

Prof. Dr. R. KIEFER







Content



- Common ELCOD drones specifications
- Presentation of the Stork design
- Introduction to the fuel cell propulsion system
- Global view of the embedded electronic (most common to our two drones)
- Presentation of the Pixhawk open source project and ground station
- Flight photos and videos.

Principal load specifications of ELCOD project



Specifications commun to both drones of the ELCOD project

- MTOW (Maximal take off weight): 25kg
- Maximal wing load: 150 g/dm²
- Minimum cruise speed : 90 km/h
- Minimum vertical climbing speed: 2.5m/s
- Max payload mass: 5kg

Two proposal of design



- INSA plane design with two tail tube (the Stork)
- IUAS flying wing design (the Delta)

The objective of the project is to compare the two design and flight advantages or possibilities. Electronic structure and communication system will be the same.

Propulsion:

- INSA will test an H2 fuel cell version and a specific 4 stroke motor
- IUAS is focused on the optimisation of a thermal engine

ELCOD team at INSA



Team:

- 3 research professors :
 - Renaud KIEFER (Project leader)
 - François GEISKOPF
 - Marc VEDRINES
- 2 Engineers :
 - Martin LEFEBVRE (Mechanical)
 - Thomas PAVOT (Electrical)
- postdoctoral :
 - Ana Carolina DOS SANTOS PAULINO
- Students (End master project) :
 - Thibault Wolf, Antoine MURIE

INSA's Design choice

Goal:

Endurance and range

Design:

Two tail airplane

Wingspan: 5 m

Max Wing loading: 150

g/dm²

Wing aspect ratio: 15

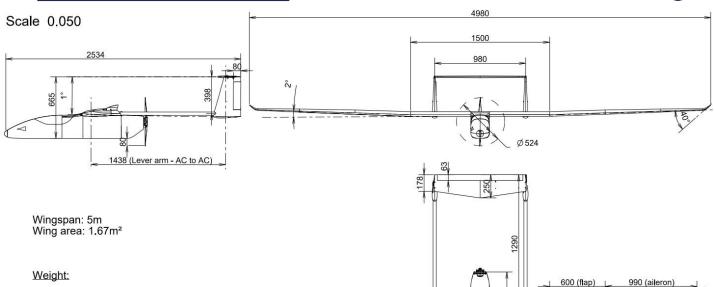
Motor: 2500W





Sketch – Prototype





450

600

600

650

200

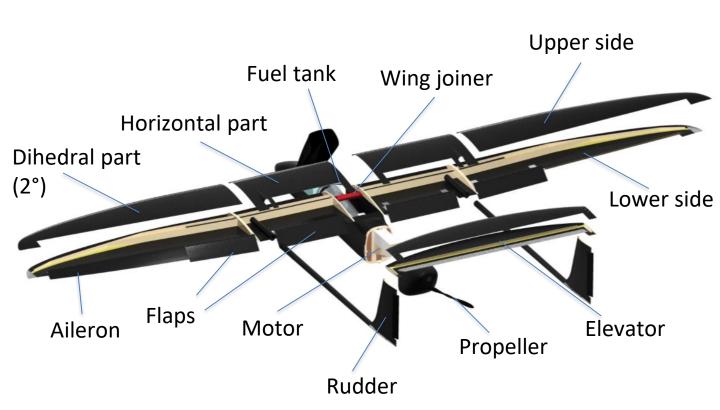
Wing: 3110g x2 Elevator: 530g

Rudder: 1535g x2 Fuselage: 3900g Battery: 770g x2 Engine: 875g

TOTAL: 15800g

Mechanical CAD - Assembly





Sketch – Prototype





Exhibition - Strasbourg May 2019

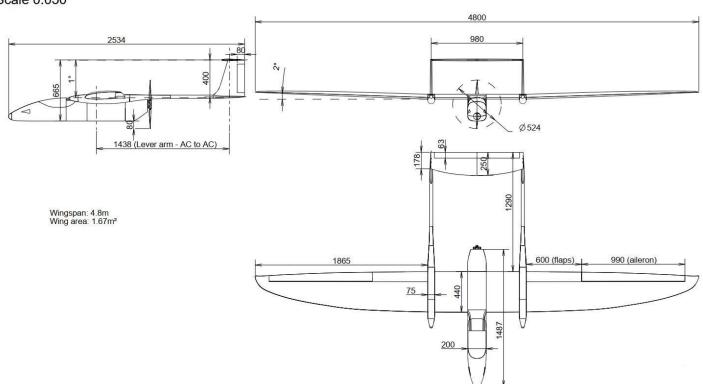


Flight test

Sketch – Final version

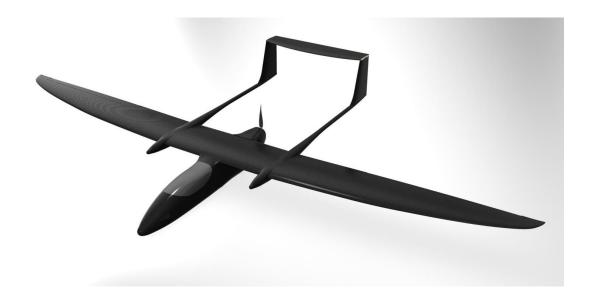


Scale 0.050



Future version





- Introduction of a retractable landing gear
- lateral fuselage to put some specific sensors (magnetic)

Future version





Study of the possibility to integrate 4 motors in the lateral fuselages for VTOL capabilities



