

# MCT – Material Center Tirol

Head: Dr. Georg Strauss



## Scientific partners:

Universität Innsbruck, Fakultät der technischen Wissenschaften

Institut für Konstruktion und Materialwissenschaften

Arbeitsbereich: Materialtechnologie

Prof. Dr. Roman Lackner



## The fascination of functional surfaces produced by thin film technology

- Presentation of MCT
- Typical applications and examples
- Functional surfaces
- PVD (Physical Vapour Deposition) technology
- Some realised examples

# MCT – Material Center Tirol

## MCT - Material Center Tirol

Faculty of Technical Science at the University of Innsbruck  
Institute of Construction and Material Science  
Department: Material Science – Surface and Thin Film Technology

### Material Technology

- Material characterisation  
Mechanical properties  
Transport properties  
Thermal properties
- Material development
- Process optimisation
- Sustainability  
damage mechanism  
Recycling  
Cycle of materials
- Measurement and Monitoring

### Surface and Thin Film Technology

- PVD-Technologies  
Magnetron-Sputtering: dc,dc-pulsed  
Arc Source: dc,dc-pulsed  
Gasflow-Sputtering
- Prozess- und Plasma Analysis  
Plasmamonitoring  
Langmuir-Sonde  
Optical Emission Spectroscopy  
Faraday Cup System
- Process optimisation  
Efficiency, Stability, Reproduction, Upscaling
- Target tests

### Surface and Material Analysis - NanoLab

- Chemical analysis
- Material analysis  
REM-EDX  
IR Spectroscopy  
XRS and XPS
- Porenraumanalytik  
FIB-SEM Microscopy  
Mass analytics
- Surface analysis  
Infinite Focus Microscopy  
AFM - Atomic Force  
Nano- and Micro-Indentation

### Modelling and Simulation

- Multi Scale Modelling  
Optimisation of materials  
Influence of parameters
- Simulation -  
Numerical methods  
Production process  
Handling process  
Damaging process
- Calculation tools  
Prozessbegleitung  
Qualitätssicherung  
Schadensanalyse

### Partners of MCT:

Institutes and facilities of University of Innsbruck  
MCL - Material Center Leoben  
PhysTech Coating Technology GmbH  
Plansee SE  
RHP Technology

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# MCT – Material Center Tirol

Applied science and development in the field of Material science, Surface science and Thin film technology – Networking – UIBK – regional companies

## Science and Technology service

Workout of technology questions and problems, Feasibility studies, small projects, networking

## Industrial projects (typ. 1-3 years)

Specific scientific tasks and developments together with regional companies

## Education

Integration of surface science and thin film technology into the university education: lectures, exercises. Practical exercises, seminars, workshops

## Science and development

General scientific research and development, international scientific research projects

# Thin Film Technology

## Functionalising of surfaces by PVD technologies

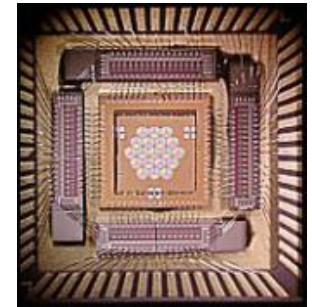
Thin films produced by PVD technologies can show a lot of specific properties

⇒ from nm to  $\mu\text{m}$

- they make tools hard and wear resistant
- they transmit, reflect or filter light
- they protect and decorate surfaces
- they isolate against heat or coldness
- they improve electric conductivity
- they realise diffusion barriers



# Thin Film Technology



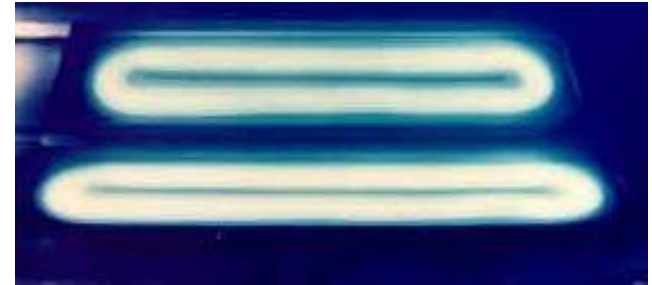
- ▣ Tribology
- ▣ Optics
- ▣ Surface protection
- ▣ Tools
- ▣ Medical Implantats
- ▣ Electronics

...

