max)	2	37 x 16 x 25	23	200
2 port valves (x 2)	12	-	2.00 4.00	Ø 19.1 x 42.7	18.1 36.2	57.51 115
3 port valve	12	-	2.00	Ø 19.1 x 42.7	18.1	57,51
Housing	-	-	-	50 x 50 x 21	50	50
Total	12	-	2	250 x 170 x 105	127.3	422.53



Total dimensions

3. Instrumental characteristics

Detection

Note: Approximate values

Element	Voltage (V)	Current (A)	Consumption (W)	Dimensions (mm) *	Weight (g)	Price (€)
Box with :	-	-	-	146 x 150 x 60	180	7
Tunnel 1	-	-	-	52 x 50 x 40	100	5,8
Tunnel 2	-	-	-	65 x 50 x 45	150	12,9
Gas hood with AFE and 4 electrochemical sensors (NO ₂ , O ₃ , CO, NO)	3.4 – 6.4	0.0026	0.009 – 0.017	115.7 x 28 x 33.3 (Ø 20.2 x 16.5 each sensor)	168	?
VOCs (VZ89)	3.3		0.05	22.9 x 14 x 3.2	10	20
CO ₂	4.75 - 7.5	0.0032	0.0152 – 0.024	45 x 22 x 14.95	20	113
P, T, HR (x2)	1.7-3.6	0.00071	0.0012 – 0.0026 0.0024 – 0.0052	22 x 14 x 2	5 10	17 34
Total	3.3-5.5	-	0.71	250 x 170 x 105	638	

3. Instrumental characteristics

Electronics

Note: Approximate values

Element	Voltage (V)	Current (A)	Consumption (W)	Dimensions (mm) *	Weight (g)	Price (€)
Arduino	12	0.09	1.08	68.6x23.3x1.7	35	25
Electronic card						
Battery	-	-	-	110 x 34 x 36	200	30.5
Total	12		1.08	250x170x105	385	446



Total dimensions

* Length x Width x Height

3. Instrumental characteristics

Others

Note: Approximate values

Element	Voltage (V)	Current (A)	Consumption (W)	Dimensions (mm) *	Weight (g)	Price (€)
GPS	7.2- 21 (12)	0.065	0.5 – 1.4 (0.8)	49 x 20 x 12	12	5.5
Connectors						
Bulkhead (x4)	-	-	-		35 (140)	26 (104)
1/16" – 1/8" mm	-	-	-		18	35
Tee connector					20	20
Total	12	0.065	0.8	250x170x105	202	193

↓
Total dimensions

5. Preliminary results : Detection

✓ Final integration

Electronic enhancements :