Prototype estimated performance

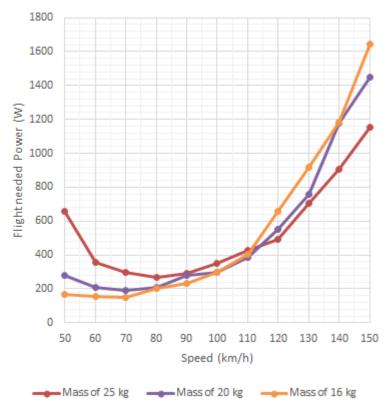
With a mass of 25 kg at 90 km/h in horizontal flight (NM32 airfoil):

- Flight needed power : 360 W
- With an efficiency of 70
 % (motor + propellers),
 electrical power
 required : 514 W

Power during the climb phase : 2000 W

(Rate of climb: 4 m/s)

Performances Power / Speed







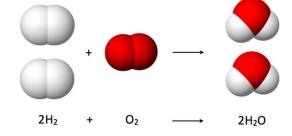
Fuel cell technology

Pros:

- clean propulsion during the flight
- Electrical energy

Cons:

- Less endurance than thermal engine
- Use Hydrogen at 200 to 300 Bar





Expected performances with Fuel Cell

If the drone has a mass of:

- 25 kg with a cruising speed of 90 km/h:

 $\frac{514 \text{ W} \rightarrow 4\text{h}30}{\text{aprox }400}$

<u>km range</u>

- **16 kg** with a cruising speed of 90 km/h:

385 W → 6h20

560 km range





Hydrogen tank





Electrical motor

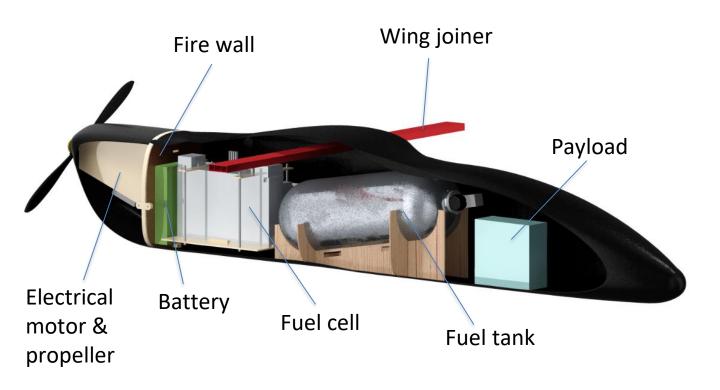


LiPo 8S



Fuel cell integration





Electronic and open source ground station



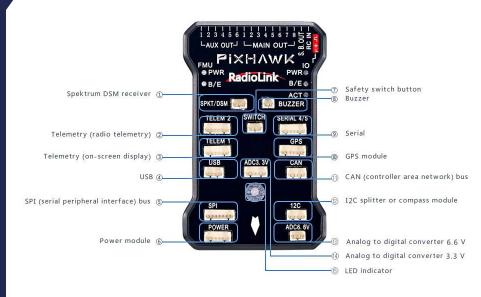






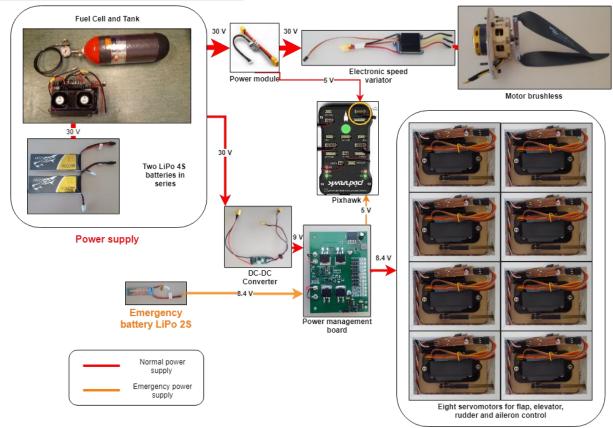
Flight controller: Pixhawk

- 32-bit ARM Cortex® M4 processor
- Gyroscope, accelerometer, magnetometer, pressure sensor
- 14 servo motors outputs
- Communication protocol UART, I2C, CAN
- GPS and external magnetometer
- Open source code
- possibility to change the code, add some sensors...



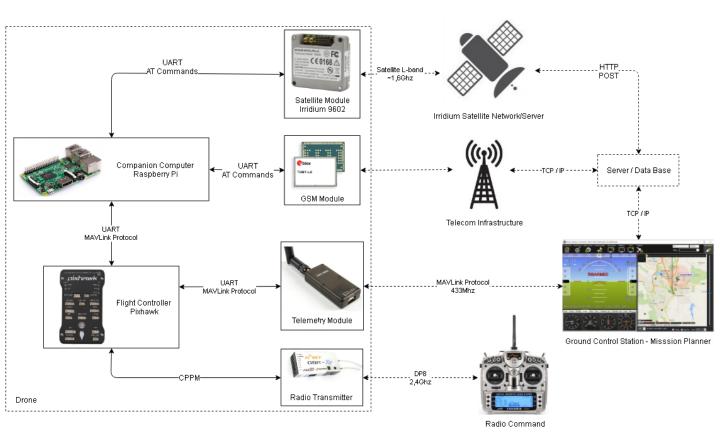
Electronic on ELCOD Drone (Stork)





Communication schematic





Ground control station:

- Mission Planner
- QGround control
 - Open source software
 - Use Mavlink UAV communication protocol
 - Plan, save and load autonomous missions
 - Download and analyze mission logs