# Typical applications



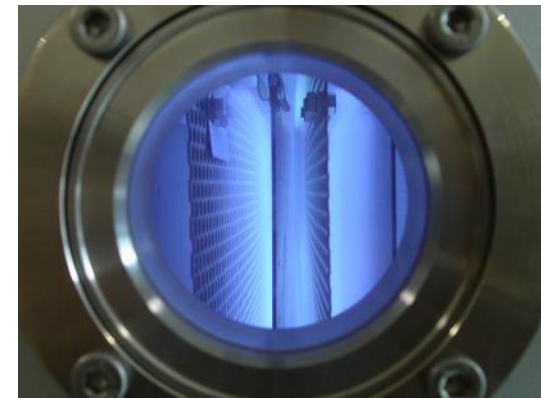
Activation of plastic parts



Magnetron sputter plasma for the deposition of optical thin films



PVD/PACVD  
Hauzer – Batch Coater  
Tools – Tribology – Surface protection



Cleaning of metal parts by plasma pre-treatments

# Typical applications

Decorative hard coatings, e.g. TiN, TiAlN, CrN, CrON, TiC, DLC



Grey	Black	Gold	Red	Others
Stainless Steel	Anthracite	Gold 24K	Copper Rose	Flat Dark Earth
Nickel	Black	Gold 18K	Bronze	Sand
Smoked Grey	Black	French Gold	Brass	Rainbow