- Arduino Leonardo replaced by Arduino Mega



Integration of all the sensors

- Analog-to-digital converter 16 bits focused on the $\pm 1V$ range

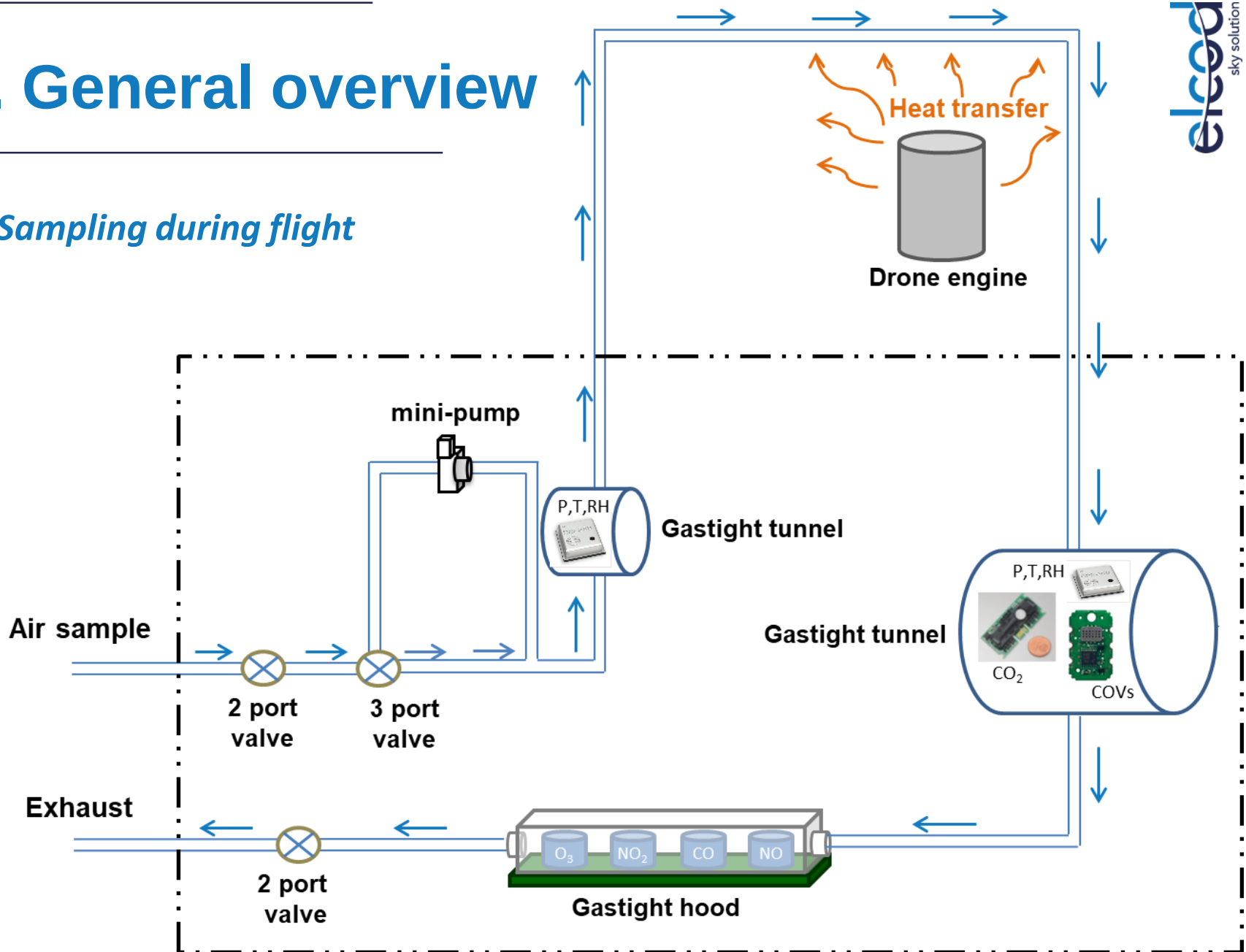


Alphasense sensors reach a theoretical resolution of 0.125 ppb

Signal filtering needed ?

2. General overview

2.1 Sampling during flight



3. Instrumental characteristics

Estimation based on current progress of the project

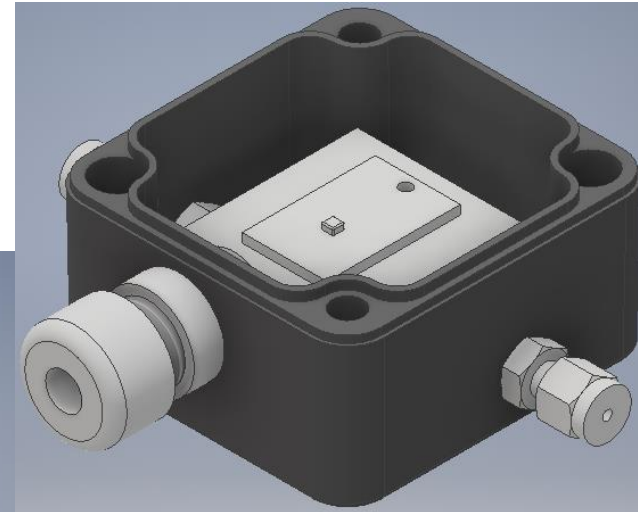
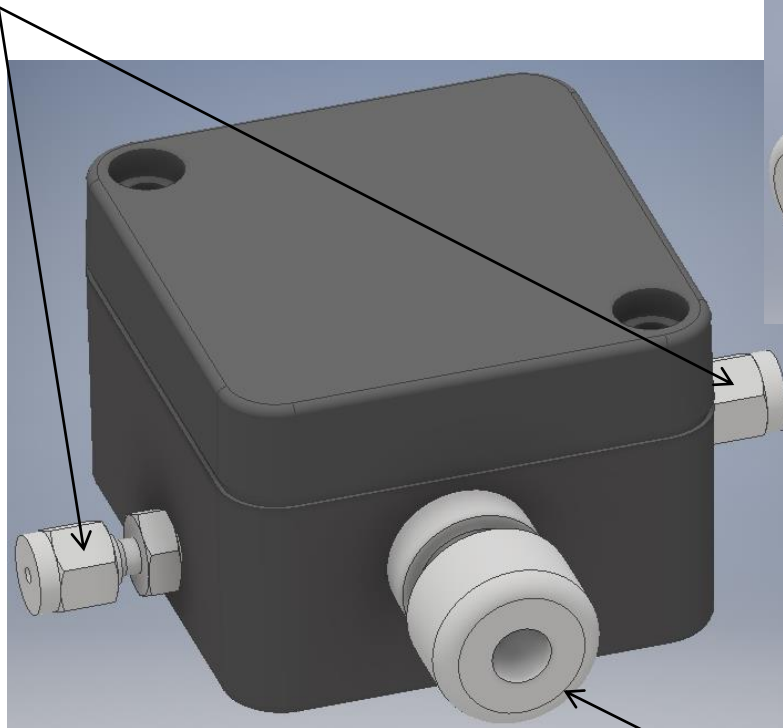
Analysis step	Voltage (V)	Consumption (W)	Dimensions (mm) *	Weight (g)	Price (€)
Sampling	12	2	250 x 170 x 105	127.3	422.53
Detection	3.3-5.5	0.71	250 x 170 x 105	638	
Electronics			250 x 170 x 105		
Others			250 x 170 x 105		
Total			250 x 170 x 105		