# PVD technology

## Coating material transfer mechanisms

### Three fundamental mechanisms

Evaporation

Sputtering

Exploding Plasma Ablation



E-gun for evaporation



magnetron plasma

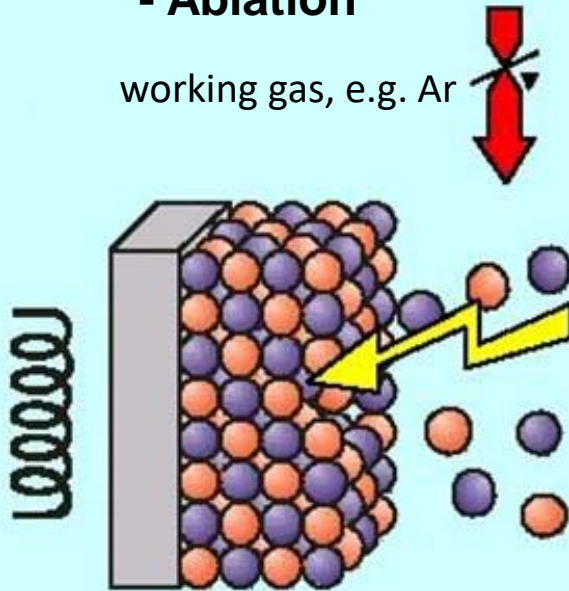


arc source deposition

# PVD technology

## Evaporation – Sputtering - Ablation

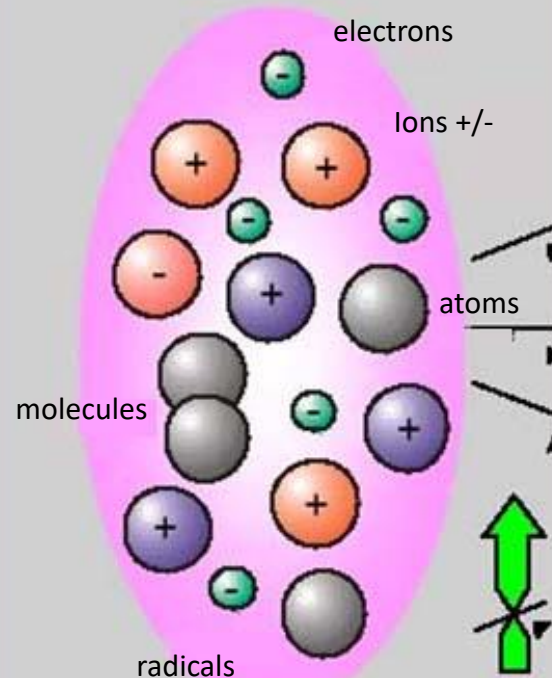
working gas, e.g. Ar



**Starting material:**

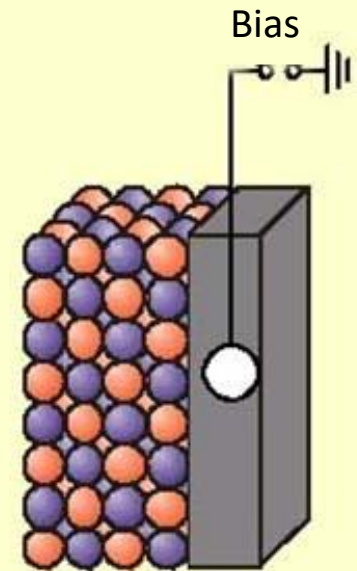
Targets, cathodes, granulate,  
ingots, tabs

## Transport of particles in the plasma



**Gas phase:**  
Plasma

## Condensation



reactive gas,  
e.g. O<sub>2</sub>, N<sub>2</sub>

**Substrate:**  
Glass, metal, plastic

# PVD technology



**Magnetron Sputter Coater (MCT)**

# PVD technology



**Arc Source Deposition (PhysTech)**



# PVD technology

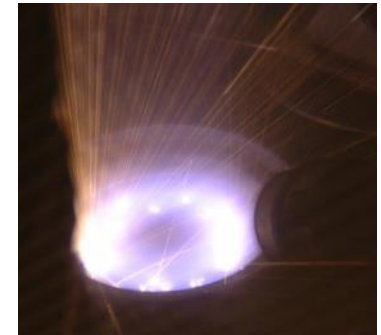


**Gas-Flow-Sputtering (PhysTech)**



# Research activities

- Development and optimisation of new materials
- PVD process characterisation and plasma analysis
- PVD process adaption: functionality, material, up-scaling
- Test of process parameters and parameter fields
- **WHICH** parameters control **WHICH PROPERTIES** ?
- Reproducibility: long term stability of processes
- New developments – tests
- Production of prototypes

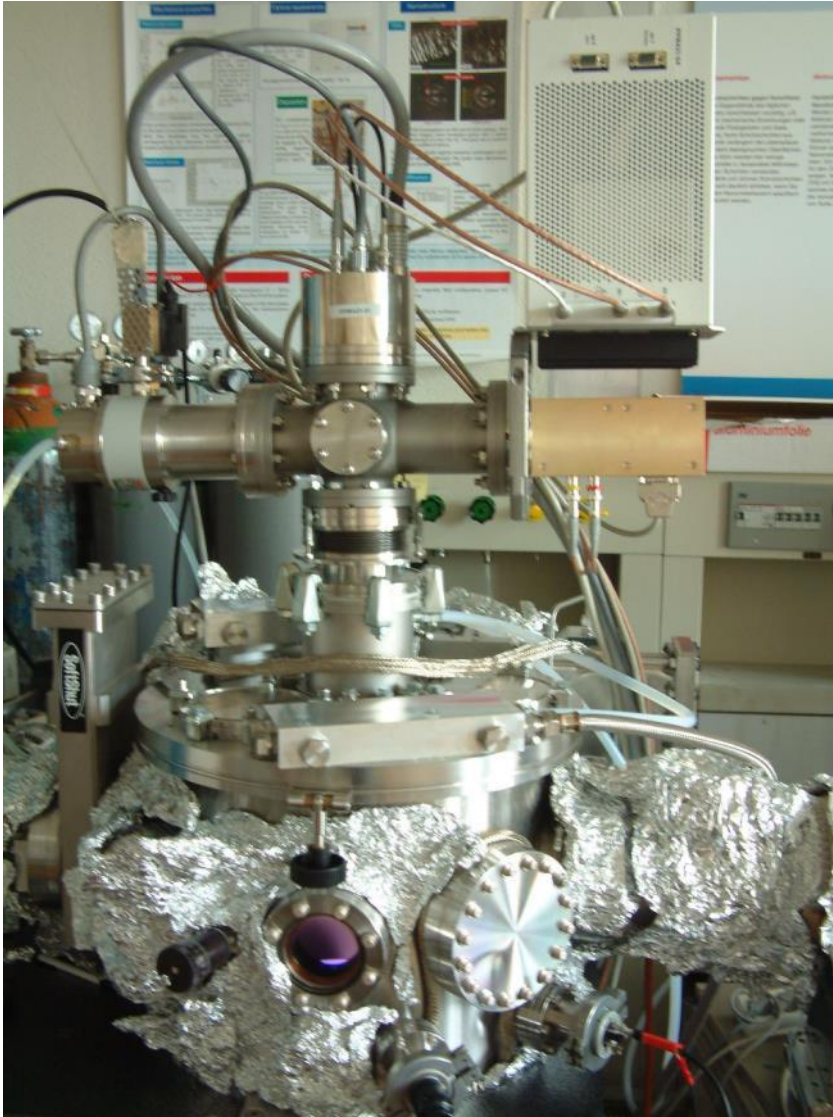


Limiting factors for customers:

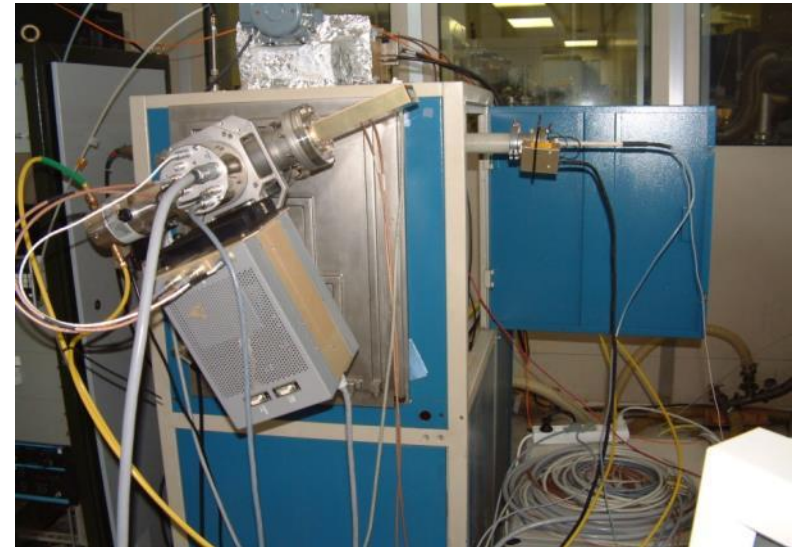
- Personal, Know-How
- Measurement systems for the process characterisation
- Different PVD technologies