* Length x Width x Height

4. Preliminary development : Mechanics

✓ 3D design : Tunnel for sensors of meteorological conditions

Fluidic connectors

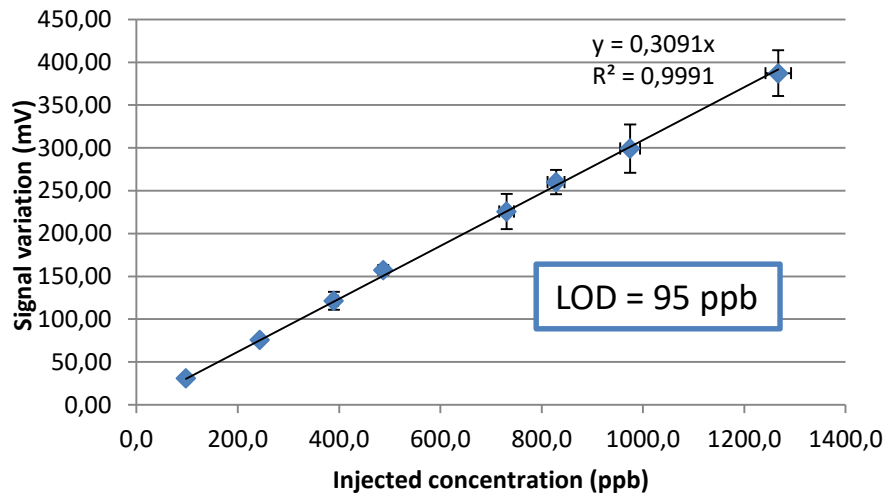


Connector for cables

5. Preliminary results : Detection

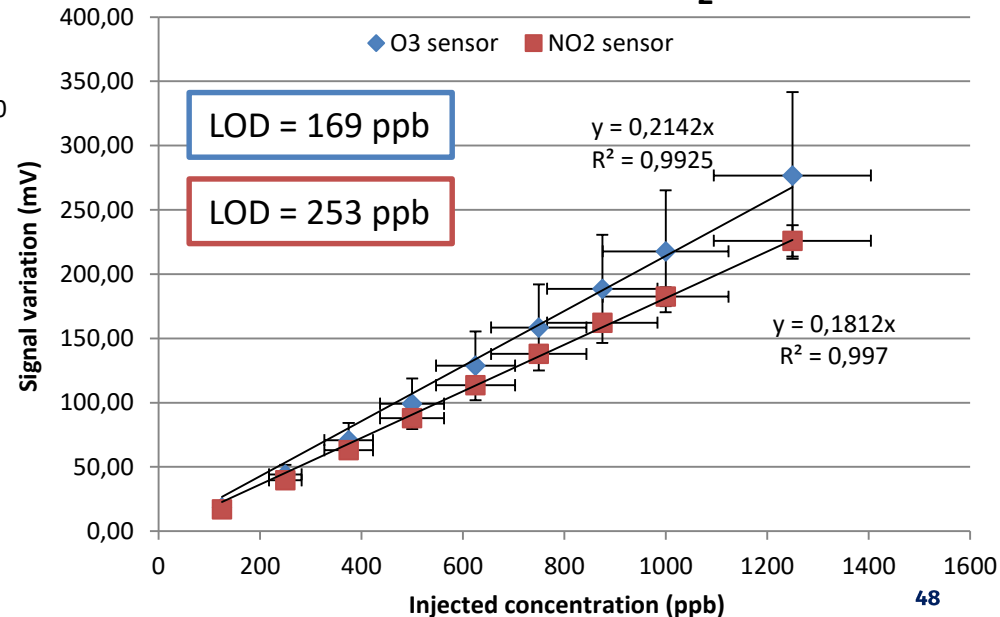
✓ Calibrations with O₃ and NO₂

Calibration with O₃



- flow rate : 400 mL/min
- blank performed with cleaned air from the ozone generator