# Research activities



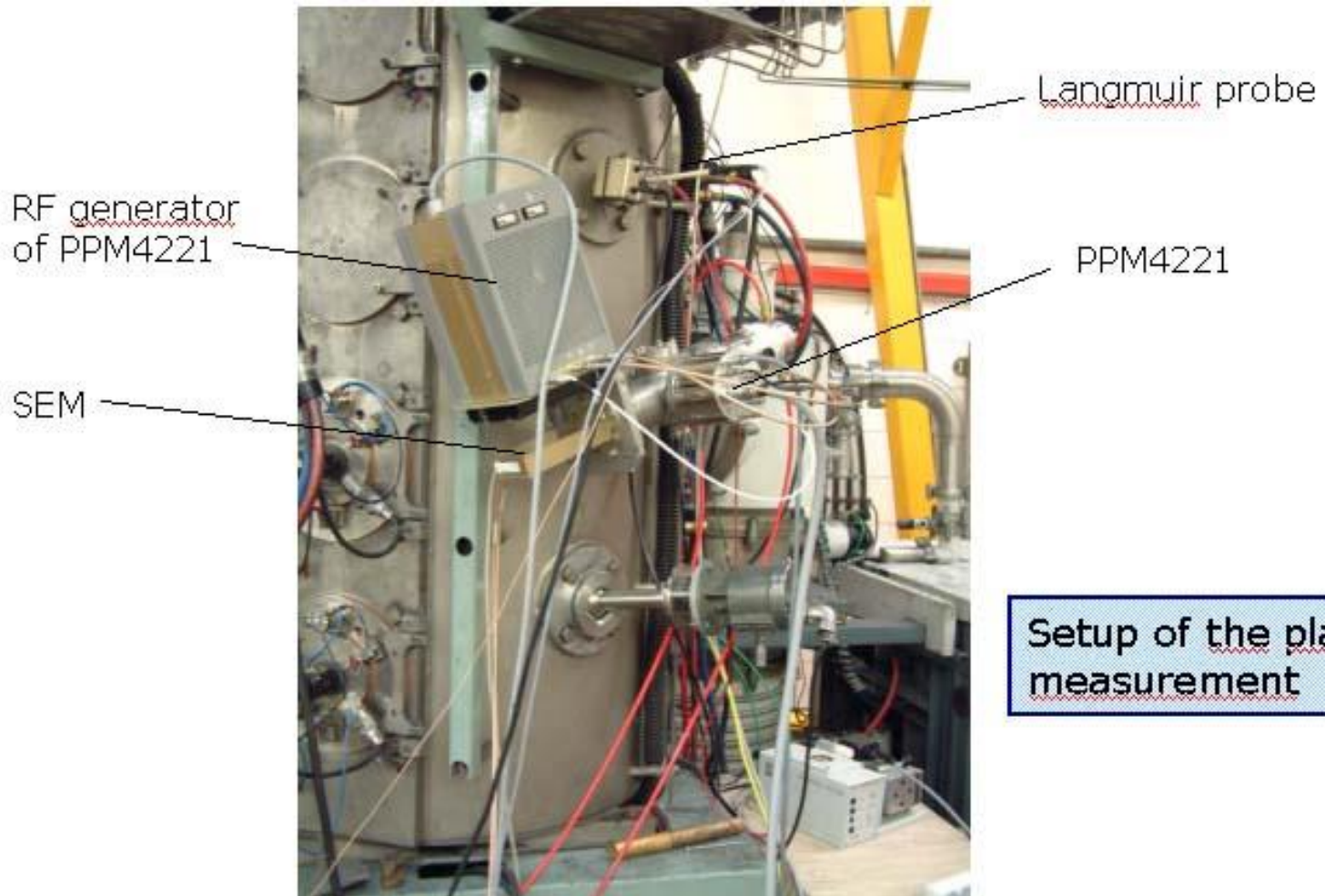
EMPA – Dübendorf (CH)



CeTeV – Carsoli (I)

# Research activities

## IonBond – Newcastle (GB)



# Scientific cooperation



## **Decorative Hardcoatings for frames**

**Company: Certottica, PhysTech, MCT**

**Hard coatings for injectors**

## **Coating service: anti adhesion**

**Company: MedEl, PhysTech, MCT**

**Anti adhesion coatings for injection moulding**

## **Scientific project: Ski technologies**

**Technologiezentrum Ski- und Alpinsport, ÖSV, Universität Innsbruck, PhysTech, Tyrolit, Wintersteiger, HWK Kronbichler**

**Hard coatings and anti friction surfaces**

## **Scientific cooperation project: Flexible PV with CIGS**

**Sunplugged, PhysTech, MCT**

**Process optimisation and thin film characterisation**

## **Qualification network: QualiMat**

**Uni Innsbruck, MCI, MCT, Tyrolean Industrial Partners**

**Education and qualification of employees in the field of material science**



Thank you for your attention