Calibration with NO₂

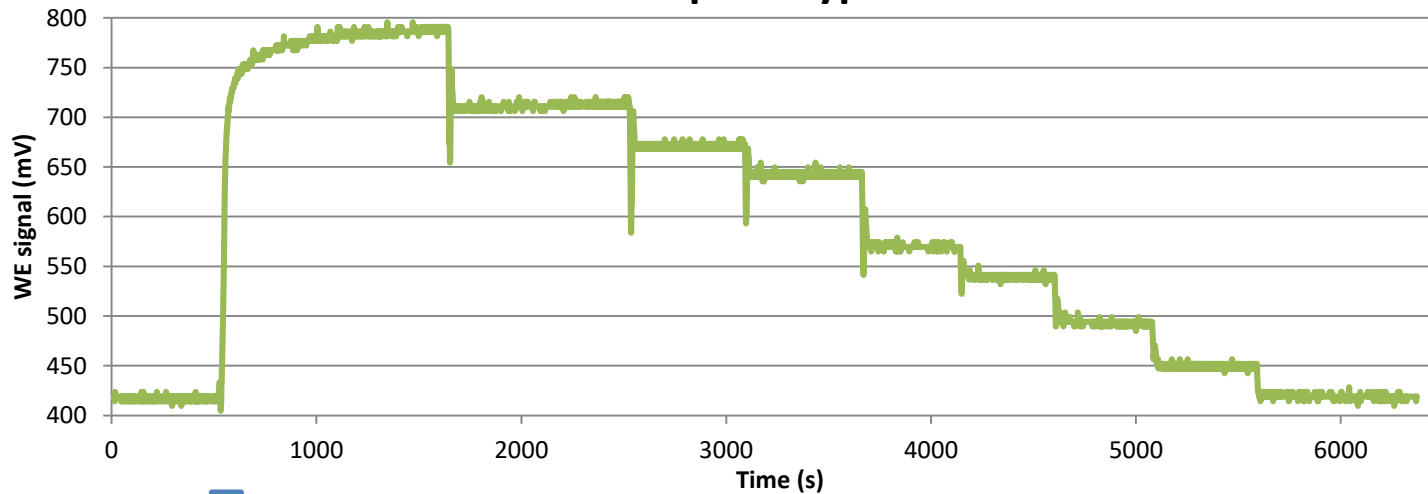


- ✓ Linear response
- ✓ In accordance with the injected concentrations

5. Preliminary results : Detection

✓ Final integration : raw signal with O₃ injection

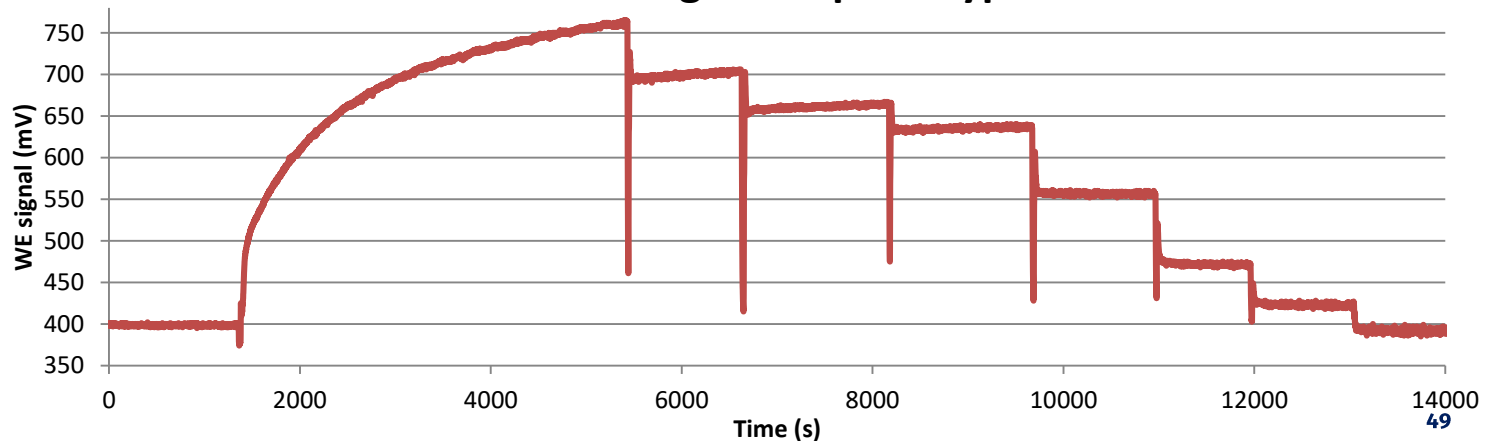
Beta-prototype



Noise : 18,8 mV



Final integration prototype

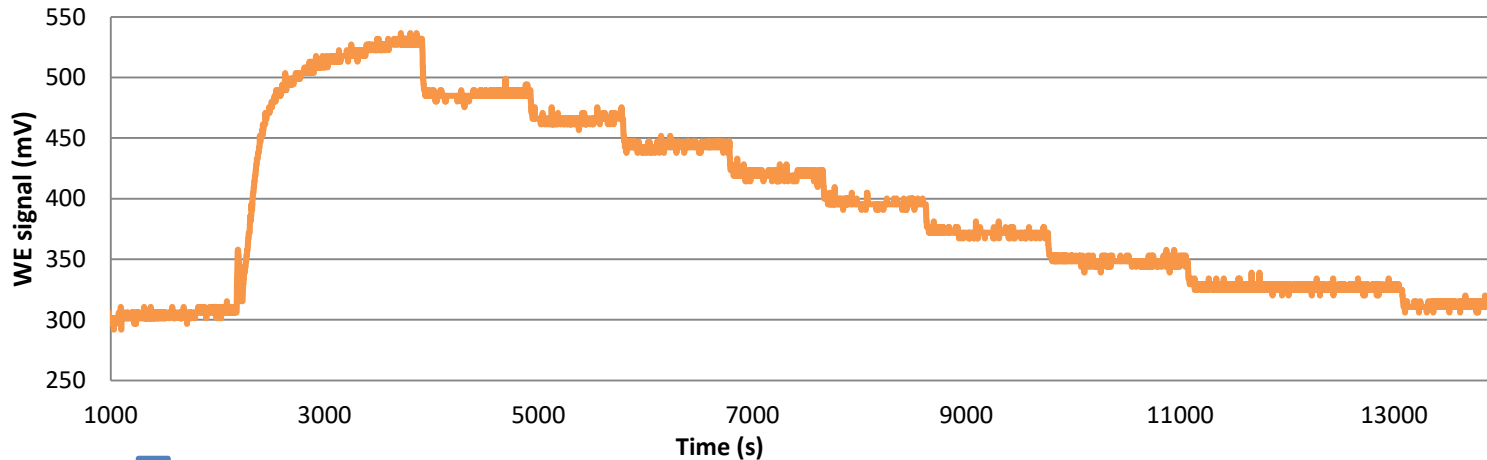


Noise : 6 mV

5. Preliminary results : Detection

✓ Final integration : raw signal with NO₂ injection

Beta-prototype

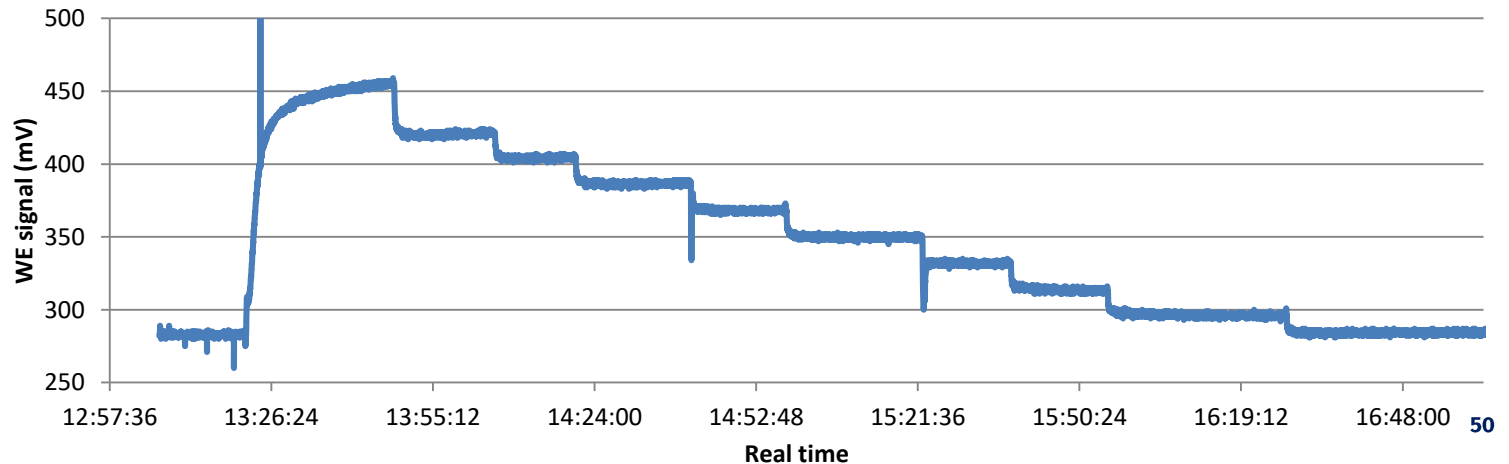


Noise : 14,1 mV



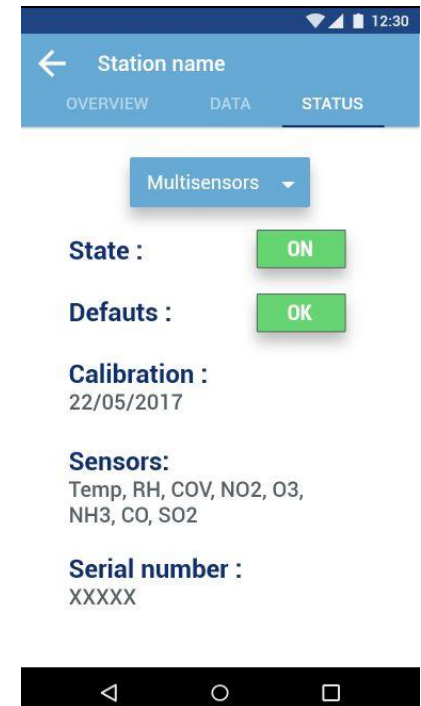
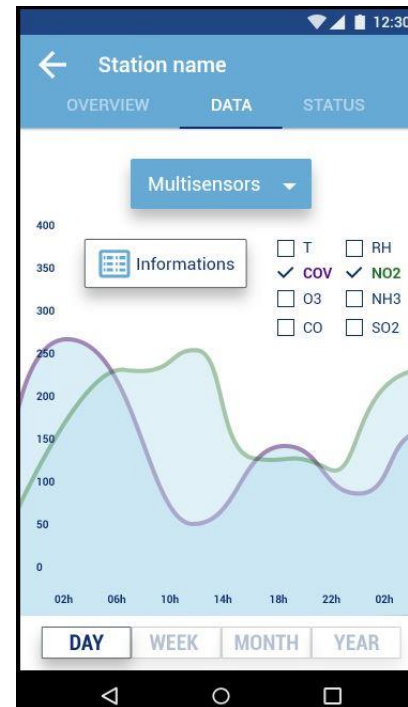
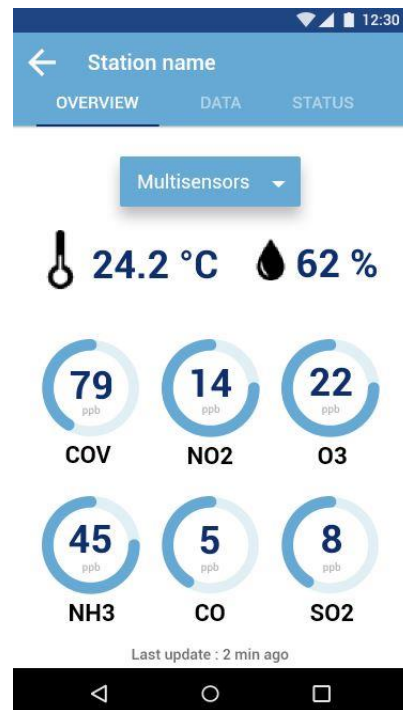
Final integration prototype

Noise : 6 mV



4. Preliminary results : Data visualization

Android app interface



2. Preliminary results: Preconcentration

6) *Conclusions and future work*

- Linearity and repeatability has been validated
- Calibration has been performed in the range 2.5 - 100 ppb
- LOD less than 2 ppb have been achieved for all BTEX
- More adsorbents are currently being tested for VOCs trapping (zeolites)

Main problems:

- Low heating rate
- High energy consumption
- Lack of automatization

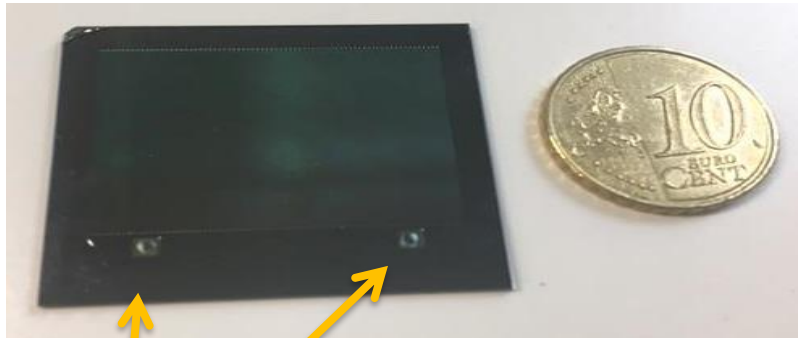
Solutions:

- Heating cartridges will be replaced by ceramic resistances
- Energy consumption reduction from 210 W to less than 36 W
- Functions will be integrated in the current software (Tronico)

2. Preliminary development : Separation

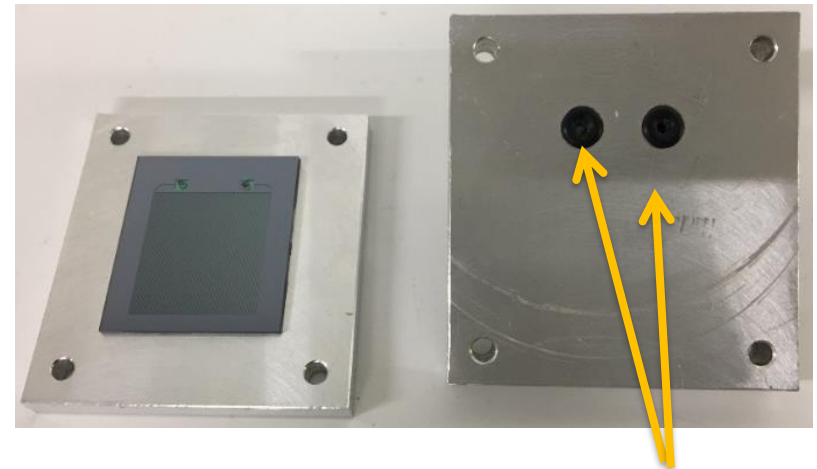
3 m GC Column

Nanotechnology Plateforme of CNRS-Toulouse (LAAS)



Inlet/outlet
Ø = 1 mm

Housing



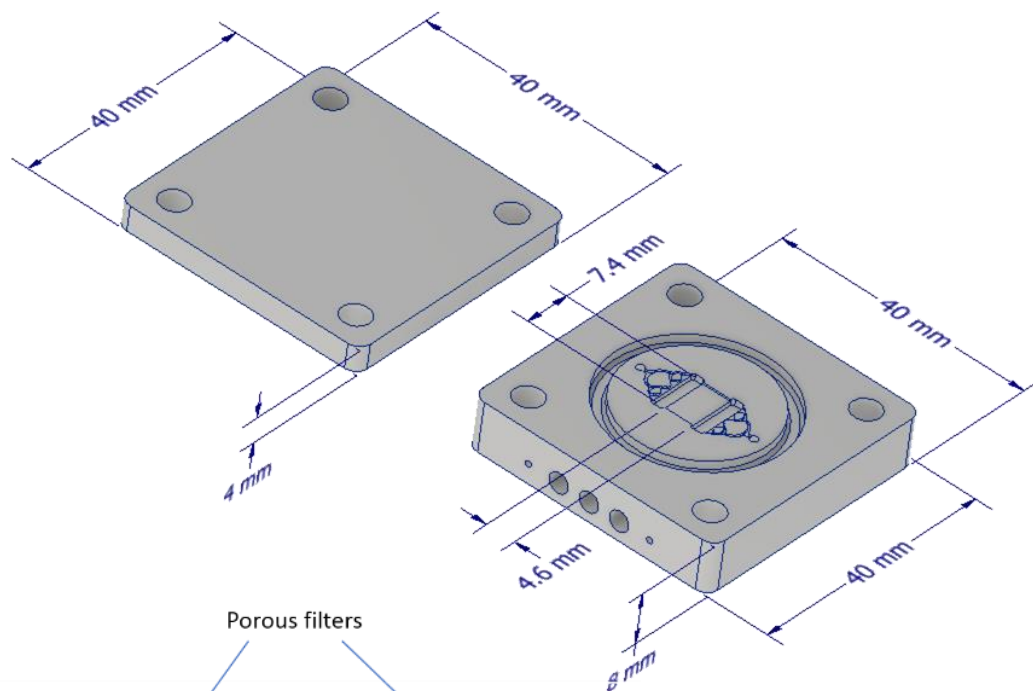
O-ring seals



Inlet/outlet 1/16"

2. 1st Preconcentrator

1st Preconcentrator

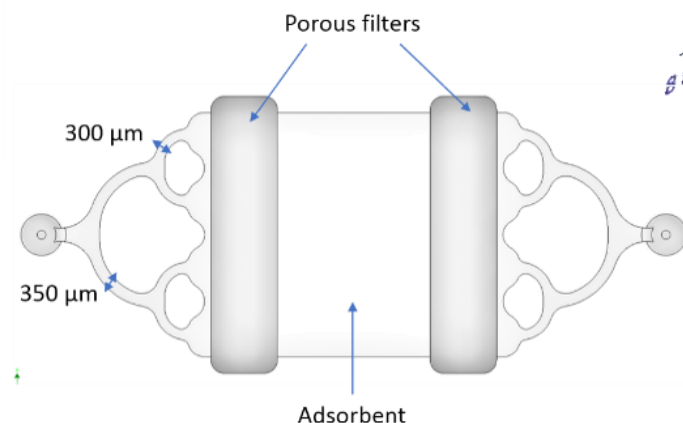


Study of adsorbents

- ✓ Carbopack B
- ✓ Basolite C-300
- ✓ SBA-16

Characteristics:

- Weight: 54.9 g
- Adsorbent: 5.8 mg of Basolite C300
- Heating system consumption: 210 W
- Heating rate: 150°C in 60 s
- Sampling time: 4 min
- Analysis time: 15 min



2. 1st Preconcentrator

1) Repeatability

Ten 20-mL samples containing 100 ppb of BTEX were consecutively injected.

Retention time RSD (%) < 2 %

Peak area RSD (%) < 15 %

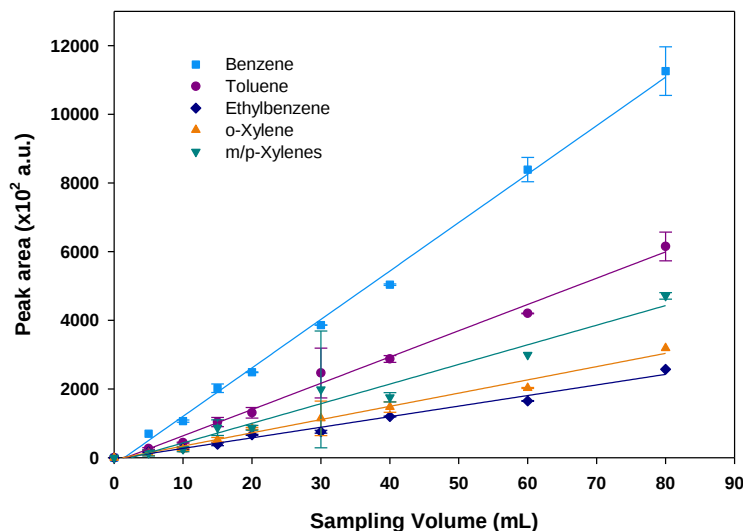
Caused by:

- Co-elution of peaks
- Lack of automatization

Solution:

- Faster heating rate
- Functions integrated in the software

2) Linearity



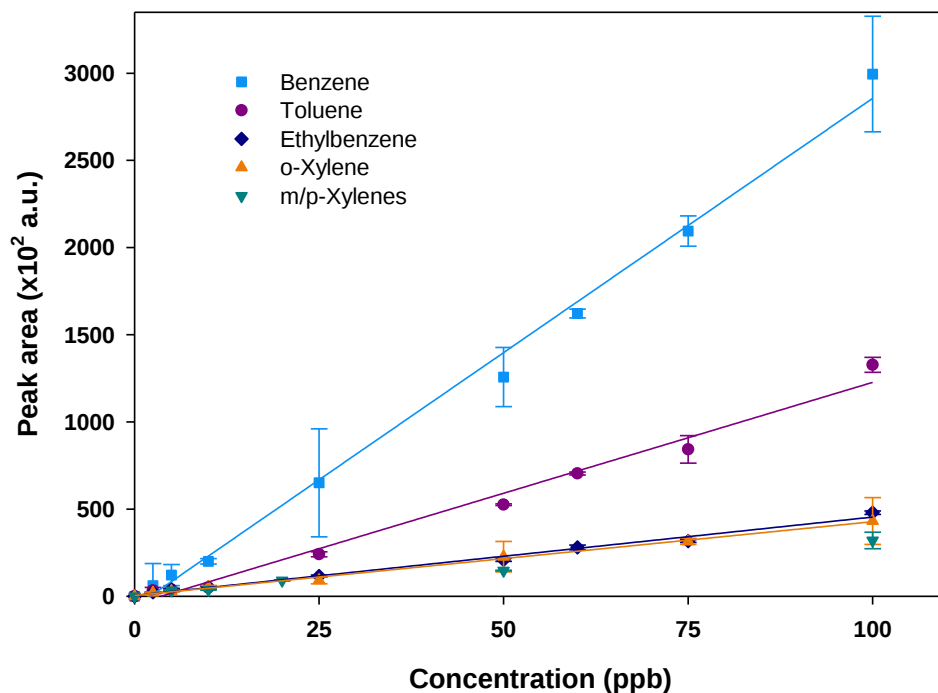
Compound	R ²
Benzene	0.9946
Toluene	0.9892
Ethylbenzene	0.9824
m/p Xylenes	0.9608
o-Xylene	0.9838

Linearity is confirmed in the range 5 - 80 mL

2. Preliminary results: Preconcentration

3) Calibration

Calibration was performed using different gaseous concentrations of the targeted compounds in the range 2.5 – 100 ppb. Each concentration was injected in duplicate.

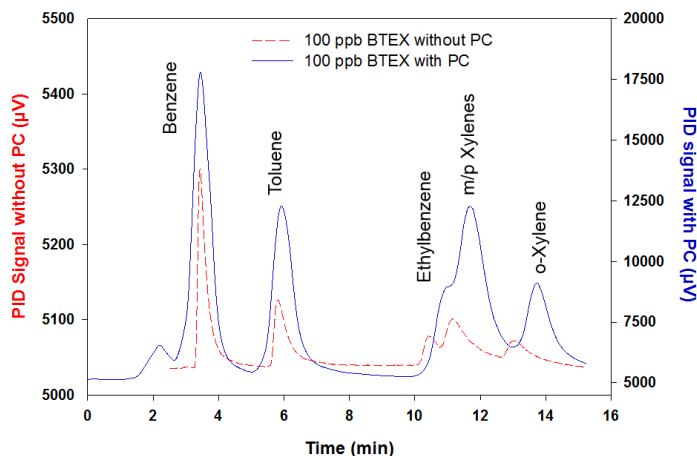


Compound	Calibration Equation	R ²
Benzene	$y = 2828.2 x$	0.9913
Toluene	$y = 1206.3 x$	0.9777
Ethylbenzene	$y = 454.2 x$	0.9895
m/p Xylenes	$y = 311.9 x$	0.9959
o-Xylene	$y = 427.0 x$	0.9949

Analyser response is linear in the range 2.5 – 100 ppb

2. Preliminary results: Preconcentration

4) Limit of detection



Compound	LOD (ppb)
Benzene	0.20
Toluene	0.26
Ethylbenzene	0.49
m/p Xylenes	0.80
o-Xylene	1.70

LOD lower than 2 ppb is achieved for all compounds

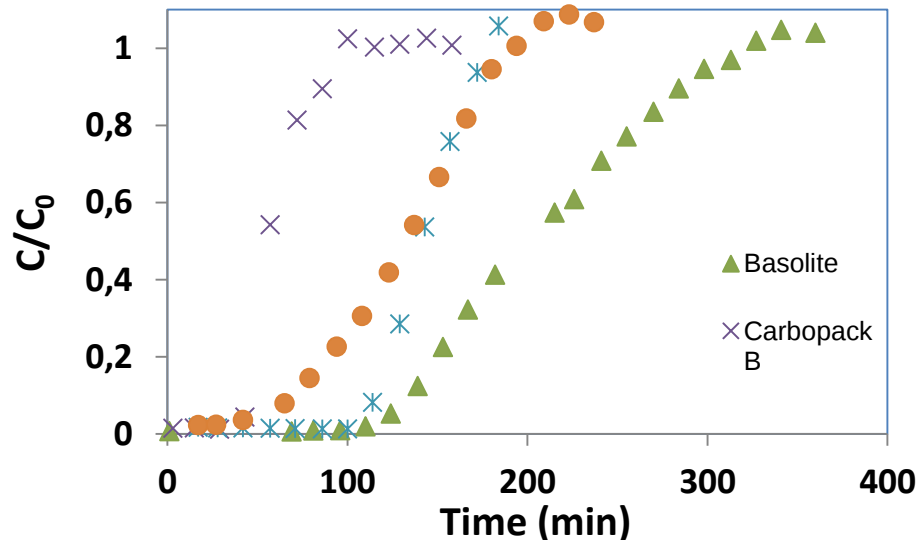
5) Adsorbents for VOCs trapping

Different materials tested as adsorbents for aldehydes trapping

Conditions: $C_0 = 3300$ ppm Flow rate = 20 mL/min

Adsorbent mass = 50 mg

Hexanal adsorption



Selected adsorbents exhibited high adsorption capacity for BTEX and hexanal

Conclusions & Perspectives

- ✓ Conception
- ✓ MEMS GC Column manufacturing
- ✓ Study of absorbants
- ✓ Preconcentration tests (major drawback : 210 W for heating)
- ✓ Heating performance tests



- ✓ Miniaturization of preconcentrator with lower Energy consumption (patent under submission)